

SWAROVSKI ELEMENTS

INNOVATIONS  
FALL/WINTER  
2013/14



**XIRIUS 1088 – BRILLIANCE REDEFINED**

**TAKING CRYSTAL ONE STEP CLOSER TO THE DIAMOND**

Find out more about the amazing new XIRIUS 1088 inside.



*designers' choice* SINCE 1895

INNOVATIONS  
FALL/WINTER  
2013/14



MADE WITH  
**SWAROVSKI**  
ELEMENTS



# SWAROVSKI ELEMENTS

ADD *sparkle* TO YOUR BUSINESS  
WITH THE WORLD'S *most*  
*distinctive* CRYSTAL ELEMENTS.

PROMOTE YOUR INGREDIENTS AND LEARN  
MORE ABOUT OUR BRANDING PROGRAMS AT  
[WWW.SWAROVSKI-ELEMENTS.COM/PARTNERS](http://WWW.SWAROVSKI-ELEMENTS.COM/PARTNERS)

*designers' choice* SINCE 1895



# advanced CRYSTAL

THE NEW DNA OF CRYSTAL

**The advantage to being first is that you get to set the agenda.** Throughout its long history, Swarovski has pioneered technologies and accomplished visions that have made waves far beyond the bounds of its own industry.

Now, Swarovski is stepping forward to announce **a dramatic change to the DNA of its crystal: the ADVANCED CRYSTAL standard.** In 2007, the company began transitioning to crystal made using a patented, lead-free\* formula that has the same sparkle, dependability, and variety for which Swarovski is famous.

If you haven't noticed a difference, that's likely because **with the ADVANCED CRYSTAL standard, it's what you don't see that matters:** carefully selected raw materials made into products that have evolved along with consumers, thus providing perfect peace of mind for business partners in the ever stricter international regulatory environment.

**ADVANCED CRYSTAL is more than just compliant** with today's international market standards – it raises the bar for the entire industry by anticipating those of tomorrow. **Stay ahead of the future** with the most advanced crystal composition in the market and SWAROVSKI ELEMENTS, your reliable partner of choice.

SWAROVSKI ELEMENTS is the premium brand for the finest crystal elements manufactured by Swarovski. The complete assortment of SWAROVSKI ELEMENTS is available in the ADVANCED CRYSTAL standard. Your local sales representative will gladly provide further information on the availability of specific products and compliance with current laws and regulations. For the latest news on ADVANCED CRYSTAL, please visit our Business Website [WWW.SWAROVSKI-ELEMENTS.COM](http://WWW.SWAROVSKI-ELEMENTS.COM).

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## ADVANCED CRYSTAL – Superior. Brilliant. Lead-free\*.

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### SUPERIOR

- › Ahead of competition with pioneering technology.
- › Raising the bar for quality and sustainability in the industry.
- › **Exceeding today's industry standards. Anticipating those of tomorrow.**

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### BRILLIANT

- › Same sparkle which Swarovski is famous for.
- › Same variety and dependability.
- › **Added value to your assortment – just brilliant.**

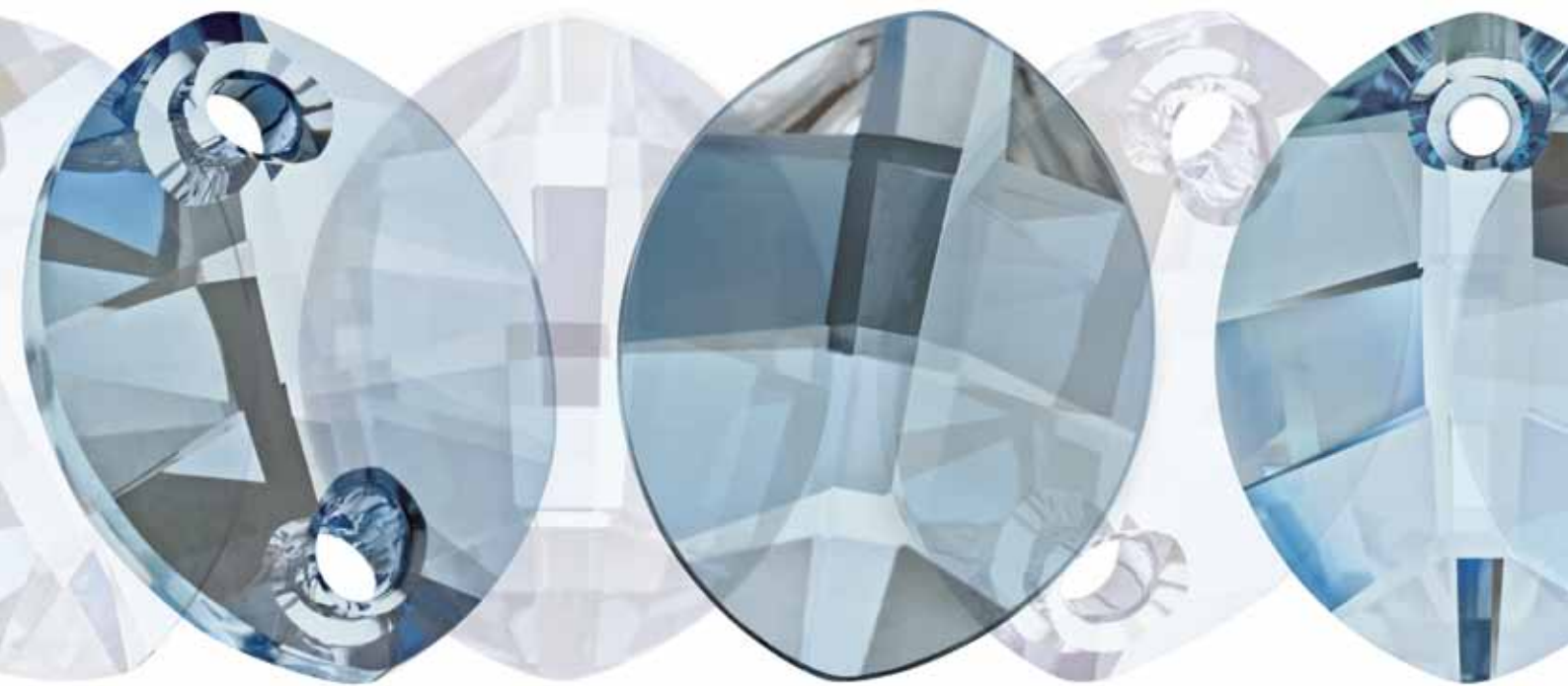
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### LEAD-FREE\*

- › Carefully selected raw materials providing perfect peace of mind.
  - › Patented lead-free\* formula.
  - › **Because it's what you don't see that matters.**
- 







## *elements*

- |           |                         |            |                              |
|-----------|-------------------------|------------|------------------------------|
| <b>8</b>  | PRODUCT OVERVIEW        | <b>65</b>  | FLAT BACKS HOTFIX            |
| <b>12</b> | DESIGNER EDITIONS       | <b>68</b>  | SEW-ON ARTICLES              |
| <b>13</b> | FUSION CONCEPTS         | <b>81</b>  | TRANSFERS                    |
| <b>15</b> | ROUND STONES            | <b>88</b>  | SYNTHETICS HOTFIX            |
| <b>26</b> | FANCY STONES & SETTINGS | <b>97</b>  | BUTTONS, FASTENERS & ZIPPERS |
| <b>43</b> | BEADS                   | <b>101</b> | METAL TRIMMINGS              |
| <b>53</b> | CRYSTAL PEARLS          | <b>111</b> | CRYSTAL MESH                 |
| <b>57</b> | PENDANTS                | <b>113</b> | CUPCHAINS & FINDINGS         |
| <b>64</b> | FLAT BACKS NO HOTFIX    |            |                              |



## New Effect

<<<



Crystal Blue Shade  
(001 BLSH)

### Designer Editions



6918



6919

### Round Stones



1028



1088



1122

### Fancy Stones & Settings



4120



4127



4139



4224



4228



4320



4428



4470



4524

### Beads



5000



5040



5050



5051



5052



5053



5328



5525



5601



5624



5625



5727



5900



5928



5948

### Pendants



6000



6010



6040



6106



6228



6240



6261



6328



6428



6525



6621



6656



6704



6721



6734



6744

### Flat Backs No Hotfix



2058



2204



2788

### Flat Backs Hotfix



2038



2204



2483



2788

### Sew-on Articles



3128



3210



3224



3230

### Transfers

Complete Assortment

### Buttons, Fasteners & Zippers



3024



3035



1792/100



1811/100



1811/120

### Metal Trimmings



52 500, 52 501



53 001, 53 005  
53 006, 53 008



53 200, 53 203



55 000, 55 001  
55 500, 55 501



53 100, 53 102  
53 103



53 301, 53 302  
53 303, 53 304



53 500, 53 501  
53 502

### Crystal Mesh



40 000, 40 001



40 200, 40 201



40 400, 40 401



Light Turquoise (263)

### Round Stones



1028



1088



1122

### Fancy Stones & Settings



4120



4127



4161



4228



4320



4428



4470

### Beads



5000



5040



5050



5051



5052



5053



5139



5328



5601



5727



5754

### Pendants



6000



6010



6228



6328



6428

### Flat Backs No Hotfix



2058

### Flat Backs Hotfix



2038

### Sew-on Articles



3128



3200



3210



3230

### Transfers

Complete Assortment

### Buttons, Fasteners & Zippers



3024



1792/100



1811/100



1811/120

### Metal Trimmings



52 500, 52 501



53 001, 53 005  
53 006, 53 008



53 200, 53 203



55 000, 55 001  
55 500, 55 501



53 100, 53 102  
53 103



53 500, 53 501  
53 502

### Crystal Mesh



40 000, 40 001



40 200, 40 201



40 400, 40 401

### Cupchains & Findings

Complete Assortment

# Product Overview

## New Crystal Pearl Color <<<



Crystal Grey Pearl  
(001 731)

### Crystal Pearls

- 5810
- 5811
- 5816
- 5817
- 5818
- 5821
- 5840
- 5890

### Buttons, Fasteners & Zippers



1793/160

### Metal Trimmings



53 400, 53 401  
53 402

## New Crystal Pearls Neocolors <<<



### Crystal Pearls

- 5810
- 5811
- 5816
- 5817
- 5818
- 5821
- 5840
- 5890

## New Products <<<

### Designer Editions

- 6918
- 6919

### Round Stones

- 1088
- 1480

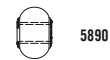
### Fancy Stones & Settings

- 4224
- 4224/S
- 4370/S
- 4500/S
- 4524
- 4524/S
- 4565/S
- 4600/S

### Beads

- 5051
- 5052
- 5053
- 5625

### Crystal Pearls



5890

### Pendants

- 6041
- 6734

### Flat Backs No Hotfix



2204

### Flat Backs Hotfix



2204

### Sew-on Articles

- 3200/G
- 3224

### Buttons, Fasteners & Zippers



1782/190

### Metal Trimmings



53700

### Cupchains & Findings



77512

# Product Overview

## Upgrades



### Round Stones



1088

### Beads



5928



5948



40 512



40 515



40 519

### Transfers



1360

### Synthetic Hotfix

### Crystal Rocks

### Metal Trimmings



52 000, 52 001  
52 500, 52 501



53 000, 53 001  
53 005, 53 006  
53 008



53 200, 53 201  
53 203

### Crystal Mesh



40 000, 40 001



40 200, 40 201



40 400, 40 401

### Cupchains & Findings



27 000, 27 004, 27 104  
27 204, 27 2R4  
27 308, 27 404



37 E00, 37 E04



47 206, 47 208,  
47 505, 47 508,  
47 510, 47 512



77 313 - 77 730

## Line Extensions



### Fusion Concepts



1028/B



1088/B



2058/B



2038/B

### Fancy Stones & Settings



4200/S



4228/S



4320/S



4428/S



4461/S



4470/S



4501/S

### Beads



5928



5948

### Flat Back Hotfix



2080/4

### Transfers



2038/B



2204



2080/4

### Synthetic Hotfix

Crystal Fabric  
Crystal Rocks

## Product Families



### Pure Leaf Family



2204



3224



4224



6734

## Extended Assortment



To provide even more assortment variety in color, effect and sizes, we now offer selected items as "Extended Assortment". For these items we guarantee availability for at least 12 months after launch date under regular ordering conditions (1 packing unit). "Extended Assortment" articles are marked with "□" within the respective product matrix. Please check on available quantities with our Customer Service or online via our e-Commerce Website [WWW.B2B.ECOMMERCE.SWAROVSKI.COM](http://WWW.B2B.ECOMMERCE.SWAROVSKI.COM). Additional product information can also be found on our Business Website [WWW.SWAROVSKI-ELEMENTS.COM](http://WWW.SWAROVSKI-ELEMENTS.COM).

Yoko Ono



Yoko Ono is a multi-media artist whose thought provoking work challenges people's understanding of art and the world around them. Her work as a conceptualist has encompassed performance, instructions, film, music, writing, and now jewelry inspiration for Swarovski. Born in Tokyo in 1933, she moved to New York in 1953, where she became part of the city's vibrant avant-garde scene. She went on to perform and exhibit what have now become legendary works in the history of contemporary art, including her famous 1969 collaboration, Bed-In, with husband John Lennon. She has had numerous exhibitions in museums, and in 2009, received the Golden Lion for Lifetime Achievement from the Venice Biennale. In 2011 Ono was honored with the prestigious 8th Hiroshima Art Prize for her dedicated peace activism, and will be honored, in 2012, with the Oskar Kokoschka Prize in Vienna.

The Cooperation

A memorable key-shaped crystal pendant, inspired by Yoko Ono, has been designed for SWAROVSKI ELEMENTS. The design itself is a technical masterwork and tells us a wonderful story around the symbol key. It is available in two different versions: with and without the signature of Yoko Ono.

The Story

**“Imagine a key that unlocks the door to the forest with its secrets,  
to the sky with its peacefulness,  
to the universe with its infinity,  
to a future with the promise of a better life.”**  
Yoko Ono

This concept by Yoko Ono has been created as a crystal “Key to Open the Forest” exclusively for our SWAROVSKI ELEMENTS collection. It embodies the spirits of earth and sky, and reflects the multiple colors of nature. “Make a promise to a tree. Ask it to be passed on to other trees.” When you wear it you will be sharing Yoko's dream of peaceful interaction with the world around you. “Whisper your dream to a cloud. Ask the cloud to remember it.”

6918 Key to Open the Forest <sup>New!</sup>

**DESIGNER EDITION**

**Size**  
30 mm  
50 mm

**Color**

- Crystal (001)
- Crystal Blue Shade (001 BLSH)
- Crystal Bronze Shade (001 BRSH)
- Crystal Copper (001 COP)
- Crystal Golden Shadow (001 GSHA)\*
- Crystal Silver Night (001 SINI)
- Crystal Silver Shade (001 SSHA)
- Indian Sapphire (217)

6919 Key Pendant <sup>New!</sup>

**DESIGNER EDITION**

**Size**  
30 mm  
50 mm

**Color**

- Crystal (001)
- Crystal AB (001 AB)
- Crystal Blue Shade (001 BLSH)
- Crystal Bronze Shade (001 BRSH)
- Crystal Copper (001 COP)
- Crystal Golden Shadow (001 GSHA)\*
- Crystal Silver Night (001 SINI)
- Crystal Silver Shade (001 SSHA)
- Indian Sapphire (217)

\*Crystal Golden Shadow (001 GSHA) is available as of march 2013.

**Ceramics**



The Ceramics range, which is the second group in the era of “Fusion Concepts”, is expanded to include art. 1028 XILION Chaton, art. 1088 XIRIUS Chaton, art. 2038 XILION Rose Hotfix, and art. 2058 XILION Rose No Hotfix. Articles in this Ceramics line complement the existing SWAROVSKI ELEMENTS range. Not only do they represent an entirely new look but are also the first loose products made from material other than crystal. The extraordinary assortment is available in five exciting shades that are reminiscent of a typical ceramic color palette.

**Article Explanation**

Ceramics article numbers remain the same as existing article groups and numbers, however, “/B” is added to the original article number to distinguish between Ceramics and crystal variants.

**Application Guidelines**

The application methods and care instructions are the same as those that apply to the Chatons and Roses assortment. Please refer to the Application Manual and our Business Website [WWW.SWAROVSKI-ELEMENTS.COM](http://WWW.SWAROVSKI-ELEMENTS.COM) for detailed information on the application.

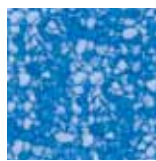
**Available Ceramics Colors**



652  
Marbled Yellow



653  
Marbled Black



654  
Marbled Blue



655  
Marbled Terracotta



657  
Marbled Light Grey

**Round Stones**



**1028/B XILION Chaton** *New!*

**Color**

- Marbled Black (653)
- Marbled Blue (654)
- Marbled Light Grey (657)
- Marbled Terracotta (655)
- Marbled Yellow (652)

**Size**

- PP 11

**1088/B XIRIUS Chaton** *New!*

**Color**

- Marbled Black (653)
- Marbled Blue (654)
- Marbled Light Grey (657)
- Marbled Terracotta (655)
- Marbled Yellow (652)

**Size**

- PP 14
- PP 18
- PP 21
- PP 24

Flat Backs No Hotfix



2058/B XILION Rose New!

Color	Size	SS 7	SS 9	SS 12	SS 16	SS 20
Marbled Black (653)		■	■	■	■	■
Marbled Blue (654)		■	■	■	■	■
Marbled Light Grey (657)		■	■	■	■	■
Marbled Terracotta (655)		■	■	■	■	■
Marbled Yellow (652)		■	■	■	■	■

Flat Backs Hotfix



2038/B XILION Rose Hotfix New!

Color	Size	SS 8	SS 10	SS 12	SS 16	SS 20
Marbled Black HFT (653)		■	■	■	■	■
Marbled Blue HFT (654)		■	■	■	■	■
Marbled Light Grey HFT (657)		■	■	■	■	■
Marbled Terracotta HFT (655)		■	■	■	■	■
Marbled Yellow HFT (652)		■	■	■	■	■

# Round Stones

## 1028 XILION Chaton

The image displays the product information for the 1028 XILION Chaton stones. It includes two photographs of the stones in different colors, three technical diagrams (top view, side view, and bottom view), and a selection grid for color and size.

Color		Size
Crystal Blue Shade F (001 BLSH)	<input type="checkbox"/>	PP 9
	<input type="checkbox"/>	PP 10
	<input type="checkbox"/>	PP 11
	<input type="checkbox"/>	PP 13
Light Turquoise F (263)	<input type="checkbox"/>	PP 9
	<input type="checkbox"/>	PP 10
	<input type="checkbox"/>	PP 11
	<input type="checkbox"/>	PP 13

*Note: The 'New!' label is positioned to the left of the selection grid.*





XIRIUS 1088 – BRILLIANCE REDEFINED

TAKING CRYSTAL ONE STEP CLOSER TO THE DIAMOND

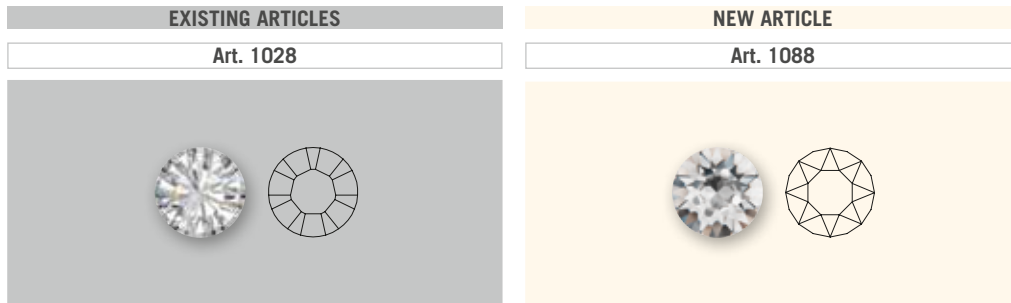


## 1088 XIRIUS Chaton – Brilliance Redefined

<<<

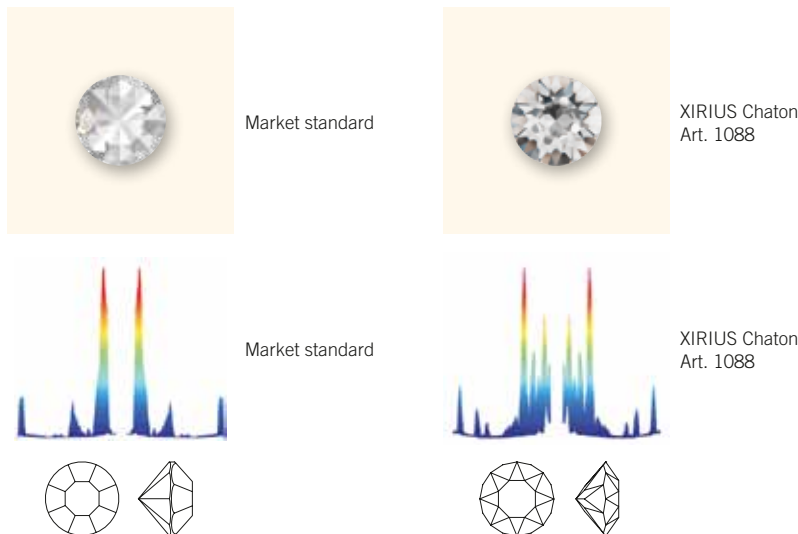
The science of the cut and the celebration of crystal as high art come together in art. 1088 XIRIUS Chaton, Swarovski's most brilliant ever crystal element. A merging of a multi-layered gemstone-like cut with rich, varied color and Platinum Pro foiling for exceptional durability, XIRIUS takes crystal one step closer to the diamond. XIRIUS is made according to the ADVANCED CRYSTAL standard, the new DNA of crystal, so it both exceeds today's most demanding industry requirements and anticipates those of tomorrow. For SWAROVSKI ELEMENTS' partners throughout the world, XIRIUS is a shining star – one that leads the way to success in the market.

The existing article art. 1028 XILION Chaton will be replaced by art. 1088 XIRIUS Chaton from size PP 14 upwards:



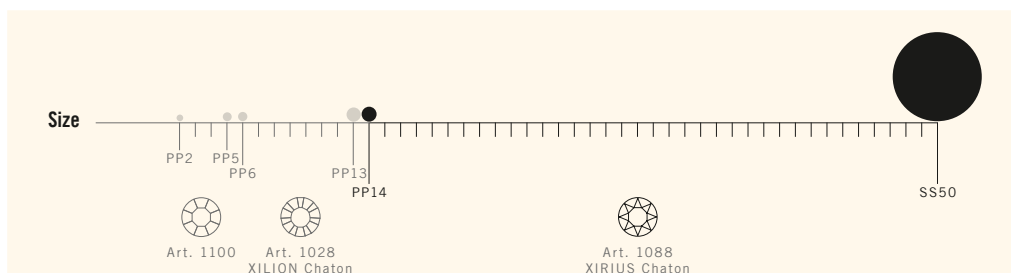
### Brilliance that you can see and measure

Distinctively superior at first sight, art. 1088 XIRIUS Chaton achieves the impossible by outshining every expectation. Its fire and light return, demonstrated scientifically as well as being evident to the naked eye, elevate the value of the crystal chaton to a height previously associated only with diamonds and fine jewelry.



### Available Chaton cuts

From now on three different cuts are available in the Chaton assortment. Depending on the size Swarovski offers art. 1100, art. 1028 XILION Chaton or art. 1088 XIRIUS Chaton.



# Round Stones

## Product Characteristics

### REFINEMENT: Brilliance redefined - one step closer to the diamond

- Swarovski's X-Cut technology is a proof of its complex patented cuts, which utilizes the science of geometry to its fullest extent: high-precision, quality-controlled geometrical and optical measuring, and state-of-the-art technology. X-Cut faceting lies behind both the XIRIUS and the XILION cuts, achieved through complex multi-layered facets and angles.
- The journey started with art. 1028 XILION Chaton, the new generation of brilliance, and continues with art. 1088 XIRIUS Chaton, taking crystal one-step closer to the diamond.
- Art. 1088 XIRIUS Chaton unlocks standards of brilliance never before experienced in Chaton sizes from PP 14 upwards, while art. 1028 XILION Chaton is suitable for smaller chaton sizes (PP 6-PP 13).



### DURABILITY: Platinum Pro for maximum resistance and extended lifespan

- The new, technically advanced Platinum Pro foiling guarantees an exceedingly long life. It is specially engineered to meet all regulatory requirements and withstand even the most demanding processing methods (e.g. soldering and electroplating). SWAROVSKI ELEMENTS are thus significantly better equipped to resist damage from common environmental factors such as chlorine, saltwater, perfume, etc. than any other chaton in the market.
- Increased durability satisfies the highest performance expectations.



### VARIETY: Endless inspiration - a playground for creativity

- Art. 1088 XIRIUS Chaton is available in a wide range of colors and effects that surpass those of top-quality cubic zirconia, giving designers a vast number of creative options.
- New colors and effects are launched twice each year in step with future trends.

### RESPONSIBILITY: ADVANCED CRYSTAL - The new DNA of Crystal

- Art. 1088 XIRIUS Chaton is made according to the ADVANCED CRYSTAL standard, the new DNA of crystal.
- Rigorously tested, art. 1088 XIRIUS Chaton exceeds both today's most stringent industry requirements and anticipates those of tomorrow, offering complete peace of mind.



# Round Stones

## 1088 XIRIUS Chaton New!



Color	
Crystal (001)	
Crystal F (001)	
Crystal AB F (001 AB)	
Crystal Antique Pink F (001 ANTP)	
Crystal Blue Shade F (001 BLSH)	
Crystal Bronze Shade F (001 BRSH)	
Crystal Dorado F (001 DOR)	
Crystal Golden Shadow F (001 GSHA)	
Crystal Luminous Green F (001 LUMG)	
Crystal Metallic Blue F (001 METBL)	
Crystal Metallic Light Gold F (001 MLGLD)	
Crystal Moonlight F (001 MOL)	
Crystal Silver Night F (001 SINI)	
Crystal Silver Shade F (001 SSHA)	
Jet (280)	
Jet F (280)	
Jet Hematite (280 HEM)	
Air Blue Opal F (285)	
Amethyst F (204)	
Aquamarine F (202)	
Black Diamond F (215)	
Blue Zircon F (229)	
Burgundy F (515)	
Capri Blue F (243)	
Caribbean Blue Opal F (394)	
Chrysolite F (238)	
Chrysolite Opal F (294)	
Cyclamen Opal F (398)	
Dark Indigo F (288)	
Dark Siam F (308)	
Denim Blue F (266)	
Emerald F (205)	
Erinite F (360)	
Fern Green F (291)	
Fuchsia F (502)	
Garnet F (241)	
Greige F (284)	
Hyacinth F (236)	
Indian Pink F (289)	

Size	PP 14	PP 15	PP 16	PP 17	PP 18	PP 19	PP 20	PP 21	PP 22	PP 23	PP 24	PP 25	PP 26	PP 27	PP 28	PP 29	PP 30	PP 31	PP 32
Crystal (001)	■				■			■			■							■	■
Crystal F (001)	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Crystal AB F (001 AB)	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Crystal Antique Pink F (001 ANTP)	■				■			■			■							■	■
Crystal Blue Shade F (001 BLSH)	■				■			■			■							■	■
Crystal Bronze Shade F (001 BRSH)	■				■			■			■							■	■
Crystal Dorado F (001 DOR)	■				■			■			■							■	■
Crystal Golden Shadow F (001 GSHA)	■				■			■			■							■	■
Crystal Luminous Green F (001 LUMG)	■				■			■			■							■	■
Crystal Metallic Blue F (001 METBL)	■				■			■			■							■	■
Crystal Metallic Light Gold F (001 MLGLD)	■				■			■			■							■	■
Crystal Moonlight F (001 MOL)	■				■			■			■							■	■
Crystal Silver Night F (001 SINI)	■				■			■			■							■	■
Crystal Silver Shade F (001 SSHA)	■				■			■			■							■	■
Jet (280)	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Jet F (280)	■	■	■	■	■														
Jet Hematite (280 HEM)	■				■			■			■							■	■
Air Blue Opal F (285)	■				■			■			■							■	■
Amethyst F (204)	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Aquamarine F (202)	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Black Diamond F (215)	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Blue Zircon F (229)	■				■			■			■							■	■
Burgundy F (515)	■				■			■			■							■	■
Capri Blue F (243)	■				■			■			■							■	■
Caribbean Blue Opal F (394)	■				■			■			■							■	■
Chrysolite F (238)	■				■			■			■							■	■
Chrysolite Opal F (294)	■				■			■			■							■	■
Cyclamen Opal F (398)	■				■			■			■							■	■
Dark Indigo F (288)	■				■			■			■							■	■
Dark Siam F (308)	■				■			■			■							■	■
Denim Blue F (266)	■				■			■			■							■	■
Emerald F (205)	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Erinite F (360)	■				■			■			■							■	■
Fern Green F (291)	■				■			■			■							■	■
Fuchsia F (502)	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Garnet F (241)	■				■			■			■							■	■
Greige F (284)	■				■			■			■							■	■
Hyacinth F (236)	■				■			■			■							■	■
Indian Pink F (289)	■				■			■			■							■	■

# Round Stones

1088		Size																		
		PP 14	PP 15	PP 16	PP 17	PP 18	PP 19	PP 20	PP 21	PP 22	PP 23	PP 24	PP 25	PP 26	PP 27	PP 28	PP 29	PP 30	PP 31	PP 32
Color																				
Indian Sapphire F (217)																				
Indian Siam F (327)																				
Indicolite F (379)																				
Jonquil F (213)																				
Khaki F (550)																				
Light Amethyst F (212)																				
Light Azure F (361)																				
Light Colorado Topaz F (246)																				
Light Grey Opal F (383)																				
Light Peach F (362)																				
Light Rose F (223)																				
Light Sapphire F (211)																				
Light Siam F (227)																				
Light Smoked Topaz F (221)																				
Light Topaz F (226)																				
Light Turquoise F (263)																				
Montana F (207)																				
Pacific Opal F (390)																				
Padparadscha F (542)																				
Palace Green Opal F (393)																				
Peridot F (214)																				
Provence Lavender F (283)																				
Purple Velvet F (277)																				
Rose F (209)																				
Rose Peach F (262)																				
Rose Water Opal F (395)																				
Ruby F (501)																				
Sand Opal F (287)																				
Sapphire F (206)																				
Siam F (208)																				
Silk F (391)																				
Smoked Topaz F (220)																				
Smoky Quartz F (225)																				
Sunflower F (292)																				
Tanzanite F (539)																				
Topaz F (203)																				
Turquoise (267)																				
Vintage Rose F (319)																				
Violet F (371)																				
White Opal F (234)																				

# Round Stones

1088		Size	SS 18	SS 19	SS 20	SS 21	SS 22	SS 24	SS 26	SS 28	SS 29	SS 30	SS 34	SS 35	SS 38	SS 39	SS 40	SS 45	SS 48	SS 50
Color																				
	Crystal (001)		■	■				■			■		■			■				
	Crystal F (001)		■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
	Crystal AB F (001 AB)		■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■		
	Crystal Antique Pink F (001 ANTP)			■				■			■		■			■				
	Crystal Blue Shade F (001 BLSH)			■				■			■		■			■				
	Crystal Bronze Shade F (001 BRSH)			■				■			■		■			■				
	Crystal Dorado F (001 DOR)			■				■			■		■			■				
	Crystal Golden Shadow F (001 GSHA)		■	■				■			■		■			■				
	Crystal Luminous Green F (001 LUMG)			■				■			■		■			■				
	Crystal Metallic Blue F (001 METBL)			■				■			■		■			■				
	Crystal Metallic Light Gold F (001 MLGLD)		■	■				■			■		■			■				
	Crystal Moonlight F (001 MOL)			■				■			■		■			■				
	Crystal Silver Night F (001 SINI)			■				■			■		■			■				
	Crystal Silver Shade F (001 SSHA)			■				■			■		■			■				
	Jet (280)		■	■				■			■		■			■		■		
	Jet Hematite (280 HEM)		■	■				■			■		■			■				
	Air Blue Opal (285)			■				■			■		■			■				
	Amethyst F (204)			■				■			■		■			■		■		
	Aquamarine F (202)		■	■				■			■		■			■		■		
	Black Diamond F (215)		■	■				■			■		■			■		■		
	Blue Zircon F (229)			■				■			■		■			■				
	Burgundy F (515)			■				■			■		■			■				
	Capri Blue F (243)			■				■			■		■			■				
	Caribbean Blue Opal F (394)			■				■			■		■			■				
	Chrysolite F (238)		■	■				■			■		■			■				
	Chrysolite Opal F (294)			■				■			■		■			■				
	Cyclamen Opal F (398)		■	■				■			■		■			■				
	Dark Indigo F (288)			■				■			■		■			■				
	Denim Blue F (266)			■				■			■		■			■				
	Emerald F (205)			■				■			■		■			■				
	Erinite F (360)			■				■			■		■			■				
	Fern Green F (291)			■				■			■		■			■				
	Fuchsia F (502)		■	■				■			■		■			■		■		
	Garnet F (241)			■				■			■		■			■				
	Greige F (284)		■	■				■			■		■			■				
	Hyacinth F (236)			■				■			■		■			■				
	Indian Pink F (289)			■				■			■		■			■				
	Indian Sapphire F (217)			■				■			■		■			■				
	Indian Siam F (327)		■																	

# Round Stones

1088		Size																	
		SS 18	SS 19	SS 20	SS 21	SS 22	SS 24	SS 26	SS 28	SS 29	SS 30	SS 34	SS 35	SS 38	SS 39	SS 40	SS 45	SS 48	SS 50
Color																			
	Indicolite F (379)		■				■			■					■				
	Jonquil F (213)		■				■			■					■				
	Khaki F (550)		■				■			■					■				
	Light Amethyst F (212)	■	■				■			■					■				
	Light Azure F (361)		■				■			■					■				
	Light Colorado Topaz F (246)	■	■				■			■					■		■		
	Light Grey Opal F (383)		■				■			■					■				
	Light Peach F (362)	■	■				■			■					■				
	Light Rose F (223)	■	■				■			■					■		■		
	Light Sapphire F (211)		■				■			■					■		■		
	Light Siam F (227)	■	■				■			■					■				
	Light Smoked Topaz F (221)		■				■			■					■				
	Light Topaz F (226)		■				■			■					■				
	Light Turquoise F (263)		■				■			■					■				
	Montana F (207)		■				■			■					■				
	Pacific Opal F (390)	■	■				■			■					■				
	Padparadscha F (542)	■	■				■			■					■				
	Palace Green Opal F (393)		■				■			■					■				
	Peridot F (214)		■				■			■					■		■		
	Provence Lavender F (283)		■				■			■					■				
	Purple Velvet F (277)		■				■			■					■				
	Rose F (209)	■	■				■			■					■		■		
	Rose Peach F (262)		■				■			■					■				
	Rose Water Opal F (395)		■				■			■					■				
	Ruby F (501)		■				■			■					■				
	Sand Opal F (287)		■				■			■					■				
	Sapphire F (206)		■				■			■					■		■		
	Siam F (208)	■	■				■			■					■		■		
	Silk F (391)		■				■			■					■				
	Smoked Topaz F (220)	■	■				■			■					■				
	Smoky Quartz F (225)		■				■			■					■				
	Sunflower F (292)		■				■			■					■				
	Tanzanite F (539)		■				■			■					■				
	Topaz F (203)	■	■				■			■					■		■		
	Turquoise (267)		■				■			■					■				
	Vintage Rose F (319)		■				■			■					■				
	Violet F (371)		■				■			■					■				
	White Opal F (234)		■				■			■					■				



# Round Stones

## Advice on Application

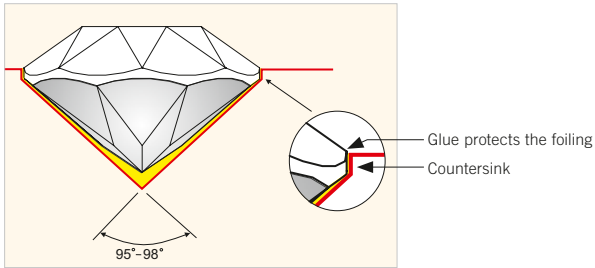
As art. 1088 XIRIUS Chaton can be processed with various application methods, it can be glued to a wide range of materials in a variety of application areas.

### Cavity production

It is necessary to create specific cavities when applying art. 1088 XIRIUS Chaton onto a carrier material with a solid surface. The cavity enables the crystal to be easily positioned and ensures it has a higher level of protection against mechanical and chemical stress. These cavities can be produced by milling (e.g. with CNC machines).

The optimal cavity for art. 1088 XIRIUS Chaton is produced at an angle of 95°– 98°. The cavity should have the same maximum diameter and size as the crystal plus at least 0.1 mm. It is advisable to use an additional countersinking process for particularly large crystals with a prominent girdle.

Existing cavities with angles between 90° – 93° can however still be used. In this case, please pay close attention to the choice of suitable adhesive (e.g. CG 500-35)



### Choice of glue

The following table provides a selection of commonly known and globally available adhesives that are suitable for gluing art. 1088 XIRIUS Chaton.

TWO-COMPONENT EPOXY RESIN GLUES			POLYURETHANE GLUES		SILICONE GLUES	ONE-COMPONENT SYSTEMS
CG 500-35	UHU Plus endfest 300	Araldite 2011	Araldite 2028	Scotch Weld DP 610	Elastosil N2199	Araldite AV 170
✓	✓	✓	✓	✓	✓	✓

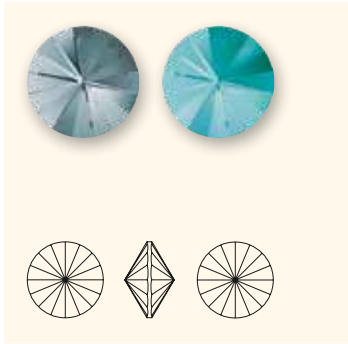
Please refer to the Application Manual and our Business Website (closed area) [WWW.SWAROVSKI-ELEMENTS.COM](http://WWW.SWAROVSKI-ELEMENTS.COM) for detailed information on the application.

## Care Instructions

<b>GENERAL RECOMMENDATIONS</b>	Turn inside out, choose a gentle wash cycle and use a mild laundry detergent.	Do not use chlorine bleach!	Turn inside out and dry at reduced temperature.	Do not iron!	The textile can be gently dry-cleaned using hydrocarbon. Turn inside out.	The textile will withstand gentle professional wet-cleaning. Turn inside out.
	To protect the crystals as much as possible, the use of a soft wash bag is recommended.			Do not iron directly over the crystals.		
<b>ART. 1088 XIRIUS CHATON</b>	✓	✓	✓	✓	✓	✓

# Round Stones

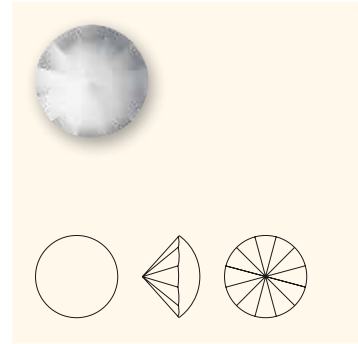
## 1122 Rivoli Chaton



Color	SS 39	SS 47	12 mm	14 mm
Crystal Blue Shade F (001 BLSH)	■	■	■	■
Light Turquoise F (263)	■	■	■	■

*New!*

## 1480 Cabochon Chaton



Color	PP 21
Crystal F (001)	■
Crystal Matt Finish F (001)	■
Crystal AB F (001 AB)	■
Crystal AB Matt Finish F (001 AB)	■
Crystal Antique Pink F (001 ANTP)	■
Crystal Antique Pink Matt Finish F (001 ANTP)	■
Crystal Chrom V F (001 CHROM V)	■
Crystal Chrom V Matt Finish F (001 CHROM V)	■
Crystal Golden Shadow F (001 GSHA)	■
Crystal Golden Shadow Matt Finish F (001 GSHA)	■
Crystal Metallic Light Gold F (001 MLGLD)	■
Crystal Metallic Light Gold Matt Finish F (001 MLGLD)	■
Jet Hematite (280 HEM)	■
Jet Hematite Matt Finish (280 HEM)	■

*New!*

# Fancy Stones & Settings

## Settings for Fancy Stones

<<<

1	2	3	S		1	2	3	S		1	2	3	S	
				<b>4120</b> 6x4, 8x6, 14x10, 18x13, 25x18 mm					<b>4328</b> 6x3.6, 8x4.8, 10x6, 13x7.8 mm					<b>4524</b> 12x6, 16x8, 23x11 mm
				<b>4127</b> 30x22, 39x28 mm					<b>4335</b> 3.5 mm					<b>4527</b> 8x6, 14x10, 18x13 mm
				<b>4128</b> 6x4, 8x6, 10x8, 14x10 mm					<b>4370</b> 11x10, 15.5x14, 20x18 mm					<b>4547</b> 15x5, 21x7, 24x8, 30x10 mm
				<b>4137</b> 15x11, 22x16, 33x24 mm					<b>4428</b> 2, 3, 4, 5, 6, 8 mm					<b>4565</b> 14x10, 18x13 mm
				<b>4139</b> 14, 20, 30 mm					<b>4437</b> 14, 20, 30 mm					<b>4600</b> 6x4, 8x6, 10x8, 12x10 mm
				<b>4161</b> 15x5, 21x7, 27x9 mm					<b>4439</b> 14, 20, 30 mm					<b>4610</b> 14x10, 18x13, 20x15 mm
				<b>4196</b> 23x20, 30x26 mm					<b>4447</b> 6, 8, 10, 12 mm					<b>4627</b> 27x18.5, 37x25.5 mm
				<b>4200</b> 11x3, 15x4, 35x9.5, 48x13 mm					<b>4461</b> 8, 12, 16 mm					<b>4675</b> 23 mm
				<b>4224</b> 10x8, 14x11, 23x18 mm					<b>4470</b> 10, 12, 18 mm					<b>4717</b> 15.5, 21.5 mm
				<b>4227</b> 32x17 mm					<b>4500</b> 3x2, 6x2, 10x3 mm					<b>4719</b> 19x9, 26x12 mm
				<b>4228</b> 4x2, 5x2.5, 6x3, 8x4, 10x5, 15x7 mm					<b>4501</b> 4x2, 5x2, 5x2.5, 7x3, 10x5 mm					<b>4722</b> 4, 6, 8, 10 mm
				<b>4320</b> 6x4, 8x6, 10x7, 14x10, 18x13 mm					<b>4502</b> 3x1 mm					<b>4727</b> 23 mm
				<b>4327</b> 30x20, 40x27 mm					<b>4505</b> 8x5, 10x6, 14x8 mm					<b>4736</b> 14, 20, 30 mm

- ... Setting available  
- ... New setting available

# Fancy Stones & Settings

1	2	3	S		1	2	3	S	
				<b>4737</b> 14, 20, 30 mm					<b>4790</b> <u>18x7.5</u> , <u>23x10</u> , <u>32x13.5</u> mm
				<b>4739</b> <u>14x11</u> , <u>20x16</u> mm					<b>4795</b> <u>14</u> , <u>19</u> , <u>28</u> mm
				<b>4744</b> 6, 10 mm					<b>4827</b> 28 mm
				<b>4745</b> 5, 10 mm					<b>4831</b> <u>5.5x5</u> , <u>8.8x8</u> , <u>11x10</u> mm
				<b>4747</b> 5 mm					<b>4835</b> 3.5 mm
				<b>4748</b> 5, 10 mm					<b>4841</b> 4, 6, 8 mm
				<b>4756</b> <u>19x11.5</u> , <u>27x16</u> , <u>39x23.5</u> mm					<b>4842</b> 4, 6 mm
				<b>4757</b> <u>14x8.5</u> , <u>19x11.5</u> mm					<b>4854</b> 6, 8, 10 mm
				<b>4760</b> <u>14x8</u> , <u>18x10.5</u> , <u>22x12.5</u> mm					<b>4855</b> 8x5, 10x6, 13x8 mm
				<b>4766</b> <u>28x15.5</u> , <u>38x21</u> mm					<b>4869</b> 4, 6, 8, 10, 12, 14 mm
				<b>4767</b> <u>18x10</u> , <u>23x13</u> mm					<b>4884</b> <u>5.5x5</u> , <u>6.6x6</u> , <u>8.8x8</u> , <u>11x10</u> , <u>15.4x14</u> mm
				<b>4787</b> 19x13, 27x19 mm					
				<b>4789</b> <u>14</u> , <u>23</u> , <u>29</u> mm					

1 Top View 2 Side View 3 Back View S Setting

- ... Setting available  
- ... New setting available

Article Size	Packing Unit = Minimum Order Quantity in Pieces	Average Net Weight in Gram per Packing Unit Crystal (001)	Average Gross Weight in Gram per Packing Unit Crystal (001)
<b>4200</b>			
11x3 mm	360	28.6	39.4
15x4 mm	144	26.2	37.1
<b>4200/S</b>			
11x3 mm	360		64.9
15x4 mm	144		39.7
<b>4224</b>			
10x8 mm	144	51.446	63.311
14x11 mm	72	53.222	72.395
23x18 mm	20	59.808	79.430
<b>4224/S</b>			
10x8 mm	144		62,7
14x11 mm	72		55,5
23x18 mm	20		41,1
<b>4228</b>			
5x2.5 mm	720	18.9	28.0
6x3 mm	720	30.5	39.6
8x4 mm	360	32.9	42.0
10x5 mm	360	60.7	72.1
15x7 mm	144	63.9	88.1
<b>4228/S</b>			
5x2.5 mm	720		46.9
6x3 mm	720		75.7
8x4 mm	360		50.5
10x5 mm	360		82.9
15x7 mm	144		85.8
<b>4320</b>			
6x4 mm	360	25.7	34.8
8x6 mm	180	30.7	39.8
10x7 mm	144	48.6	68.9
<b>4320/S</b>			
6x4 mm	360		43.3
8x6 mm	180		39.7
10x7 mm	144		71.4
<b>4370</b>			
11x10 mm	144	82.8	100.9
15.5x14 mm	72	107.3	127.4
20x18 mm	48	149.5	170.0
<b>4370/S</b>			
11x10 mm	144		78.6
15.5x14 mm	72		75.0
20x18 mm	48		77.1
<b>4428</b>			
4 mm	1,440	108.5	119.5
<b>4428/S</b>			
4 mm	1,440		104.5
<b>4461</b>			
8 mm	144	56.9	77.2
<b>4461/S</b>			
8 mm	144		62.7
<b>4470</b>			
18 mm	48	170.3	190.9
<b>4470/S</b>			
18 mm	48		92.0

# Fancy Stones & Settings

Article Size	Packing Unit = Minimum Order Quantity in Pieces	Average Net Weight in Gram per Packing Unit Crystal (001)	Average Gross Weight in Gram per Packing Unit Crystal (001)
<b>4500</b>			
6x2 mm	720	18.4	27.5
10x3 mm	360	36.6	47.6
<b>4500/S</b>			
6x2 mm	720		61.3
10x3 mm	360		68.5
<b>4501</b>			
5x2.5 mm	720	20.9	30.0
10x5 mm	360	96.2	106.9
<b>4501/S</b>			
5x2.5 mm	720		61.3
10x5 mm	360		147.7
<b>4524</b>			
12x6 mm	144	67.738	89.389
16x8 mm	72	78.019	102.695
23x11 mm	36	104.026	131.907
<b>4524/S</b>			
12x6 mm	144		77.1
16x8 mm	72		64.9
23x11 mm	36		60.6
<b>4565</b>			
14x10 mm	72	71.5	88.9
18x13 mm	48	101.2	121.8
<b>4565/S</b>			
14x10 mm	72		64.2
18x13 mm	48		69.9
<b>4600</b>			
6x4 mm	360	40.9	51.8
8x6 mm	144	41.2	52.2
10x8 mm	144	84.0	104.0
12x10 mm	144	146.7	170.3
<b>4600/S</b>			
6x4 mm	360		46.9
8x6 mm	144		39.7
10x8 mm	144		90.1
12x10 mm	144		127.5

# Fancy Stones & Settings

4120

Color	6x4 mm	8x6 mm	14x10 mm	18x13 mm
Crystal Astral Pink F (001 API)	New!	New!	New!	New!
Crystal Blue Shade F (001 BLSH)				
Light Turquoise F (263)				

4127

Color	30x22 mm
Crystal Astral Pink F (001 API)	New!
Crystal Blue Shade F (001 BLSH)	
Light Turquoise F (263)	

4139 Cosmic Ring

Color	14 mm	20 mm
Crystal Astral Pink (001 API)	New!	New!
Crystal Blue Shade (001 BLSH)		

4161 Long Classical Oval Fancy Stone

Color	15x5 mm	21x7 mm	27x9 mm
Crystal Astral Pink F (001 API)	New!	New!	New!
Light Turquoise F (263)			

4200 Sphinx Eye

Color	11x3 mm	15x4 mm
Crystal F (001)		
Crystal AB F (001 AB)		
Crystal Golden Shadow F (001 GSHA)		
Jet (280)		

4200/S

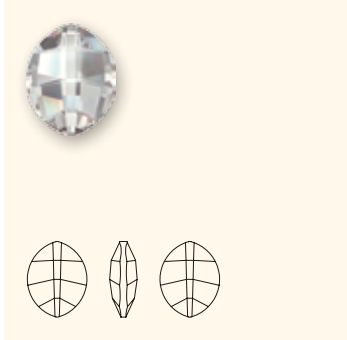
Ring/Hole, Back Configuration	11x3 mm	15x4 mm
00 C = No ring/hole, closed		
H2 O = 4 holes/2 each side, open		

00 C

H2 O

# Fancy Stones & Settings

4224 Pure Leaf Fancy Stone <sup>New!</sup>



Size 10x8, 14x11 mm

4224 Pure Leaf Fancy Stone <sup>New!</sup>



Size 23x18 mm

4224

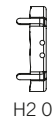
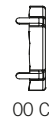
Size	10x8 mm	14x11 mm	23x18 mm
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Color	10x8 mm	14x11 mm	23x18 mm
Crystal F (001)	■	■	■
Crystal AB F (001 AB)	■	■	■
Crystal Blue Shade F (001 BLSH)	■	■	■
Crystal Golden Shadow F (001 GSHA)	■	■	■
Crystal Luminous Green F (001 LUMG)	■	■	■
Crystal Red Magma F (001 REDM)	■	■	■
Crystal Silver Night (001 SINI)	■	■	■
Jet (280)	■	■	
Amethyst F (204)	■	■	■
Emerald F (205)	■	■	■
Peridot F (214)	■	■	
White Opal F (234)	■	■	

4224/S <sup>New!</sup>

Size	10x8 mm	14x11 mm	23x18 mm
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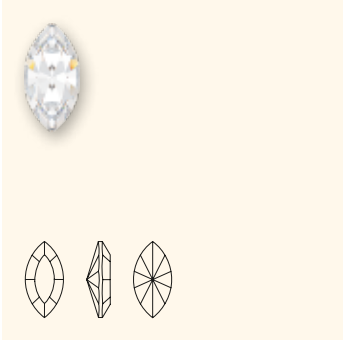
Ring/Hole, Back Configuration	10x8 mm	14x11 mm	23x18 mm
00 C = No ring/hole, closed	■	■	■
H2 0 = 4 holes/2 each side, open	■	■	■





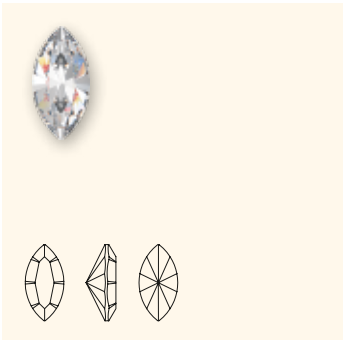
# Fancy Stones & Settings

4228



Size 4x2 mm, 5x2.5 mm

4228 XILION Navette



Size 6x3, 8x4, 10x5, 15x7 mm

4228		Size	4x2 mm	5x2.5 mm	6x3 mm	8x4 mm	10x5 mm	15x7 mm
Color								
	Crystal F (001)			■	■	■	■	■
	Crystal AB F (001 AB)				■	■	■	■
	Crystal Antique Pink F (001 ANTP)				■	■	■	■
	Crystal Astral Pink F (001 API)	New!	■		■	■	■	■
	Crystal Blue Shade F (001 BLSH)	New!	■		■	■	■	■
	Crystal Bronze Shade F (001 BRSH)				■	■	■	■
	Crystal Golden Shadow F (001 GSHA)				■	■	■	■
	Crystal Luminous Green F (001 LUMG)				■	■	■	■
	Crystal Moonlight F (001 MOL)				■	■	■	■
	Crystal Silver Night F (001 SINI)				■	■	■	■
	Crystal Silver Shade F (001 SSHA)				■	■	■	■
	Jet (280)			■	■	■	■	■
	Jet Hematite (280 HEM)				■	■	■	■
	Amethyst F (204)				■	■	■	■
	Aquamarine F (202)				■	■	■	■
	Black Diamond F (215)				■	■	■	■
	Chrysolite F (238)				■	■	■	■
	Chrysolite Opal F (294)				■	■	■	■
	Cyclamen Opal F (398)				■	■	■	■
	Dark Siam F (308)			■	■	■	■	■
	Denim Blue F (266)				■	■	■	■
	Emerald F (205)				■	■	■	■
	Fuchsia F (502)				■	■	■	■
	Greige F (284)				■	■	■	■
	Indian Siam F (327)			■	■	■	■	■
	Indicolite F (379)				■	■	■	■
	Jonquil F (213)				■	■	■	■
	Light Amethyst F (212)				■	■	■	■
	Light Colorado Topaz F (246)				■	■	■	■
	Light Rose F (223)				■	■	■	■
	Light Sapphire F (211)				■	■	■	■
	Light Siam F (227)				■	■	■	■
	Light Turquoise F (263)	New!	■		■	■	■	■
	Montana F (207)			■	■	■	■	■
	Pacific Opal F (390)				■	■	■	■
	Padparadscha F (542)				■	■	■	■
	Peridot F (214)				■	■	■	■
	Provence Lavender F (283)				■	■	■	■
	Purple Velvet F (277)				■	■	■	■

# Fancy Stones & Settings

### 4228

**Size**

- 4x2 mm
- 5x2.5 mm
- 6x3 mm
- 8x4 mm
- 10x5 mm
- 15x7 mm

**Color**

- Rose F (209)
- Rose Peach F (262)
- Sapphire F (206)
- Siam F (208)
- Smoked Topaz F (220)
- Sunflower F (292)
- Tanzanite F (539)
- Topaz F (203)
- White Opal F (234)

Color	4x2 mm	5x2.5 mm	6x3 mm	8x4 mm	10x5 mm	15x7 mm
Rose F (209)			■	■	■	■
Rose Peach F (262)			■	■	■	■
Sapphire F (206)			■	■	■	■
Siam F (208)			■	■	■	■
Smoked Topaz F (220)		■	■	■	■	■
Sunflower F (292)			■	■	■	■
Tanzanite F (539)			■	■	■	■
Topaz F (203)		■	■	■	■	■
White Opal F (234)			■	■	■	■

### 4228/S

**Size**

- 5x2.5 mm *New!*
- 6x3 mm *New!*
- 8x4 mm *New!*
- 10x5 mm *New!*
- 15x7 mm *New!*

**Ring/Hole, Back Configuration**

- 00 C = No ring/hole, closed
- H2 O = 4 holes/2 each side, open

00 C      H2 O

### 4320

**Size**

- 6x4 mm
- 8x6 mm
- 10x7 mm
- 14x10 mm
- 18x13 mm

**Color**

- Crystal F (001)
- Crystal AB F (001 AB)
- Crystal Antique Pink F (001 ANTP)
- Crystal Astral Pink F (001 API)
- Crystal Blue Shade F (001 BLSH)
- Crystal Bronze Shade F (001 BRSH)
- Crystal Copper F (001 COP)
- Crystal Golden Shadow F (001 GSHA)
- Crystal Luminous Green F (001 LUMG)
- Crystal Metallic Light Gold F (001 MLGLD)
- Crystal Moonlight F (001 MOL)
- Crystal Silver Night F (001 SINI)
- Crystal Silver Shade F (001 SSHA)
- Jet (280)

Color	6x4 mm	8x6 mm	10x7 mm	14x10 mm	18x13 mm
Crystal F (001)	■	■	■		
Crystal AB F (001 AB)	■	■	■		
Crystal Antique Pink F (001 ANTP)	■	■	■		
Crystal Astral Pink F (001 API)	■	■	■	■	■
Crystal Blue Shade F (001 BLSH)	■	■	■		
Crystal Bronze Shade F (001 BRSH)	■	■	■		
Crystal Copper F (001 COP)	■	■	■		
Crystal Golden Shadow F (001 GSHA)	■	■	■		
Crystal Luminous Green F (001 LUMG)	■	■	■		
Crystal Metallic Light Gold F (001 MLGLD)	■	■	■		
Crystal Moonlight F (001 MOL)	■	■	■		
Crystal Silver Night F (001 SINI)	■	■	■		
Crystal Silver Shade F (001 SSHA)	■	■	■		
Jet (280)	■	■	■		

### 4320/S

**Size**




























- 6x4 mm *New!*
- 8x6 mm *New!*
- 10x7 mm *New!*

**Ring/Hole, Back Configuration**

- 00 C = No ring/hole, closed
- H2 O = 4 holes/2 each side, open

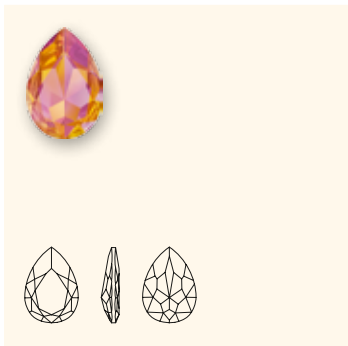
00 C      H2 O

# Fancy Stones & Settings

4320		Size				
		6x4 mm	8x6 mm	10x7 mm	14x10 mm	18x13 mm
Color						
 Amethyst F (204)		■	■	■		
 Aquamarine F (202)		■	■	■		
 Black Diamond F (215)		■	■			
 Caribbean Blue Opal F (394)		■	■			
 Chrysolite Opal F (294)		■	■			
 Cyclamen Opal F (398)		■	■			
 Denim Blue F (266)		■	■			
 Emerald F (205)		■	■			
 Fern Green F (291)		■	■			
 Greige F (284)		■	■			
 Light Colorado Topaz F (246)		■	■			
 Light Turquoise F (263)	<i>New!</i>	■	■		■	■
 Montana F (207)		■	■	■		
 Olivine F (228)		■	■			
 Pacific Opal F (390)		■	■			
 Padparadscha F (542)		■	■			
 Provence Lavender F (283)		■	■			
 Purple Velvet F (277)		■	■			
 Rose F (209)		■	■	■		
 Rose Peach F (262)		■	■	■		
 Rose Water Opal F (395)		■	■			
 Siam F (208)		■	■	■		
 Sunflower F (292)		■	■			
 Tanzanite F (539)		■	■			
 Topaz F (203)		■	■	■		
 Vintage Rose F (319)		■	■			
 White Opal F (234)		■	■			

# Fancy Stones & Settings

4327




**Size**  
30x20 mm

**Color**  
Crystal Astral Pink F (001 API)

*New!*

4370

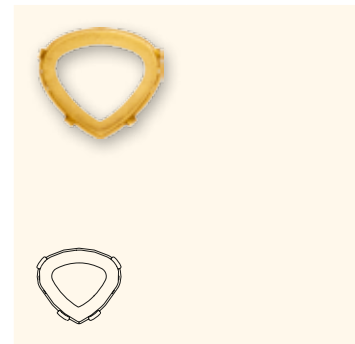


**Size**  
11x10 mm  
15.5x14 mm  
20x18 mm

**Color**

- Crystal (001)
- Crystal F (001)
- Crystal Golden Shadow (001 GSHA)
- Tanzanite (539)

4370/S *New!*



**Size**  
11x10 mm  
15.5x14 mm  
20x18 mm

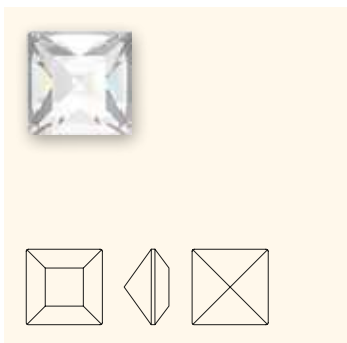
**Ring/Hole, Back Configuration**

- 00 C = No ring/hole, closed
- H2 O = 4 holes/2 each side, open

00 C      H2 O

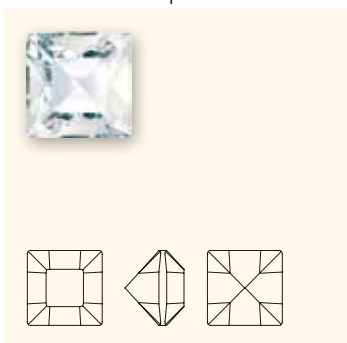
# Fancy Stones & Settings

4428



Size 2 mm

4428 XILION Square



Size 3, 4 mm

4428 XILION Square




Size 5, 6, 8 mm

Color	Size				
	2 mm	3 mm	4 mm	6 mm	8 mm
Crystal F (001)					
Crystal AB F (001 AB)					
Crystal Antique Pink F (001 ANTP)					
Crystal Blue Shade F (001 BLSH)					
Crystal Bronze Shade F (001 BRSH)					
Crystal Golden Shadow F (001 GSHA)					
Crystal Luminous Green F (001 LUMG)					
Crystal Metallic Light Gold F (001 MLGLD)					
Crystal Silver Night F (001 SINI)					
Crystal Silver Shade F (001 SSHA)					
Jet (280)					
Jet Hematite (280 HEM)					
Amethyst F (204)					
Aquamarine F (202)					
Black Diamond F (215)					
Burgundy F (515)					
Chrysolite Opal F (294)					
Denim Blue F (266)					
Emerald F (205)					
Fuchsia F (502)					
Greige F (284)					
Indicolite F (379)					
Light Amethyst F (212)					
Light Colorado Topaz F (246)					
Light Peach F (362)					
Light Rose F (223)					
Light Sapphire F (211)					
Light Siam F (227)					
Light Smoked Topaz F (221)					
Light Turquoise F (263)					
Montana F (207)					
Peridot F (214)					
Rose F (209)					
Rose Peach F (262)					
Sapphire F (206)					
Siam F (208)					
Smoked Topaz F (220)					
Smoky Quartz F (225)					
Sunflower F (292)					

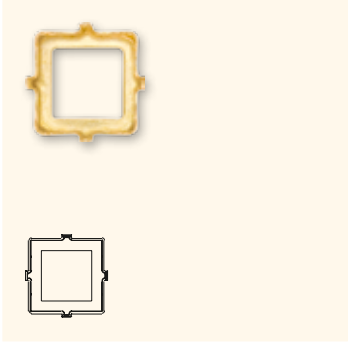
# Fancy Stones & Settings

**4428**


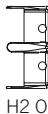


Color	2 mm	3 mm	4 mm	6 mm	8 mm
Tanzanite F (539)			■		
Topaz F (203)			■		
Violet F (371)			■		
White Opal F (234)			■		



**4428/S**



Ring/Hole, Back Configuration	4 mm
00 C = No ring/hole, closed	■
H2 O = 4 holes/2 each side, open	■

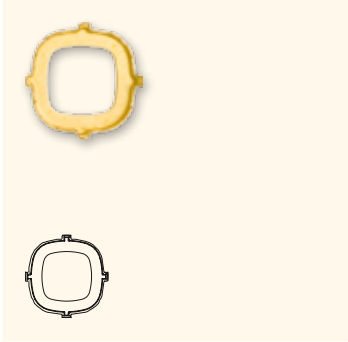



## 4461 Classical Square Fancy Stone

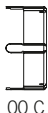




Color	8 mm
Crystal F (001)	■
Crystal Golden Shadow F (001 GSHA)	■
Crystal Silver Shade F (001 SSHA)	■
Crystal Satin F (001 SAT)	■

**4461/S**

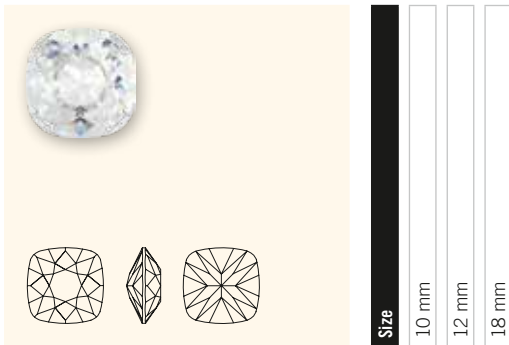


Ring/Hole, Back Configuration	8 mm
00 C = No ring/hole, closed	■
H2 O = 4 holes/2 each side, open	■

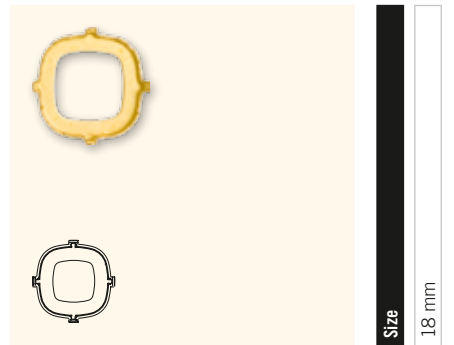
# Fancy Stones & Settings

4470



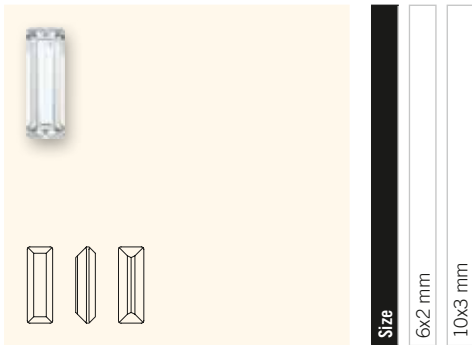
Color		Size	10 mm	12 mm	18 mm
	Crystal (001)				
	Crystal F (001)				
	Crystal Astral Pink F (001 API)		New!	New!	
	Crystal Blue Shade F (001 BLSH)		New!		
	Light Turquoise F (263)		New!		

4470/S



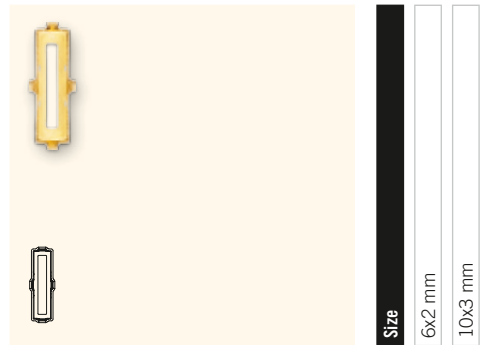
Ring/Hole, Back Configuration		Size	18 mm
	00 C = No ring/hole, closed		
	H2 O = 4 holes/2 each side, open		

4500



Color		Size	6x2 mm	10x3 mm
	Crystal F (001)			
	Jet (280)			

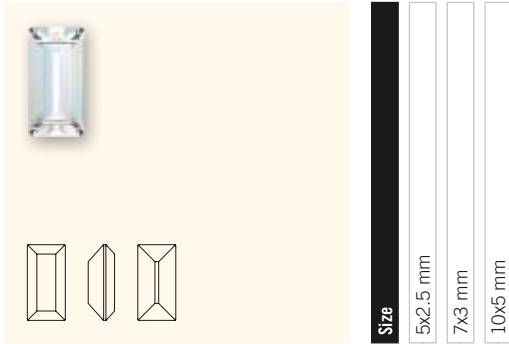
4500/S



Ring/Hole, Back Configuration		Size	6x2 mm	10x3 mm
	00 C = No ring/hole, closed			
	H2 O = 4 holes/2 each side, open			

# Fancy Stones & Settings

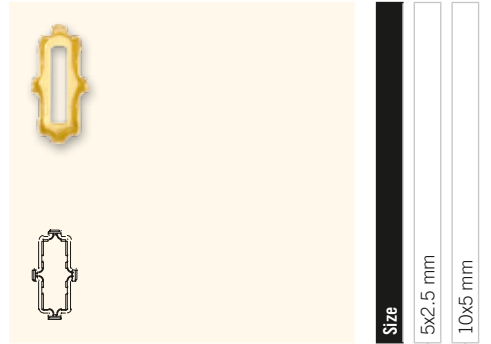
## 4501



### Color

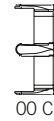
Color	5x2.5 mm	7x3 mm	10x5 mm
Crystal F (001)	■		■
Crystal AB F (001 AB)	■		
Jet (280)	■		■
Amethyst F (204)	■		
Aquamarine F (202)	■		
Black Diamond F (215)	■		
Dark Siam F (308)	■	■	■
Emerald F (205)	■		
Indian Siam F (327)	■	■	■
Light Amethyst F (212)	■		
Light Rose F (223)	■		
Light Sapphire F (211)	■		
Montana F (207)	■		
Peridot F (214)	■		
Rose F (209)	■		
Sapphire F (206)	■		
Siam F (208)	■		
Smoked Topaz F (220)	■		
Topaz F (203)	■		

## 4501/S



### Ring/Hole, Back Configuration

Ring/Hole, Back Configuration	5x2.5 mm	10x5 mm
00 C = No ring/hole, closed	■	■
H2 O = 4 holes/2 each side, open	■	■





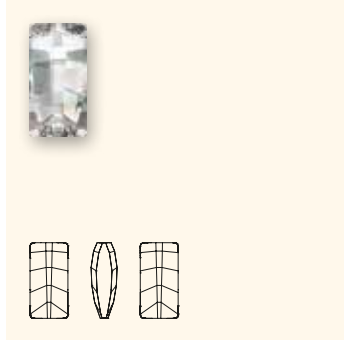
# Fancy Stones & Settings

## 4524 Pure Baguette Fancy Stone <sup>New!</sup>



Size 12x6 mm

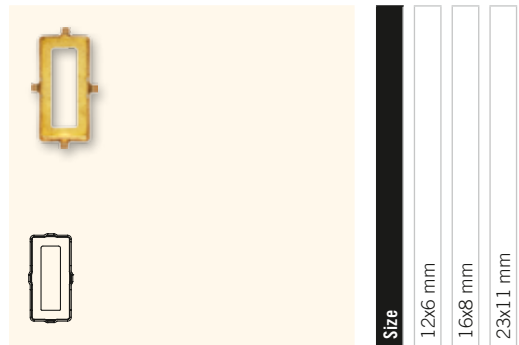
## 4524 Pure Baguette Fancy Stone <sup>New!</sup>



Size 16x8, 23x11 mm

4524		Size	12x6 mm	16x8 mm	23x11 mm
Color					
	Crystal F (001)		■	■	■
	Crystal AB F (001 AB)		■	■	■
	Crystal Blue Shade F (001 BLSH)		■	■	■
	Crystal Golden Shadow F (001 GSHA)		■	■	■
	Crystal Luminous Green F (001 LUMG)		■	■	■
	Crystal Red Magma F (001 REDM)		■	■	■
	Crystal Silver Shade F (001 SSHA)		■	■	■
	Jet (280)		■	■	
	Amethyst F (204)		■	■	■
	Emerald F (205)		■	■	■
	Light Colorado Topaz F (246)		■	■	■
	Peridot F (214)		■	■	

## 4524/S <sup>New!</sup>



### Ring/Hole, Back Configuration

00 C = No ring/hole, closed

H2 O = 4 holes/2 each side, open



# Fancy Stones & Settings

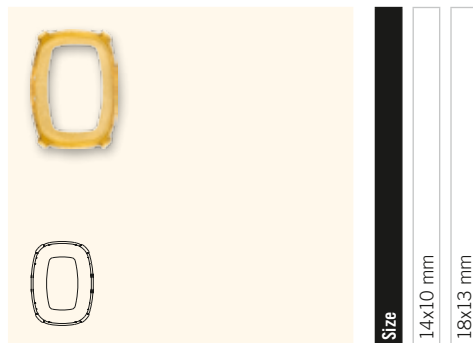
## 4565 Classical Baguette Fancy Stone



### Color

Color	14x10 mm	18x13 mm
Crystal F (001)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Crystal Golden Shadow F (001 GSHA)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Crystal Silver Shade F (001 SSHA)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Jet (280)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Aquamarine F (202)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Light Rose (223)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Light Rose F (223)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Tanzanite (539)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Tanzanite F (539)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

## 4565/S <sup>New!</sup>



### Ring/Hole, Back Configuration

Ring/Hole, Back Configuration	14x10 mm	18x13 mm
00 C = No ring/hole, closed	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
H2 O = 4 holes/2 each side, open	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

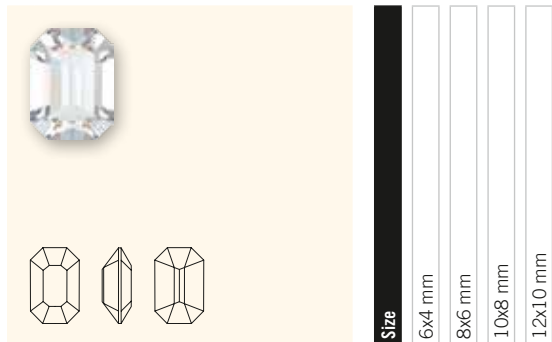


00 C



H2 O

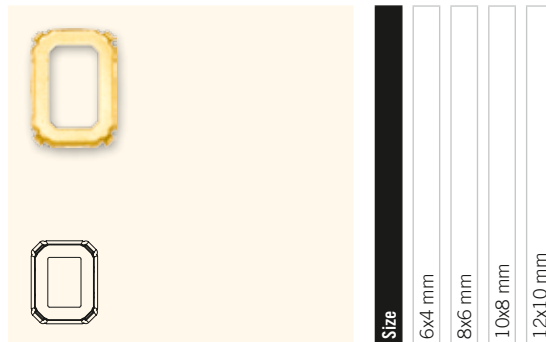
## 4600



### Color

Color	6x4 mm	8x6 mm	10x8 mm	12x10 mm
Crystal F (001)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Crystal AB F (001 AB)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Crystal Golden Shadow F (001 GSHA)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Crystal Silver Shade F (001 SSHA)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Jet (280)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Aquamarine F (202)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Montana F (207)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Rose F (209)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Siam F (208)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

## 4600/S <sup>New!</sup>

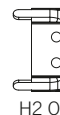


### Ring/Hole, Back Configuration

Ring/Hole, Back Configuration	6x4 mm	8x6 mm	10x8 mm	12x10 mm
00 C = No ring/hole, closed	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
H2 O = 4 holes/2 each side, open	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>



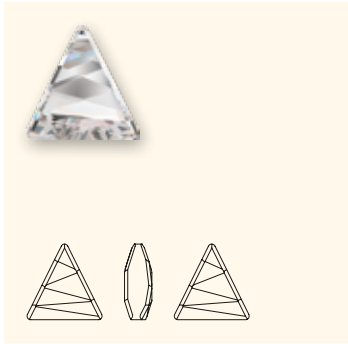
00 C



H2 O

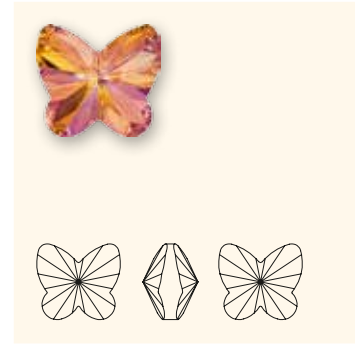
# Fancy Stones & Settings

**4717 Delta Fancy Stone**



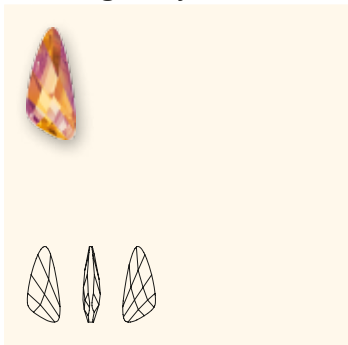
Color	Size
Crystal Astral Pink F (001 API)	15.5 mm
Black Diamond F (215)	21.5 mm

**4748 Rivoli Butterfly Fancy Stone**



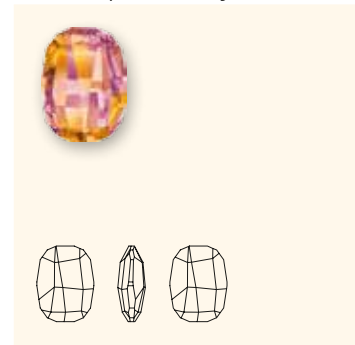
Color	Size
Crystal Astral Pink F (001 API)	5 mm
	10 mm

**4790 Wing Fancy Stone**



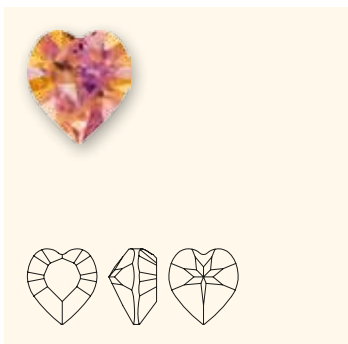
Color	Size
Crystal Astral Pink F (001 API)	18x7.5 mm
	23x10 mm
	32x13.5 mm

**4795 Graphic Fancy Stone**



Color	Size
Crystal Astral Pink F (001 API)	14 mm
	19 mm
	28 mm

**4884 XILION Heart**



Color	Size
Crystal Astral Pink F (001 API)	5.5x5 mm
	6.6x6 mm
	8.8x8 mm
	11x10 mm
	15.4x14 mm

# Beads

## 5000

Color	3 mm	4 mm	6 mm	8 mm	10 mm
Crystal Blue Shade (001 BLSH)	■	■	■	■	■
Light Turquoise (263)	■	■	■	■	■

*Note: 'New!' labels are present next to the 3 mm, 4 mm, and 6 mm size columns.*

## 5040 Briolette Bead

Color	4 mm	6 mm	8 mm	12 mm	18 mm
Crystal Astral Pink (001 API)	■	■	■	■	■
Crystal Blue Shade (001 BLSH)	■	■	■	■	■
Light Turquoise (263)	■	■	■	■	■

*Note: 'New!' labels are present next to the 4 mm, 6 mm, 8 mm, 12 mm, and 18 mm size columns.*

## 5041 Briolette Bead (large hole)

Color	12 mm	18 mm
Crystal Astral Pink (001 API)	■	■

*Note: 'New!' labels are present next to the 12 mm and 18 mm size columns.*

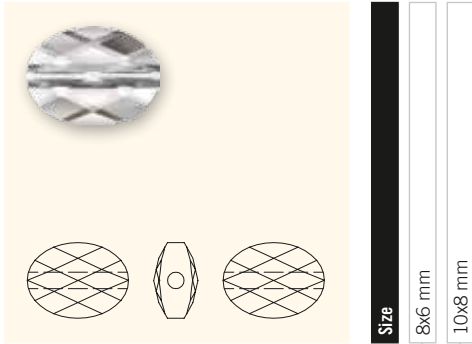
## 5050 Oval Bead

Color	14x10 mm	22x16 mm
Crystal Astral Pink (001 API)	■	■
Crystal Blue Shade (001 BLSH)	■	■
Light Turquoise (263)	■	■

*Note: 'New!' labels are present next to the 14x10 mm and 22x16 mm size columns.*

# Beads

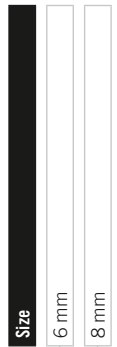
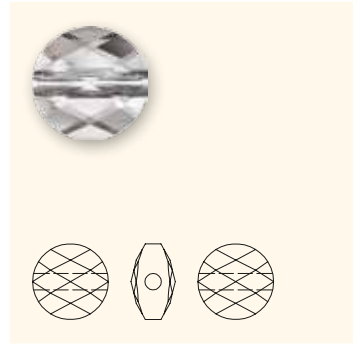
## 5051 Mini Oval Bead <sup>New!</sup>



### Color

Crystal (001)	<input type="checkbox"/>	<input type="checkbox"/>
Crystal AB (001 AB)	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Blue Shade (001 BLSH)	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Bronze Shade (001 BRSH)	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Golden Shadow (001 GSHA)	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Red Magma (001 REDM)	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Silver Shade (001 SSHA)	<input type="checkbox"/>	<input type="checkbox"/>
Jet (280)	<input type="checkbox"/>	<input type="checkbox"/>
Amethyst (204)	<input type="checkbox"/>	<input type="checkbox"/>
Aquamarine (202)	<input type="checkbox"/>	<input type="checkbox"/>
Black Diamond (215)	<input type="checkbox"/>	<input type="checkbox"/>
Emerald (205)	<input type="checkbox"/>	<input type="checkbox"/>
Fern Green (291)	<input type="checkbox"/>	<input type="checkbox"/>
Indicolite (379)	<input type="checkbox"/>	<input type="checkbox"/>
Light Turquoise (263)	<input type="checkbox"/>	<input type="checkbox"/>
Montana (207)	<input type="checkbox"/>	<input type="checkbox"/>
Siam (208)	<input type="checkbox"/>	<input type="checkbox"/>
Smoked Topaz (220)	<input type="checkbox"/>	<input type="checkbox"/>
Sunflower (292)	<input type="checkbox"/>	<input type="checkbox"/>
Tanzanite (539)	<input type="checkbox"/>	<input type="checkbox"/>

## 5052 Mini Round Bead <sup>New!</sup>

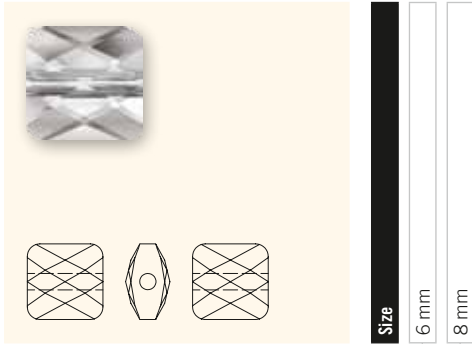


### Color

Crystal (001)	<input type="checkbox"/>	<input type="checkbox"/>
Crystal AB (001 AB)	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Blue Shade (001 BLSH)	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Bronze Shade (001 BRSH)	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Golden Shadow (001 GSHA)	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Red Magma (001 REDM)	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Silver Shade (001 SSHA)	<input type="checkbox"/>	<input type="checkbox"/>
Jet (280)	<input type="checkbox"/>	<input type="checkbox"/>
Amethyst (204)	<input type="checkbox"/>	<input type="checkbox"/>
Aquamarine (202)	<input type="checkbox"/>	<input type="checkbox"/>
Black Diamond (215)	<input type="checkbox"/>	<input type="checkbox"/>
Emerald (205)	<input type="checkbox"/>	<input type="checkbox"/>
Fern Green (291)	<input type="checkbox"/>	<input type="checkbox"/>
Indicolite (379)	<input type="checkbox"/>	<input type="checkbox"/>
Light Turquoise (263)	<input type="checkbox"/>	<input type="checkbox"/>
Montana (207)	<input type="checkbox"/>	<input type="checkbox"/>
Siam (208)	<input type="checkbox"/>	<input type="checkbox"/>
Smoked Topaz (220)	<input type="checkbox"/>	<input type="checkbox"/>
Sunflower (292)	<input type="checkbox"/>	<input type="checkbox"/>
Tanzanite (539)	<input type="checkbox"/>	<input type="checkbox"/>

# Beads

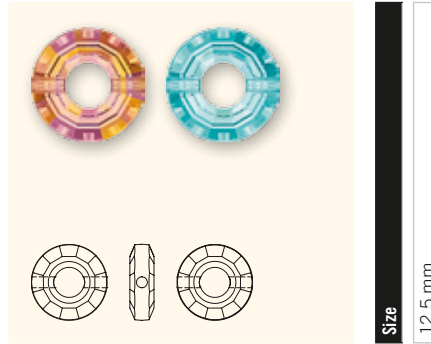
## 5053 Mini Square Bead <sup>New!</sup>



Color	
Crystal (001)	■ ■
Crystal AB (001 AB)	■ ■
Crystal Blue Shade (001 BLSH)	■ ■
Crystal Bronze Shade (001 BRSH)	■ ■
Crystal Golden Shadow (001 GSHA)	■ ■
Crystal Red Magma (001 REDM)	■ ■
Crystal Silver Shade (001 SSHA)	■ ■
Jet (280)	■ ■

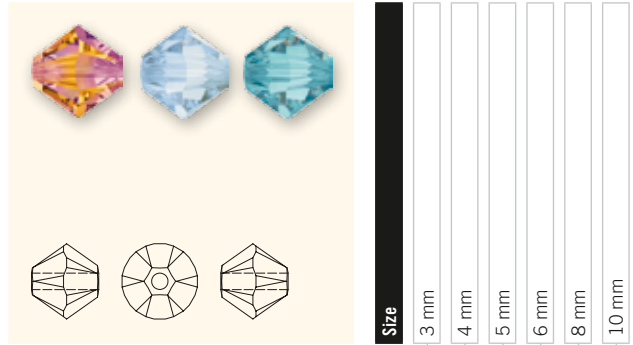
Amethyst (204)	■ ■
Aquamarine (202)	■ ■
Black Diamond (215)	■ ■
Emerald (205)	■ ■
Fern Green (291)	■ ■
Indicolite (379)	■ ■
Light Turquoise (263)	■ ■
Montana (207)	■ ■
Siam (208)	■ ■
Smoked Topaz (220)	■ ■
Sunflower (292)	■ ■
Tanzanite (539)	■ ■

## 5139 Ring Bead



Color	
Crystal Astral Pink (001 API)	■ <sup>New!</sup>
Light Turquoise (263)	■ <sup>New!</sup>

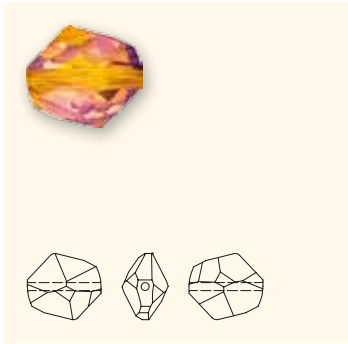
## 5328 XILION Bead



Color		Size					
Crystal Astral Pink (001 API)	■ ■ ■ ■ ■ ■ ■	3 mm	4 mm	5 mm	6 mm	8 mm	10 mm
Crystal Blue Shade (001 BLSH)	■ ■ ■ ■ ■ ■ ■						
Light Turquoise (263)	■ ■ ■ ■ ■ ■ ■						

# Beads

## 5523 Cosmic Bead



**Size**

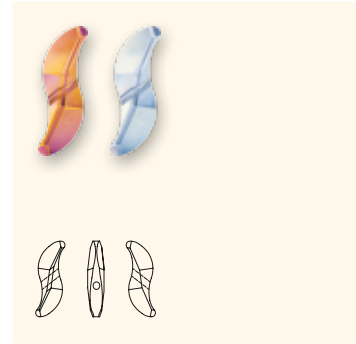
12 mm  
16 mm

**Color**

Crystal Astral Pink (001 API)

*New!*

## 5525 Wave Bead



**Size**

19 mm  
28 mm

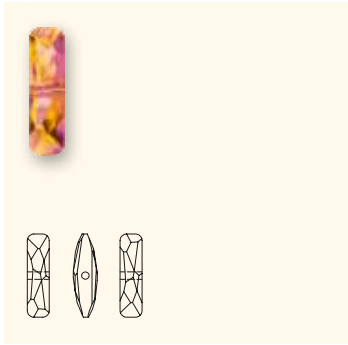
**Color**

Crystal Astral Pink (001 API)

Crystal Blue Shade (001 BLSH)

*New!*

## 5534 Column Bead (one hole)



**Size**

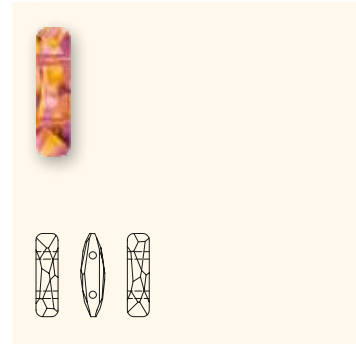
14.5x5 mm  
19x5 mm  
23.5x5 mm

**Color**

Crystal Astral Pink (001 API)

*New!*

## 5535 Column Bead (two holes)



**Size**

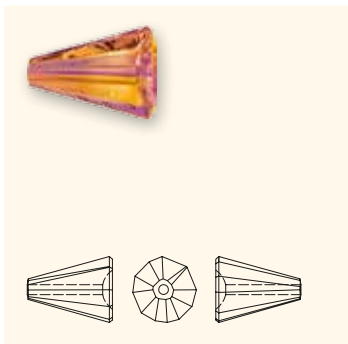
19x5 mm  
23.5x5 mm

**Color**

Crystal Astral Pink (001 API)

*New!*

## 5540 Artemis Bead



**Size**

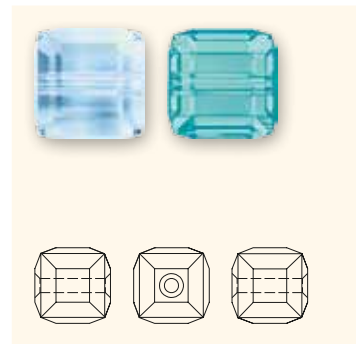
12 mm  
17 mm

**Color**

Crystal Astral Pink (001 API)

*New!*

## 5601



**Size**

4 mm  
6 mm  
8 mm

**Color**

Crystal Blue Shade (001 BLSH)

Light Turquoise (263)

*New!*

# Beads

## 5621 Twist Bead

**Color**

- Crystal Astral Pink (001 API)

**Size**

- 14 mm
- 18 mm
- 22 mm

*New!*

## 5624 Stairway Bead

**Color**

- Crystal Astral Pink (001 API)
- Crystal Blue Shade (001 BLSH)

**Size**

- 10 mm
- 14 mm

*New!*

## 5625 Stairway Bead (two holes)

**Color**

- Crystal (001)
- Crystal AB (001 AB)
- Crystal Blue Shade (001 BLSH)
- Crystal Copper (001 COP)
- Crystal Golden Shadow (001 GSHA)
- Crystal Red Magma (001 REDM)
- Crystal Silver Shade (001 SSHA)
- Jet (280)
- Amethyst (204)
- Aquamarine (202)
- Black Diamond (215)
- Jonquil (213)
- Light Smoked Topaz (221)
- Peridot (214)
- Rosaline (508)
- White Opal (234)

**Size**

- 10 mm

*New!*

## 5727 Fish Bead

**Color**

- Crystal Astral Pink (001 API)
- Crystal Blue Shade (001 BLSH)
- Light Turquoise (263)

**Size**

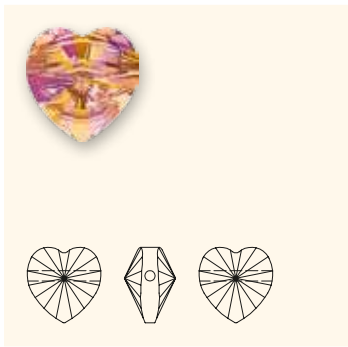
- 14 mm
- 18 mm

*New!*



# Beads

**5742 Heart Bead**



**Size**

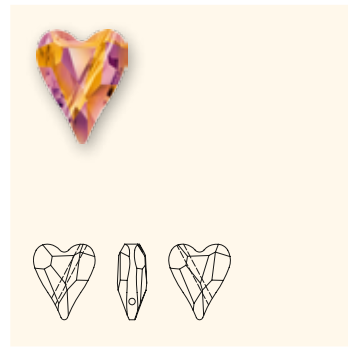
- 8 mm
- 10 mm

**Color**

- Crystal Astral Pink (001 API)

*New!*

**5743 Wild Heart Bead**



**Size**


- 12 mm
- 17 mm

**Color**

- Crystal Astral Pink (001 API)
- Crystal Astral Pink V (001 API V)

*New!*

**5754 Butterfly Bead**



**Size**

- 6 mm
- 8 mm
- 10 mm
- 12 mm

**Color**

- Crystal Astral Pink (001 API)
- Light Turquoise (263)

*New!*

**5900 (large hole)**



**Size**

- 14 mm

**Color**

- Crystal Blue Shade (001 BLSH)

*New!*

Following the successful launch of BeCharmed Beads in Spring/Summer 2012, SWAROVSKI ELEMENTS now introduces a comprehensive BeCharmed package. A large range of colors and effects of BeCharmed Bead, Crystal BeCharmed Pearl and BeCharmed Rondelle offer unlimited combination possibilities. Please find additional information about BeCharmed Rondelle on page 113. There is even more inspiration about new color combinations on our Business Website.

The BeCharmed Bead and the new Crystal BeCharmed Pearl are now available with a branded stainless steel part. The hole dimension, which fits existing charm bracelets, remains unchanged at 4.5 mm.


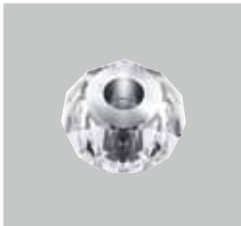

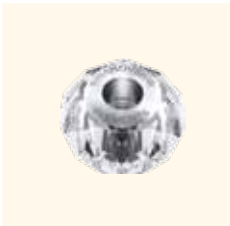
Articles formerly known as art. 5920 and art. 5940 now become art. 5928 and art. 5948 to designate that they feature the new SWAROVSKI ELEMENTS-branded stainless steel part. There will be no transition period. As of September 15th, 2012 all variants will only be available with the stainless steel part, which features embossed SWAROVSKI ELEMENTS branding.

### Benefits for the customer:

- Extensive product assortment – BeCharmed Bead, Crystal BeCharmed Pearl and BeCharmed Rondelle
- Broad color range opens up endless combination possibilities
- High quality stainless steel part with SWAROVSKI ELEMENTS branding
- Hole fits existing charm concepts

### Product Assortment:

## BeCharmed Beads

PREVIOUS ARTICLE		NEW ARTICLE	
Art. 5920	Art. 5940	Art. 5928	Art. 5948
			
Stainless Steel part <b>with</b> SWAROVSKI ELEMENTS			

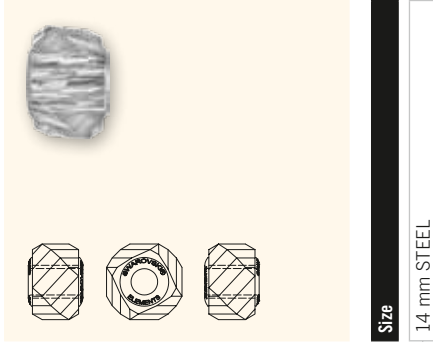
## New Crystal BeCharmed Pearl





















Please refer to page 56 to see the color range.

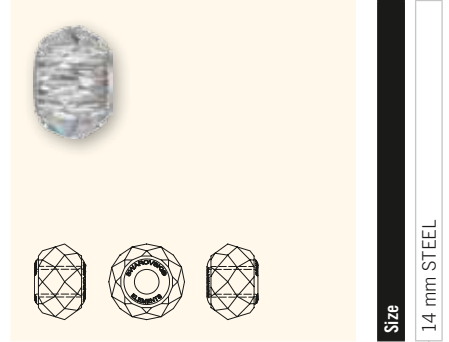
# Beads



















## 5928 BeCharmed Helix Bead <sup>New!</sup>



Color	
 Crystal Astral Pink (001 API)	<input type="checkbox"/>
 Crystal Blue Shade (001 BLSH)	<input type="checkbox"/>
 Chrysolite (238)	<input type="checkbox"/>
 Emerald (205)	<input type="checkbox"/>
 Fern Green (291)	<input type="checkbox"/>
 Fuchsia (502)	<input type="checkbox"/>
 Indian Sapphire (217)	<input type="checkbox"/>
 Indicolite (379)	<input type="checkbox"/>
 Light Sapphire (211)	<input type="checkbox"/>
 Light Topaz (226)	<input type="checkbox"/>
 Mocca (286)	<input type="checkbox"/>
 Montana (207)	<input type="checkbox"/>
 Rosaline (508)	<input type="checkbox"/>
 Sapphire (206)	<input type="checkbox"/>
 Smoked Topaz (220)	<input type="checkbox"/>
 Topaz (203)	<input type="checkbox"/>
 Violet (371)	<input type="checkbox"/>
 White Opal (234)	<input type="checkbox"/>

## 5948 BeCharmed Briolette Bead <sup>New!</sup>



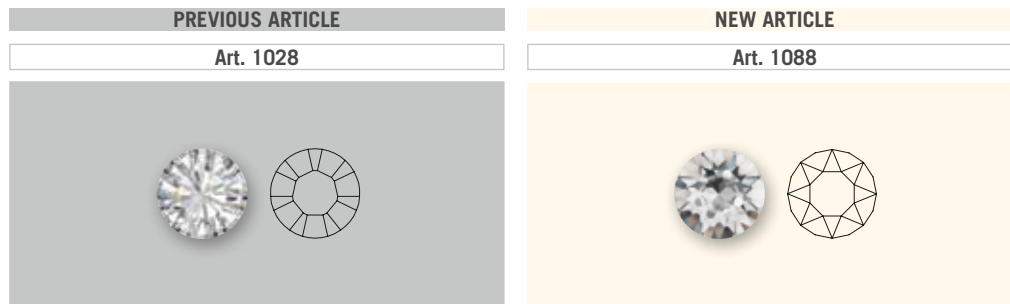
Color	
 Crystal Astral Pink (001 API)	<input type="checkbox"/>
 Crystal Blue Shade (001 BLSH)	<input type="checkbox"/>
 Chrysolite (238)	<input type="checkbox"/>
 Emerald (205)	<input type="checkbox"/>
 Fern Green (291)	<input type="checkbox"/>
 Fuchsia (502)	<input type="checkbox"/>
 Indian Sapphire (217)	<input type="checkbox"/>
 Indicolite (379)	<input type="checkbox"/>
 Light Sapphire (211)	<input type="checkbox"/>
 Light Topaz (226)	<input type="checkbox"/>
 Mocca (286)	<input type="checkbox"/>
 Montana (207)	<input type="checkbox"/>
 Rosaline (508)	<input type="checkbox"/>
 Sapphire (206)	<input type="checkbox"/>
 Smoked Topaz (220)	<input type="checkbox"/>
 Topaz (203)	<input type="checkbox"/>
 Violet (371)	<input type="checkbox"/>
 White Opal (234)	<input type="checkbox"/>

## Upgrade 1088 XIRIUS Chaton

<<<

The science of the cut and the celebration of crystal as high art come together in art. 1088 XIRIUS Chaton, Swarovski's most brilliant ever crystal element. A merging of a gemstone-like cut with rich, varied color and advanced foiling for exceptional durability, XIRIUS elevates crystal one step closer to the diamond. XIRIUS is made according to the ADVANCED CRYSTAL standard, the new DNA of crystal, so it both exceeds today's most demanding industry requirements and anticipates those of tomorrow. For SWAROVSKI ELEMENTS' partners throughout the world, XIRIUS is a shining star – one that leads the way to success in the market.

### Advanced platinum foiling

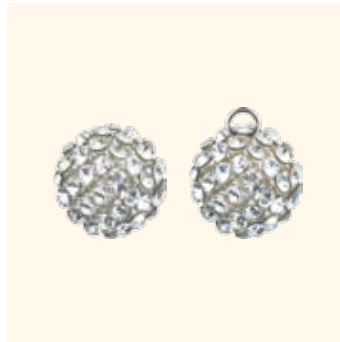


**40 512**



<b>S</b> 12 mm	
<b>M</b> 12 PCS	<b>100%</b>

**40 515**



<b>S</b> 15 mm	
<b>M</b> 12 PCS	<b>100%</b>

**40 519**



<b>S</b> 19 mm	
<b>M</b> 6 PCS	<b>100%</b>

# Beads

40 512  
40 515  
40 519

**Ring Configuration**

0 no jump ring\*  
1 with 1 jump ring\*\*

**Color Combinations**

<ul style="list-style-type: none"> <li>Crystal F (001)</li> <li>Crystal White Pearl (001 650)</li> </ul> Casing Color: 082 Silver	■	■
<ul style="list-style-type: none"> <li>Crystal AB F (001 AB)</li> <li>Crystal White Pearl (001 650)</li> </ul> Casing Color: 082 Silver	■	■
<ul style="list-style-type: none"> <li>Crystal Golden Shadow F (001 GSHA)</li> <li>Crystal Vintage Gold Pearl (001 651)</li> </ul> Casing Color: 082 Silver	■	■
<ul style="list-style-type: none"> <li>Crystal Red Magma F (001 REDM)</li> <li>Crystal Copper Pearl (001 159)</li> </ul> Casing Color: 081 Gold	■	■
<ul style="list-style-type: none"> <li>Crystal Silver Night F (001 SINI)</li> <li>Crystal Dark Grey Pearl (001 617)</li> </ul> Casing Color: 082 Silver	■	■
<ul style="list-style-type: none"> <li>Crystal Silver Shade F (001 SSHA)</li> <li>Crystal Platinum Pearl (001 459)</li> </ul> Casing Color: 082 Silver	■	■
<ul style="list-style-type: none"> <li>Jet (280)</li> <li>Crystal Mystic Black Pearl (001 335)</li> </ul> Casing Color: 012 Black	■	■
<ul style="list-style-type: none"> <li>Jet Hematite (280 HEM)</li> <li>Crystal Black Pearl (001 298)</li> </ul> Casing Color: 012 Black	■	■
<ul style="list-style-type: none"> <li>Aquamarine F (202)</li> <li>Crystal Light Blue Pearl (001 302)</li> </ul> Casing Color: 082 Silver	■	■
<ul style="list-style-type: none"> <li>Tanzanite F (539)</li> <li>Crystal Mauve Pearl (001 160)</li> </ul> Casing Color: 082 Silver	■	■
<ul style="list-style-type: none"> <li>Vintage Rose F (319)</li> <li>Crystal Rosaline Pearl (001 294)</li> </ul> Casing Color: 082 Silver	■	■

\* The used thread enables a comfortable identification of the hole position and is not meant to be used for further application.

\*\* The color of the jump ring is preestablished and can be seen in the article number. On special request the Crystal Mesh Ball can also be supplied with 2 jump rings.

## The new Crystal Pearls Color Range – Neoncolors

### Concept

In May 2012, SWAROVSKI ELEMENTS launched the Neoncolors, a brand new look in the Crystal Pearls range. Neon signifies activity, adrenalin, energy, excitement and a zest of life. No longer exclusive to childrens wear and young adult looks, neon has been re-imagined for the modern age.

From now there will be three color lines:

1. Classic Crystal Pearls colors for perfect replica of genuine pearls
2. Crystal Pearls Gemcolors that emulate natural opaque gemstones
3. Crystal Pearls Neoncolors that are extremely bright and have a high level of luminosity

### New Look

The Neoncolors represent an eye-catching look in the Crystal Pearls assortment. This color range offers unlimited combination possibilities within the existing range of crystal elements product assortment.

### Product Characteristics

- Satin finish creates a luxurious feel
- Same size and product range as for Crystal Pearls Gemcolors
- Same price level as Crystal Pearls colors

### Assortment

The Crystal Pearls Neoncolors range consists of 3 new colors:



**Crystal Neon Orange Pearl**  
(001 733)

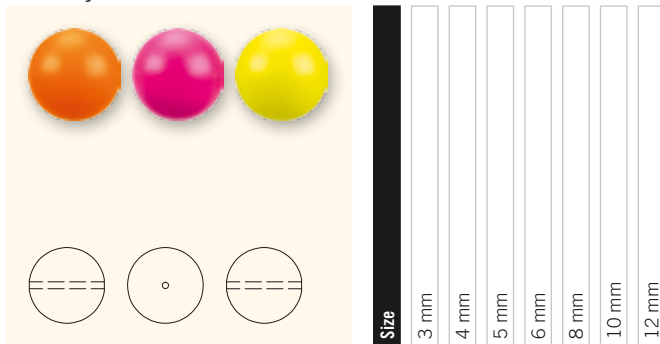


**Crystal Neon Pink Pearl**  
(001 732)



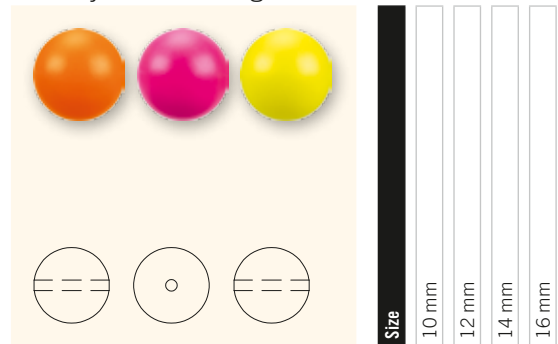
**Crystal Neon Yellow Pearl**  
(001 734)

### 5810 Crystal Round Pearl



Color	3 mm	4 mm	5 mm	6 mm	8 mm	10 mm	12 mm
Crystal Neon Orange Pearl (001 733)	■	■	■	■	■	■	■
Crystal Neon Pink Pearl (001 732)	■	■	■	■	■	■	■
Crystal Neon Yellow Pearl (001 734)	■	■	■	■	■	■	■

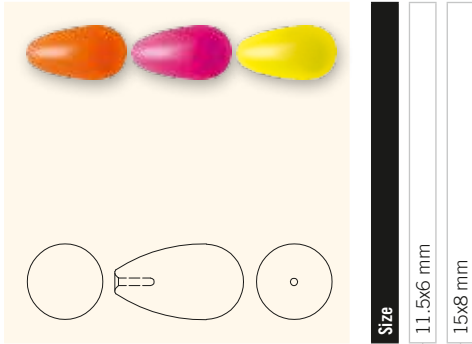
### 5811 Crystal Pearl (large hole)



Color	10 mm	12 mm	14 mm	16 mm
Crystal Neon Orange Pearl (001 733)	■	■	■	■
Crystal Neon Pink Pearl (001 732)	■	■	■	■
Crystal Neon Yellow Pearl (001 734)	■	■	■	■

# Crystal Pearls

5816

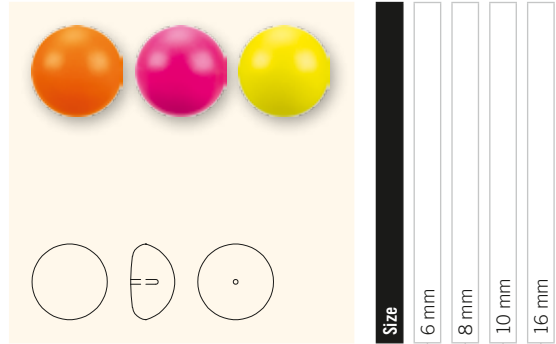


**Color**

- Crystal Neon Orange Pearl (001 733)
- Crystal Neon Pink Pearl (001 732)
- Crystal Neon Yellow Pearl (001 734)

Size	11.5x6 mm	15x8 mm
	New!	New!
	New!	New!

5817

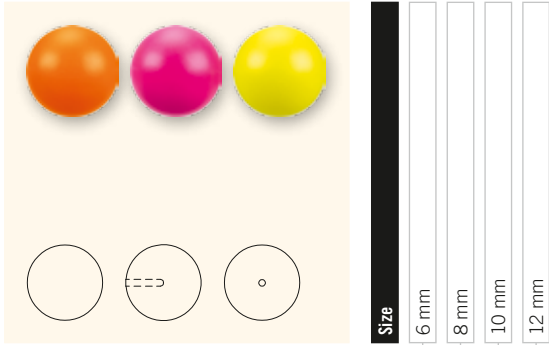


**Color**

- Crystal Neon Orange Pearl (001 733)
- Crystal Neon Pink Pearl (001 732)
- Crystal Neon Yellow Pearl (001 734)

Size	6 mm	8 mm	10 mm	16 mm
	New!	New!	New!	New!
	New!	New!	New!	New!

5818

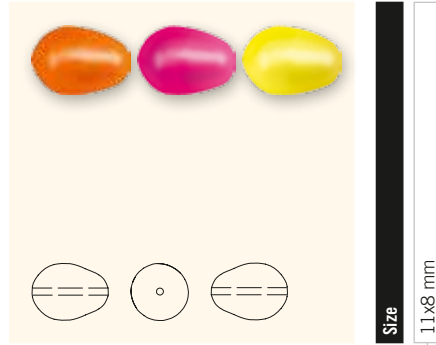


**Color**

- Crystal Neon Orange Pearl (001 733)
- Crystal Neon Pink Pearl (001 732)
- Crystal Neon Yellow Pearl (001 734)

Size	6 mm	8 mm	10 mm	12 mm
	New!	New!	New!	New!
	New!	New!	New!	New!

5821 Crystal Pear-shaped Pearl

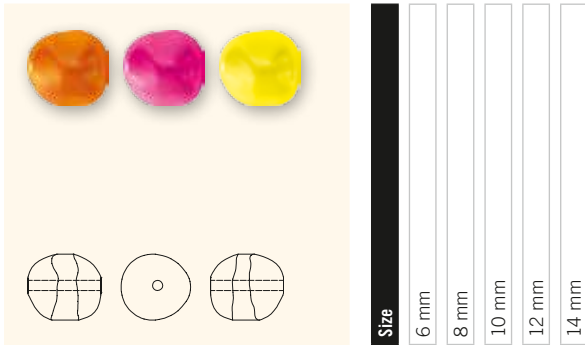


**Color**

- Crystal Neon Orange Pearl (001 733)
- Crystal Neon Pink Pearl (001 732)
- Crystal Neon Yellow Pearl (001 734)

Size	11x8 mm
	New!
	New!

5840 Crystal Baroque Pearl



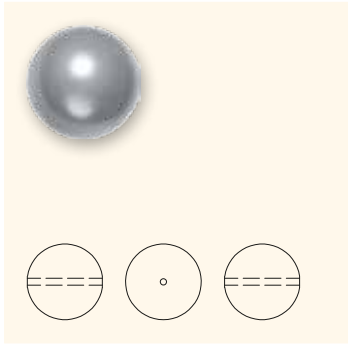
**Color**

- Crystal Neon Orange Pearl (001 733)
- Crystal Neon Pink Pearl (001 732)
- Crystal Neon Yellow Pearl (001 734)

Size	6 mm	8 mm	10 mm	12 mm	14 mm
	New!	New!	New!	New!	New!
	New!	New!	New!	New!	New!

# Crystal Pearls

**5810** Crystal Round Pearl



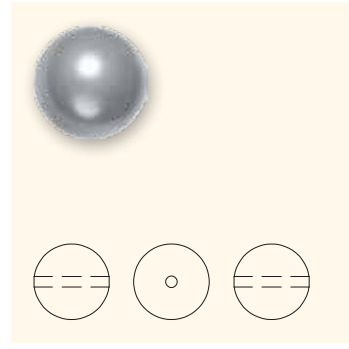
**Size**

- 3 mm
- 4 mm
- 5 mm
- 6 mm
- 8 mm
- 10 mm
- 12 mm

**Color**

Crystal Grey Pearl (001 731) New!

**5811** Crystal Pearl (large hole)



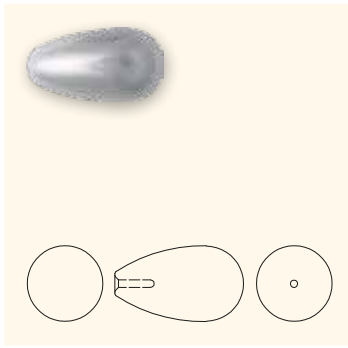
**Size**

- 10 mm
- 12 mm
- 14 mm
- 16 mm

**Color**

Crystal Grey Pearl (001 731) New!

**5816**



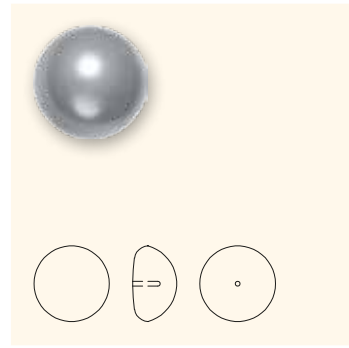
**Size**

- 11.5x6 mm
- 15x8 mm

**Color**

Crystal Grey Pearl (001 731) New!

**5817**



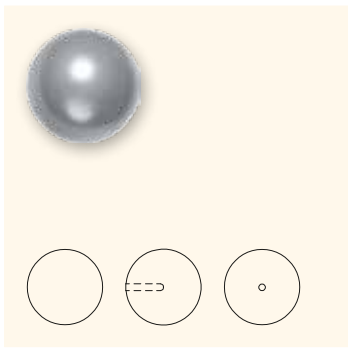
**Size**

- 6 mm
- 8 mm
- 10 mm
- 16 mm

**Color**

Crystal Grey Pearl (001 731) New!

**5818**



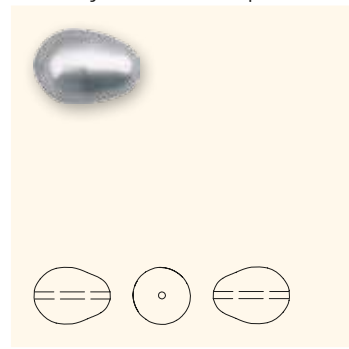
**Size**

- 6 mm
- 8 mm
- 10 mm
- 12 mm

**Color**

Crystal Grey Pearl (001 731) New!

**5821** Crystal Pear-shaped Pearl



**Size**

- 11x8 mm

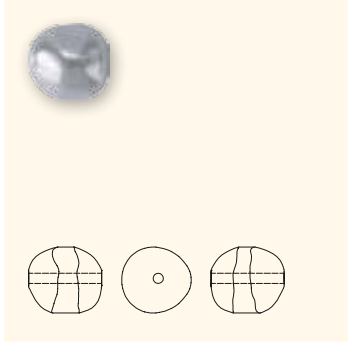
**Color**

Crystal Grey Pearl (001 731) New!



# Crystal Pearls

## 5840 Crystal Baroque Pearl



Technical drawings showing three views of a baroque pearl: a side view, a top view, and a bottom view.

**Size**

- 6 mm
- 8 mm
- 10 mm
- 12 mm
- 14 mm

**Color**

- Crystal Grey Pearl (001 731)

## 5890 Crystal BeCharmed Pearl



Technical drawings showing three views of a becharmed pearl: a side view, a top view, and a bottom view.

**Size**

- 14 mm STEEL

**Color**

- Crystal Black Pearl (001 298)
- Crystal Bronze Pearl (001 295)
- Crystal Brown Pearl (001 815)
- Crystal Burgundy Pearl (001 301)
- Crystal Cream Pearl (001 620)
- Crystal Creamrose Pearl (001 621)
- Crystal Gold Pearl (001 296)
- Crystal Grey Pearl (001 731)
- Crystal Lavender Pearl (001 524)
- Crystal Light Grey Pearl (001 616)
- Crystal Petrol Pearl (001 600)
- Crystal Platinum Pearl (001 459)
- Crystal Rosaline Pearl (001 294)
- Crystal Rose Peach Pearl (001 674)
- Crystal Tahitian-look Pearl (001 297)
- Crystal Vintage Gold Pearl (001 651)
- Crystal White Pearl (001 650)

**Gemcolor**

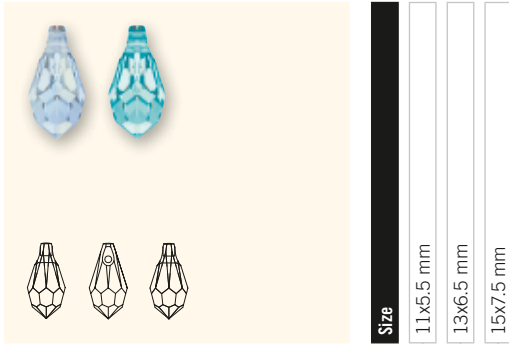
- Crystal Coral Pearl (001 816)
- Crystal Dark Lapis Pearl (001 719)
- Crystal Ivory Pearl (001 708)
- Crystal Jade Pearl (001 715)
- Crystal Lapis Pearl (001 717)
- Crystal Mystic Black Pearl (001 335)
- Crystal Pink Coral Pearl (001 716)
- Crystal Red Coral Pearl (001 718)
- Crystal Turquoise Pearl (001 709)

**Neoncolor**

- Crystal Neon Orange Pearl (001 733)
- Crystal Neon Pink Pearl (001 732)
- Crystal Neon Yellow Pearl (001 734)

# Pendants

## 6000



Color		Size
Crystal Blue Shade (001 BLSH)	New!	11x5.5 mm
Light Turquoise (263)	New!	13x6.5 mm
		15x7.5 mm

## 6010 Briolette Pendant



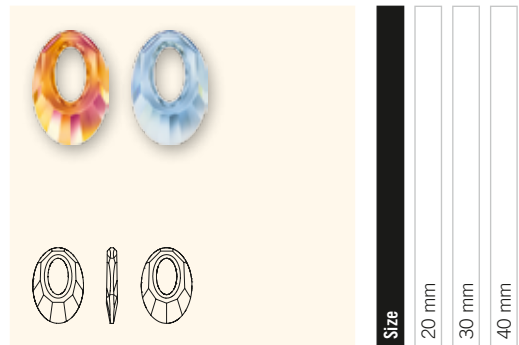
Color		Size
Crystal Astral Pink (001 API)	New!	11x5.5 mm
Crystal Blue Shade (001 BLSH)	New!	13x6.5 mm
Light Turquoise (263)	New!	

## 6039 Disk Pendant



Color		Size
Crystal Astral Pink (001 API)	New!	25 mm
	New!	38 mm

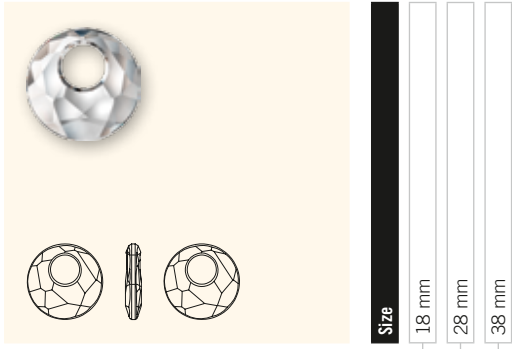
## 6040 Helios Pendant



Color		Size
Crystal Astral Pink (001 API)	New!	20 mm
Crystal Blue Shade (001 BLSH)	New!	30 mm
	New!	40 mm

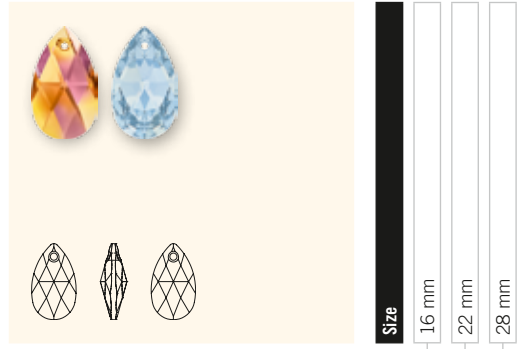
# Pendants

**6041 Victory Pendant** New!



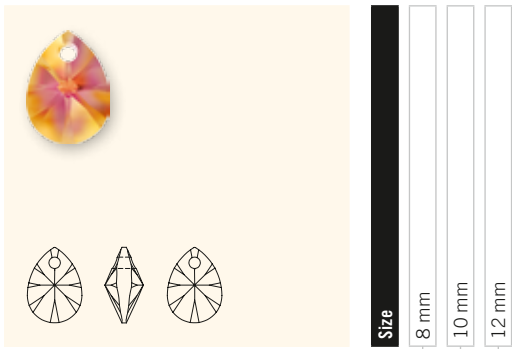
Color	18 mm	28 mm	38 mm
Crystal (001)	■	■	■
Crystal AB (001 AB)	■	■	■
Crystal Antique Pink (001 ANTP)	■	■	■
Crystal Bronze Shade (001 BRSH)	■	■	■
Crystal Golden Shadow (001 GSHA)	■	■	■
Crystal Satin (001 SAT)	■	■	■
Crystal Red Magma (001 REDM)	■	■	■
Jet (280)	■	■	■
Aquamarine (202)	■	■	■

**6106 Pear-shaped Pendant**



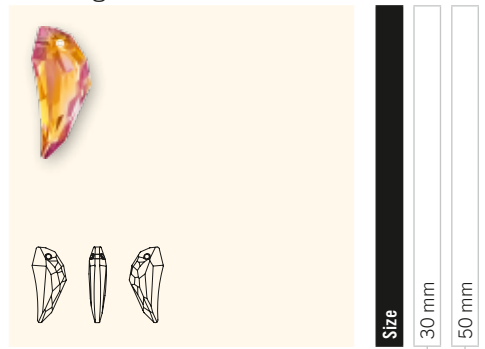
Color	16 mm	22 mm	28 mm
Crystal Astral Pink (001 API)	■	■ <small>New!</small>	■ <small>New!</small>
Crystal Blue Shade (001 BLSH)	■ <small>New!</small>	■	■ <small>New!</small>

**6128 XILION Mini Pear Pendant**



Color	8 mm	10 mm	12 mm
Crystal Astral Pink (001 API)	■	■ <small>New!</small>	■ <small>New!</small>

**6150 Pegasus Pendant**



Color	30 mm	50 mm
Crystal Astral Pink (001 API)	■	■ <small>New!</small>

# Pendants

6215

**Size**  
18 mm

**Color**  
Crystal Astral Pink (001 API)

New!

6228 XILION Heart Pendant

**Size**  
10.3x10 mm  
14.4x14 mm  
18x17.5 mm  
28 mm

**Color**  
Crystal Astral Pink (001 API)  
Crystal Blue Shade (001 BLSH)  
Light Turquoise (263)

New!  
New!  
New!  
New!  
New!

6240 Wild Heart Pendant

**Size**  
12 mm  
17 mm  
27 mm  
37 mm

**Color**  
Crystal Astral Pink (001 API)  
Crystal Blue Shade (001 BLSH)

New!  
New!  
New!  
New!

6260 Crazy 4 U Heart


**Size**  
37 mm

**Color**  
Crystal Astral Pink (001 API)

New!

# Pendants

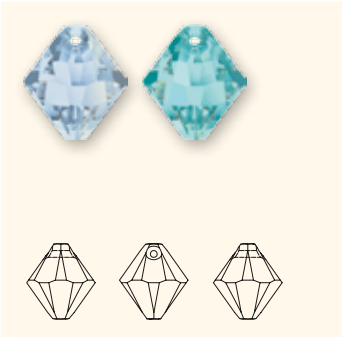
**6261 Devoted 2 U Heart**



**DESIGNER EDITION**


Size	17 mm	27 mm	36 mm
Crystal Astral Pink (001 API)	New!		New!
Crystal Blue Shade (001 BLSH)		New!	New!

**6328 XILION Bi-Cone Pendant**



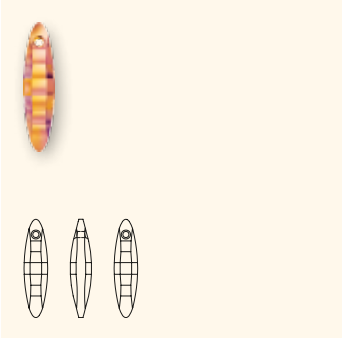
Size	6 mm	8 mm
Crystal Blue Shade (001 BLSH)	New!	
Light Turquoise (263)		New!

**6428 XILION Pendant**



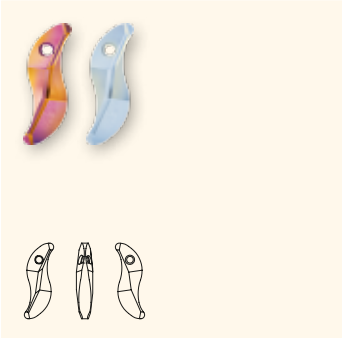
Size	6 mm	8 mm	12 mm
Crystal Astral Pink (001 API)	New!	New!	New!
Crystal Blue Shade (001 BLSH)		New!	New!
Light Turquoise (263)			New!

**6470 Ellipse Pendant**



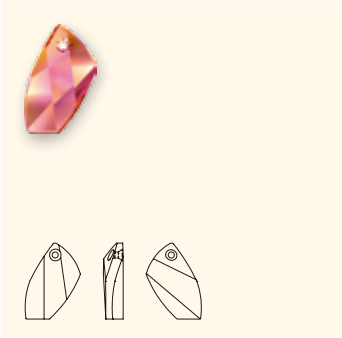
Size	32 mm	40 mm	48 mm
Crystal Astral Pink (001 API)	New!	New!	New!

**6525 Wave Pendant**



Size	19 mm	28 mm
Crystal Astral Pink (001 API)	New!	New!
Crystal Blue Shade (001 BLSH)		New!

**6620 Avant-garde Pendant**



Size	20 mm	30 mm	40 mm
Crystal Astral Pink (001 API)	New!	New!	New!

# Pendants

**6621 Twist Pendant**

Size	18 mm	28 mm
Crystal Astral Pink (001 API)	New!	New!
Crystal Blue Shade (001 BLSH)	New!	New!

**6656 Galactic Vertical Pendant**

Size	19 mm	27 mm	39 mm
Crystal Astral Pink (001 API)	New!	New!	New!
Crystal Blue Shade (001 BLSH)	New!	New!	New!

**6670 De-Art Pendant**

Size	18 mm	24 mm	50 mm
Crystal Astral Pink (001 API)	New!	New!	New!

**6685 Graphic Pendant**

Size	19 mm	28 mm	38 mm
Crystal Astral Pink (001 API)	New!	New!	New!

**6690 Wing Pendant**

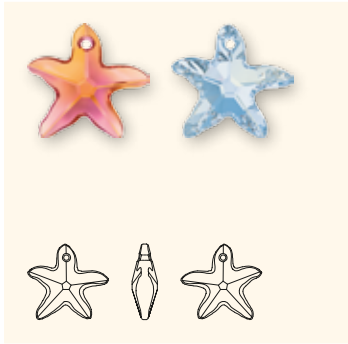
Size	23 mm	27 mm	39 mm
Crystal Astral Pink (001 API)	New!	New!	New!

**6704 Snowflake Pendant**

Size	20 mm	25 mm	30 mm
Crystal Blue Shade (001 BLSH)	New!	New!	New!

# Pendants

## 6721 Starfish Pendant



Color

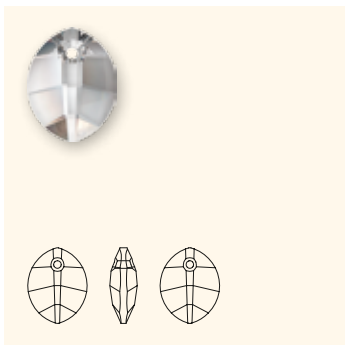
- Crystal Astral Pink (001 API)
- Crystal Blue Shade (001 BLSH)

Size

- 16 mm
- 20 mm
- 28 mm

Technical drawing showing three views of the starfish pendant.

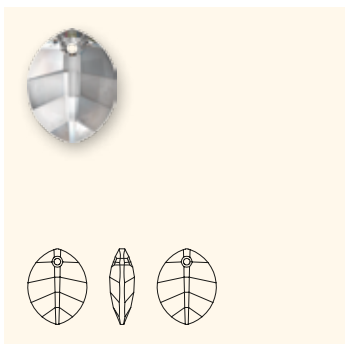
## 6734 Pure Leaf Pendant *New!*



Size 14 mm

Technical drawing showing three views of the leaf pendant.

## 6734 Pure Leaf Pendant *New!*



Size 23 mm

Technical drawing showing three views of the leaf pendant.

6734

Size

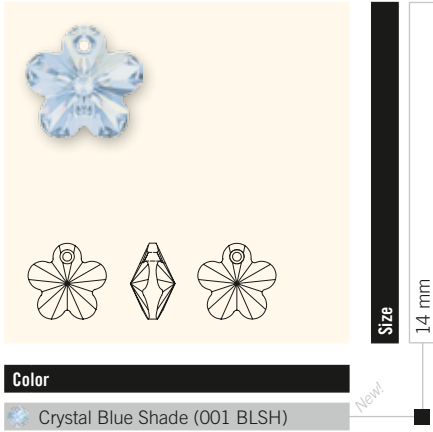
- 14 mm
- 23 mm

Color

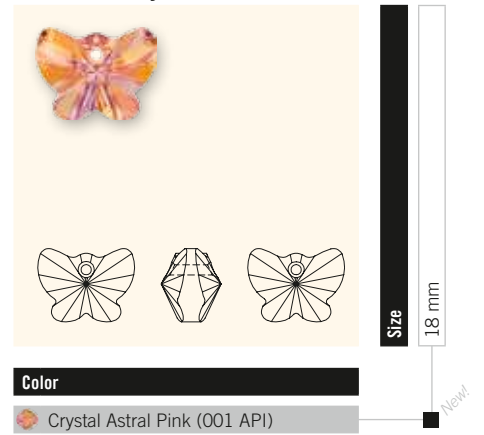
- Crystal (001)
- Crystal AB (001 AB)
- Crystal Blue Shade (001 BLSH)
- Crystal Golden Shadow (001 GSHA)
- Crystal Luminous Green (001 LUMG)
- Crystal Red Magma (001 REDM)
- Crystal Silver Night (001 SINI)
- Jet (280)
- Amethyst (204)
- Fern Green (291)
- Peridot (214)

# Pendants

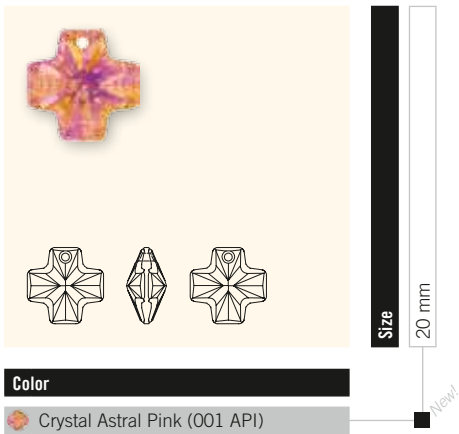
6744 Flower Pendant



6754 Butterfly Pendant



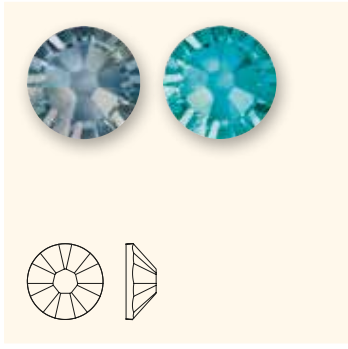
6866





# Flat Backs No Hotfix

## 2058 XILION Rose

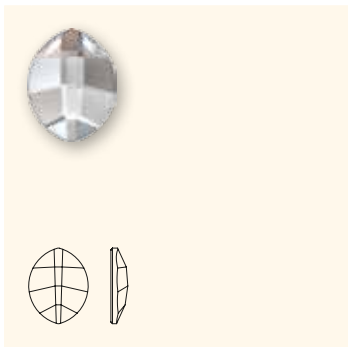


Color

Color	SS 5	SS 7	SS 9	SS 12	SS 16	SS 20	SS 30	SS 34
Crystal Blue Shade F (001 BLSH)	■	■	■	■	■	■	■	■
Light Turquoise F (263)	■	■	■	■	■	■	■	■

*New!*

## 2204 Pure Leaf Flat Back

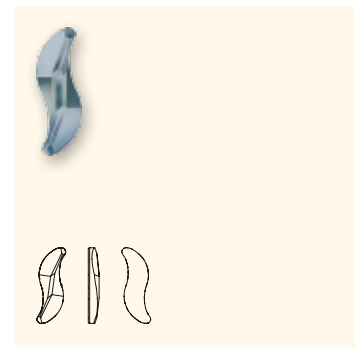


Color

Color	6x4.8 mm	10x8 mm	14x11 mm
Crystal F (001)	■	■	■
Crystal AB F (001 AB)	■	■	■
Crystal Blue Shade F (001 BLSH)	■	■	■
Crystal Golden Shadow F (001 GSHA)	■	■	■
Crystal Luminous Green F (001 LUMG)	■	■	■
Crystal Silver Night F (001 SINI)	■	■	■
Jet (280)	■	■	■
Amethyst F (204)	■	■	■
Emerald F (205)	■	■	■
Light Siam F (227)	■	■	■
Peridot F (214)	■	■	■

*New!*

## 2788 Wave Flat Back



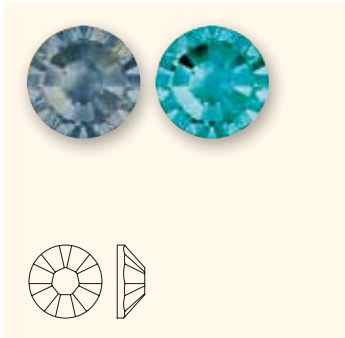
Color

Color	8 mm	10 mm	14 mm
Crystal Blue Shade F (001 BLSH)	■	■	■

*New!*


# Flat Backs Hotfix

## 2038 XILION Rose Hotfix



Color	SS 6	SS 8	SS 10	SS 12	SS 16	SS 20	SS 34
Crystal Blue Shade A HF (001 BLSH) <small>New!</small>	■	■	■	■	■	■	■
Light Turquoise A HF (263) <small>New!</small>	■	■	■	■	■	■	■

## 2080/4 Cabochon



Color	SS 10	SS 16	SS 34
Crystal Golden Shadow HF (001 GSHA) <small>New!</small>	■	■	■
Crystal Chrom V HF (001 CHRMV) <small>New!</small>	■	■	■

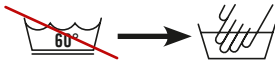
## Revised Care Instructions for all Cabochons

<<<

Textile care instructions have been revised for the complete Cabochons (art. 2080/4) assortment based on conducted test procedures and the current state of knowledge.

This therefore affects all loose Cabochons and Transfers including Cabochons (e.g. Crystal Pearls Transfers).

### Change in care instructions:



The use of mild laundry detergent and a soft wash bag are both recommended to protect the crystals in the best possible way.

These revised care instructions are valid effective immediately.


Please make sure to check if these changes affect any of our customers and proactively inform them accordingly.

A revision of the care instructions is absolutely commonplace in the market and is based on the current state of knowledge.

## Advice on Application

<<<

Please also note that Cabochons are not suitable for application from the front.

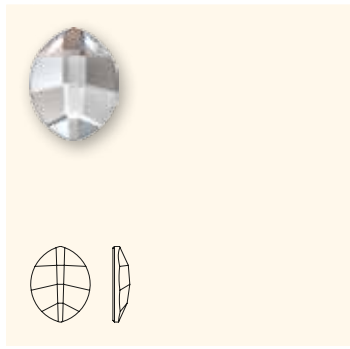
Recommended application side: the back (reverse) of the fabric should be exposed to the heat press. 

All changes are in direct conformity with Legal and Product Management Department and we therefore inform you that future quality complaints regarding these matters will not be accepted.

## 2204 Pure Leaf Flat Back Hotfix

<<<

### 2204 Pure Leaf Flat Back Hotfix <sup>New!</sup>



Color	6x4,8 mm	10x8 mm	14x11 mm
Crystal M HF (001)	■	■	■
Crystal AB M HF (001 AB)	■	■	■
Crystal Blue Shade M HF (001 BLSH)	■	■	■
Crystal Golden Shadow M HF (001 GSHA)	■	■	■
Crystal Luminous Green M HF (001 LUMG)	■	■	■
Crystal Silver Night M HF (001 SINI)	■	■	■
Jet (280)	■	■	■
Amethyst M HF (204)	■	■	■
Emerald M HF (205)	■	■	■
Light Siam M HF (227)	■	■	■
Peridot M HF (214)	■	■	■

## Advice on Application

Art. 2204 Pure Leaf Flat Back Hotfix can be easily applied by using a standard heat press. The use of a transfer film may be helpful to assure that the crystals are kept in position and also to be able to turn the fabric. For a satisfying bonding, please also pay close attention to activating the adhesive on the edge of the elements. Use a pressing cloth to apply additional pressure to the product immediately after the application, and do not remove the transfer film until the fabric and the crystals are completely cooled. The following parameter should give you an overview about the possibilities of applying this product onto different fabrics. We strongly recommend carrying out tests with the original fabrics to ensure the right conditions and to establish the best choice of application aids.

### RECOMMENDED APPLICATION SIDE



### ALTERNATIVE APPLICATION SIDE



### CREATION TRANSFERS PLUS

These items are **NOT** suitable for application from the front!








	Temperature/time required (in seconds)					
	120°C	130°C	140°C	150°C	160°C	170°C
	250°F	265°F	285°F	300°F	320°F	340°F
Reference fabric	35	35	30	25	18	12
Silk, batiste, cotton jersey, thin linen fabrics, etc.	30	28	25	20	15	10
Jeans, cord, loden, cloth, knitted fabrics, etc.	40	38	32	28	22	16
Viscose, satin, chiffon, organza, taffeta, etc.	28	25	22	18	12	10
Lycra, neoprene, etc.	38	35	30	25	18	12
Artificial fur, artificial leather, fleece, suede, etc.	50	40	35	30	25	20

Pressure: medium  
Aids: Teflon®, pressing cloth, silicon pad/foam, transfer film

Please refer to the Application Manual and our Business Website (closed area) [WWW.SWAROVSKI-ELEMENTS.COM](http://WWW.SWAROVSKI-ELEMENTS.COM) for detailed information on the application.

# Flat Backs Hotfix

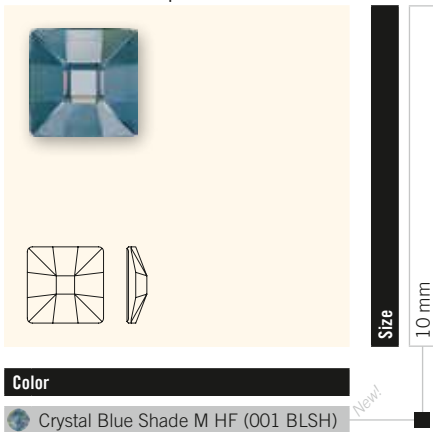
## Care Instructions

							
<b>GENERAL RECOMMENDATIONS</b>	Turn inside out and use a mild laundry detergent.	Do not use chlorine bleach!	Do not tumble dry!	Do not iron!	The textile can be gently dry-cleaned using perchlorethylene. Turn inside out.	The textile can be gently dry-cleaned using hydrocarbon. Turn inside out.	The textile will withstand gentle professional wet-cleaning. Turn inside out.
				Do not iron directly over the crystals.			
<b>ART. 2204</b>	✓	✓	✓	✓	✓	✓	✓

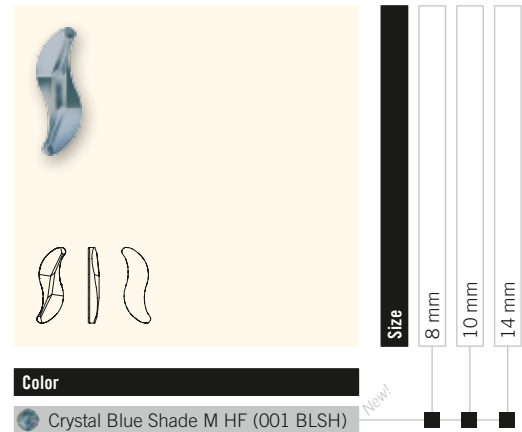
Please be advised that chemical cleaning may lead to damage of the crystals. This concerns articles in sizes 10x8 mm and 14x11 mm.

Please note that with all standard washing processes (whether carried out by a household washing machine or via dry cleaning) the rotation of the drum places significant mechanical forces on the textiles. The most important factor in ensuring a secure wash is correctly applying the product, without compromising its adhesion. The larger the product employed, and the more products are applied next to each other, the greater the risk of damage. SWAROVSKI ELEMENTS are made out of crystal or contain crystal and must thus be handled with suitable care.

### 2483 Classic Square Flat Back



### 2788 Wave Flat Back



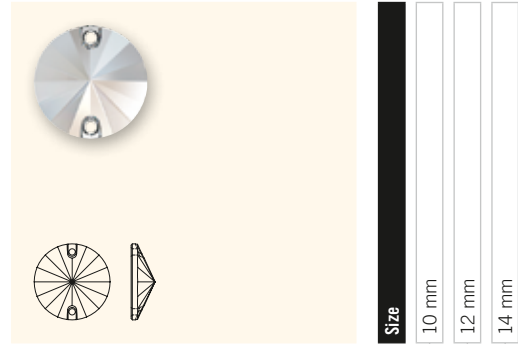
# Sew-on Articles

## 3128 XILION Lochrose



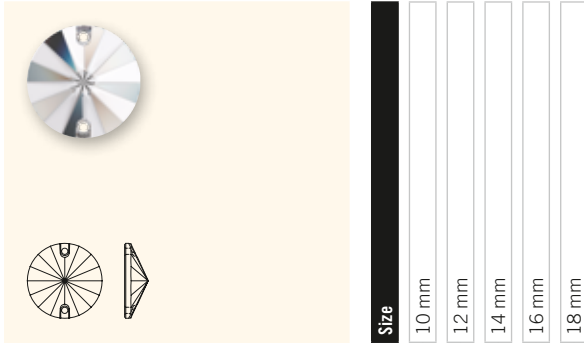
Color	3 mm	4 mm	5 mm
Crystal Astral Pink F (001 API)	New!	New!	New!
Crystal Blue Shade F (001 BLSH)	New!		
Light Turquoise F (263)	New!		

## 3200 Rivoli Sew-on Stone



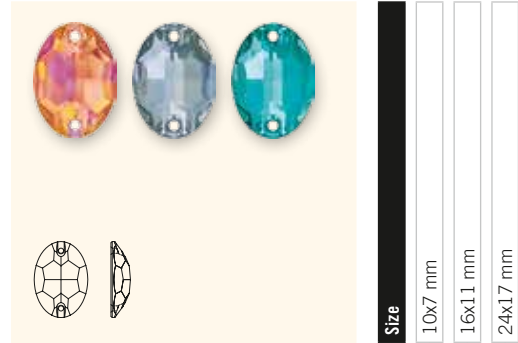
Color	10 mm	12 mm	14 mm
Crystal Astral Pink F (001 API)	New!	New!	New!
Light Turquoise F (263)	New!		

## 3200/G Rivoli Sew-on Stone partly frosted



Color	10 mm	12 mm	14 mm	16 mm	18 mm
Crystal PF F (001)					
Crystal AB PF F (001 AB)					
Crystal Golden Shadow PF F (001 GSHA)					
Crystal Luminous Green PF F (001 LUMG)					
Amethyst PF F (204)					
Black Diamond PF F (215)					
Denim Blue PF F (266)					
Fuchsia PF F (502)					
Light Colorado Topaz PF F (246)					
Rose Peach PF F (262)					

## 3210 Oval Sew-on Stone

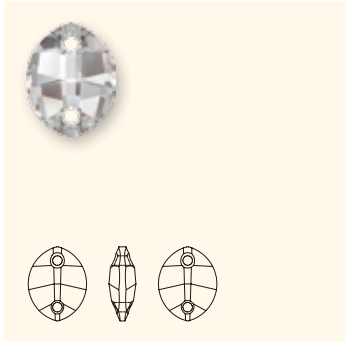


Color	10x7 mm	16x11 mm	24x17 mm
Crystal Astral Pink F (001 API)	New!		
Crystal Blue Shade F (001 BLSH)	New!		
Light Turquoise F (263)	New!		

## 3224 Pure Leaf Flat Sew-on Stone

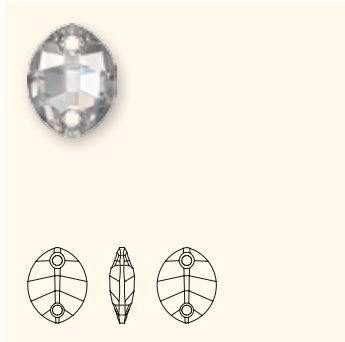


### 3224 Pure Leaf Sew-on Stone New!



**Size** 14x11 mm

### 3224 Pure Leaf Sew-on Stone New!



**Size** 23x18 mm



Color		Size
Crystal (001)	<input type="checkbox"/>	14x11 mm
Crystal F (001)	<input type="checkbox"/>	14x11 mm
Crystal AB (001 AB)	<input type="checkbox"/>	23x18 mm
Crystal Blue Shade (001 BLSH)	<input type="checkbox"/>	23x18 mm
Crystal Golden Shadow (001 GSHA)	<input type="checkbox"/>	23x18 mm
Crystal Luminous Green (001 LUMG)	<input type="checkbox"/>	23x18 mm
Crystal Red Magma (001 REDM)	<input type="checkbox"/>	23x18 mm
Crystal Silver Night (001 SINI)	<input type="checkbox"/>	23x18 mm
Jet (280)	<input type="checkbox"/>	23x18 mm
Amethyst (204)	<input type="checkbox"/>	23x18 mm
Emerald (205)	<input type="checkbox"/>	23x18 mm
Peridot (214)	<input type="checkbox"/>	23x18 mm

## Advice on Application

Pure Leaf Sew-on Stones can be applied by hand or by using a domestic or industrial sewing machine.








When sewing Pure Leaf Sew-on Stones, synthetic multifilament threads with a thread count of Nm 80 are most suitable, due to their abrasion resistance. Monofilament and pure cotton yarns are not recommended due to their limited abrasion resistance.

Please make sure that the transport system is deactivated to avoid any movement of the fabric.

After selecting the over edge stitch, the length and width of the stitch must be adjusted to suit the element being applied. Due to the height of the article, using a program for sewing on buttons is not possible and it can only be applied without a standard presser foot.


# Sew-on Articles

## Care Instructions

							
<b>GENERAL RECOMMENDATIONS</b>	Turn inside out, choose a gentle wash cycle and use mild laundry detergent	Do not use chlorine bleach!	Do not tumble dry!	Do not iron!	The textile can be gently dry-cleaned using perchlorethylene. Turn inside out.	The textile can be gently dry-cleaned using hydrocarbon. Turn inside out.	The textile will withstand gentle professional wet-cleaning. Turn inside out.
	To protect the crystals as much as possible, the use of a soft wash bag is recommended.						
<b>Pure Leaf Sew-on Stone Art. 3224</b>	✓	✓	✓	✓	✓	✓	✓

Please note that with all standard washing processes (whether carried out by a household washing machine or via dry cleaning) the rotation of the drum places significant mechanical forces on the textiles. The most important factor in ensuring a secure wash is correctly applying the product, without compromising its adhesion. The larger the product employed, and the more products are applied next to each other, the greater the risk of damage. SWAROVSKI ELEMENTS are made out of crystal or contain crystal and must thus be handled with suitable care.

### 3230 Drop Sew-on Stone



**Size**

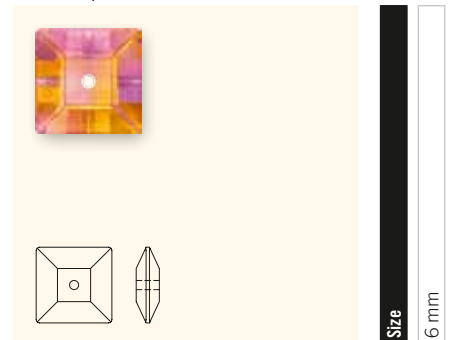
- 12x7 mm
- 18x10.5 mm
- 28x17 mm

**Color**

- Crystal Astral Pink F (001 API)
- Crystal Blue Shade F (001 BLSH)
- Light Turquoise F (263)

*Note: 'New!' labels are present next to the size and color options.*

### 3400 Square Lochrose



**Size**

- 6 mm

**Color**

- Crystal Astral Pink F (001 API)

*Note: 'New!' label is present next to the size option.*

# Product Details Crystal Stones

Article Size	Packing Unit = Minimum Order Quantity in Pieces	Average Net Weight in Gram per Packing Unit Crystal (001)	Average Gross Weight in Gram per Packing Unit Crystal (001)
<b>1088</b>			
PP 14	1,440	6.048	15.179
PP 15	1,440	7.258	16.389
PP 16	1,440	8.467	17.598
PP 17	1,440	9.677	18.808
PP 18	1,440	10.886	20.018
PP 19	1,440	12.096	21.227
PP 20	1,440	14.515	23.646
PP 21	1,440	15.725	24.856
PP 22	1,440	16.934	26.066
PP 23	1,440	19.354	28.485
PP 24	1,440	21.773	30.904
PP 25	1,440	25.402	34.533
PP 26	1,440	27.821	36.952
PP 27	1,440	30.240	39.371
PP 28	1,440	33.869	43.000
PP 29	1,440	36.288	45.419
PP 30	1,440	39.917	49.048
PP 31	1,440	44.755	53.886
PP 32	1,440	49.594	58.725
SS 18	1,440	59.270	68.402
SS 19	1,440	67.738	76.869
SS 20	720	38.707	47.838
SS 21	720	42.941	52.071
SS 22	720	46.570	55.700
SS 24	720	57.456	66.587
SS 26	360	40.522	49.652
SS 28	360	48.082	57.212
SS 29	360	52.920	62.051
SS 30	360	58.061	67.191
SS 34	144	31.933	41.064
SS 35	144	35.199	44.330
SS 38	144	45.723	54.854
SS 39	144	49.956	59.087
SS 40	144	54.311	63.442
SS 45	144	86.607	108.985
SS 47	144	106.082	129.427
SS 48	144	118.662	142.007
SS 50	144	143.096	167.409
<b>1480</b>			
PP 21	1,440	18.346	27.476
<b>4224</b>			
10x8 mm	144	51.446	63.311
14x11 mm	72	53.222	72.395
23x18 mm	20	59.808	79.430
<b>4524</b>			
12x6 mm	144	67.738	89.389
16x8 mm	72	78.019	102.695
23x11 mm	36	104.026	131.907
<b>5051</b>			
8x6 mm	288	67.249	76.379
10x8 mm	144	50.803	74.903
<b>5052</b>			
6 mm	288	49.728	58.859
8 mm	144	42.336	65.831
<b>5053</b>			
6 mm	288	49.728	58.859
8 mm	144	54.432	71.820



# Product Details Crystal Stones

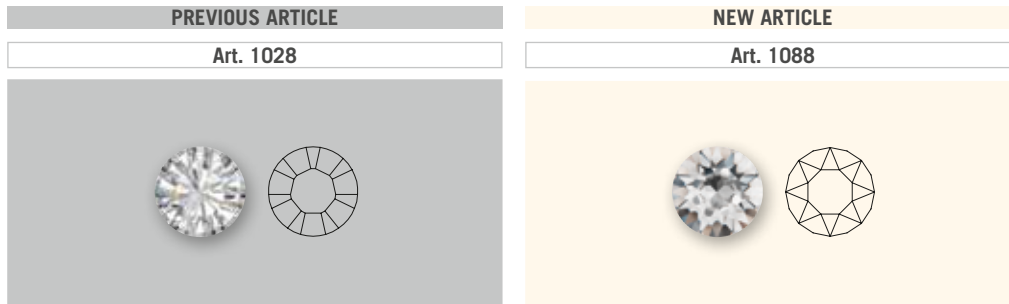
Article Size	Packing Unit = Minimum Order Quantity in Pieces	Average Net Weight in Gram per Packing Unit Crystal (001)	Average Gross Weight in Gram per Packing Unit Crystal (001)
<b>5625</b> 10 mm	108	108.864	127.008
<b>5890</b> 14 mm STEEL	12	29.13	36.33
<b>5928</b> 14 mm	12	26.208	45.814
<b>5948</b> 14 mm	12	27.216	46.822
<b>6041</b> 18 mm 28 mm 38 mm	30 12 6	38.304 57.859 65.318	63.101 80.237 88.286
<b>6734</b> 14 mm 23 mm	108 30	82.555 88.452	104.237 111.611
<b>6918</b> 30 mm 50 mm	36 6	63.806 43.596	88.633 66.493
<b>6919</b> 30 mm 50 mm	36 6	63.806 43.596	88.633 66.493
<b>2204 No Hotfix</b> 6x4.8 mm 10x8 mm 14x11 mm	360 144 108	27.237 31.450 52.618	36.368 53.332 74.012
<b>2080/4</b> SS 10 SS 16 SS 34	1,440 1,440 144	17.193 43.517 23.285	26.323 52.647 32.416
<b>2204 Hotfix</b> 6x4.8 mm 10x8 mm 14x11 mm	360 144 108	27.237 31.450 52.618	36.368 53.332 74.012
<b>3200/G</b> 10 mm 12 mm 14 mm 16 mm 18 mm	72 48 72 72 72	19.473 36.439 77.490 116.243 147.632	42.107 52.030 97.180 136.080 167.530
<b>3224</b> 14x11 mm 23x18 mm	108 30	77.112 86.688	103.058 110.527

# Upgrade 1088 XIRIUS Chaton

The science of the cut and the celebration of crystal as high art come together in art. 1088 XIRIUS Chaton, Swarovski's most brilliant ever crystal element. A merging of a gemstone-like cut with rich, varied color and advanced foiling for exceptional durability, XIRIUS elevates crystal one step closer to the diamond. XIRIUS is made according to the ADVANCED CRYSTAL standard, the new DNA of crystal, so it both exceeds today's most demanding industry requirements and anticipates those of tomorrow. For SWAROVSKI ELEMENTS' partners throughout the world, XIRIUS is a shining star – one that leads the way to success in the market.

## Advanced platinum foiling

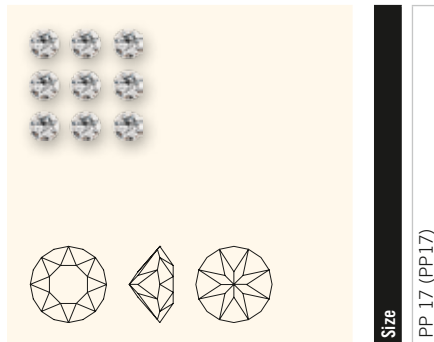
The new advanced platinum foiling guarantees an exceedingly long life. It is specially engineered to meet all regulatory requirements and withstand even the most demanding processing methods (e.g. soldering and electroplating). SWAROVSKI ELEMENTS are thus ideally equipped to resist damage from common environmental factors such as chlorine, saltwater, perfume, and so forth.



## Transfers

<<<

1360



## Metal Trimmings

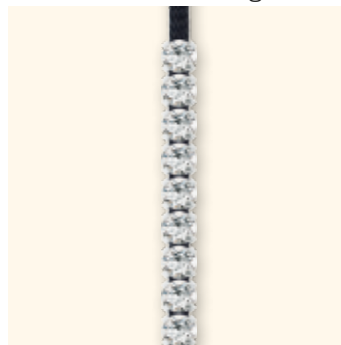
<<<

52 000 Chaton Banding



R	001-024	
SS	SS 18	
M	10 M	100%

52 001 Chaton Banding



R	001	
SS	SS 18	
M	10 M	100%

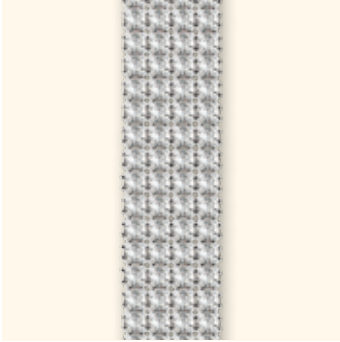
52 100 Chaton Motif



C	081-001	
E	CH SS18	
S	30x45	
M	10 PCS	56%

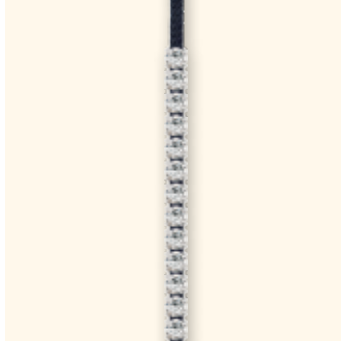
# Upgrade 1088 XIRIUS Chaton

**52 500** Chaton Banding



R	001-024	
SS	PP 24	
M	10 M	100%

**52 501** Chaton Banding



R	001	
SS	PP 24	
M	10 M	100%

**53 000** Rivets



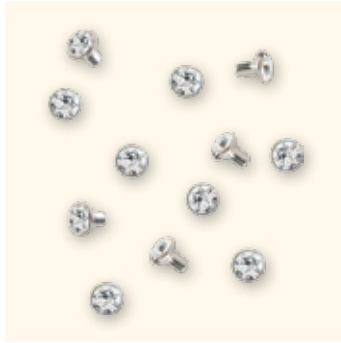
SS	SS 18	
M	1,000 PCS	100%

**53 001** Rivets



SS	SS 29	
M	500 PCS	100%

**53 002** Rivets



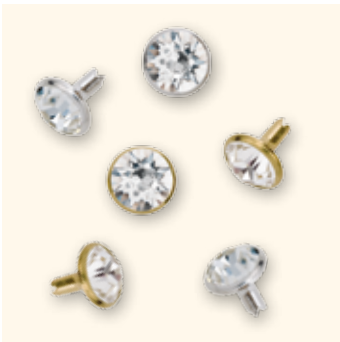
SS	SS 18	
M	1,000 PCS	100%

**53 005** Rivets



SS	SS 34	
M	500 PCS	100%

**53 006** Rivets



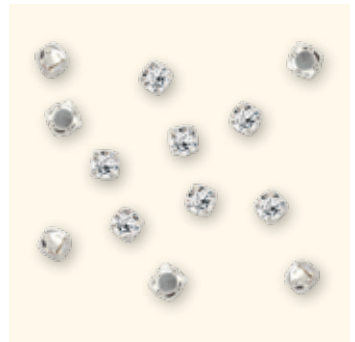
SS	SS 39	
M	300 PCS	100%

**53 008** Rivets



SS	PP 24	
M	500 PCS	100%

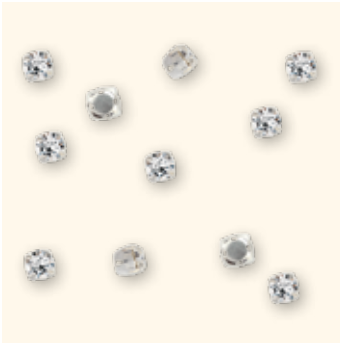
**53 200** Chaton Montées



SS	PP 31	
M	1,440 PCS	100%

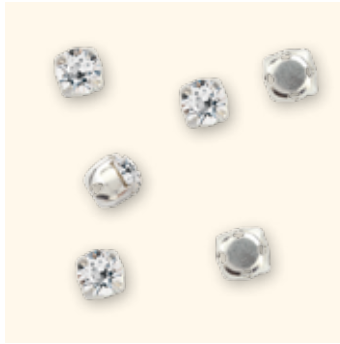
# Upgrade 1088 XIRIUS Chaton

**53 201** Chaton Montées



SS	SS 18	
M	1,440 PCS	100%

**53 203** Chaton Montées

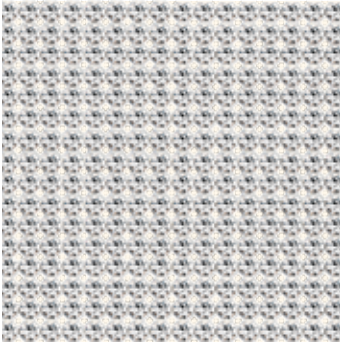


SS	SS 29	
M	720 PCS	100%

## Crystal Mesh

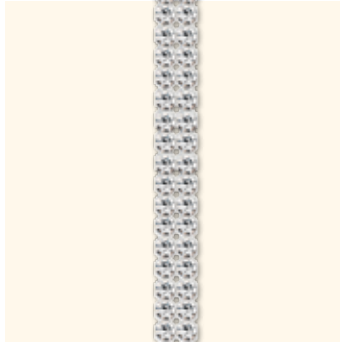
<<<

**40 000** Crystal Mesh Standard



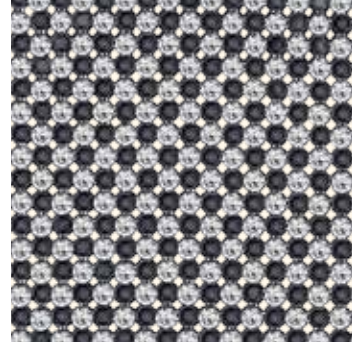
SH	100	
S	~500x200	
SS	PP 21	
M	1 SH	100%

**40 001** Crystal Mesh Standard



R	002-033	
SS	PP 21	
M	10 M	100%

**40 200** Crystal Mesh Metallisée



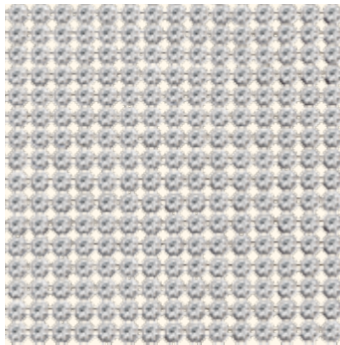
SH	100	
S	~500x200	
SS	PP 21	
M	1 SH	100%

**40 201** Crystal Mesh Metallisée



R	002-033	
SS	PP 21	
M	10 M	100%

**40 400** Crystal Aerial Mesh



SH	100	
S	~500x200	
SS	PP 14	
M	1 SH	100%

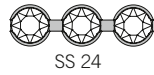
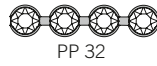
**40 401** Crystal Aerial Mesh



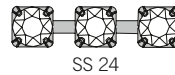
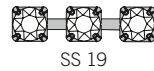
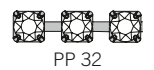
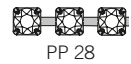
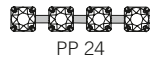
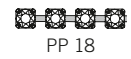
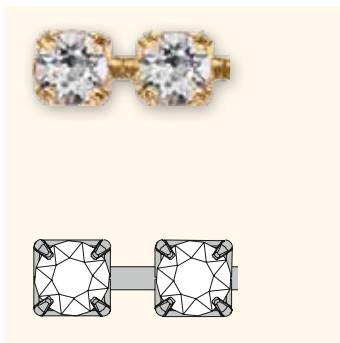
R	002-033	
SS	PP 14	
M	10 M	100%

## Cupchains & Findings

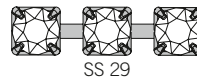
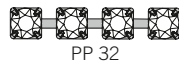
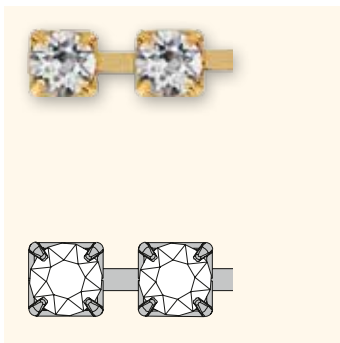
### 27 000 Bezel Chain



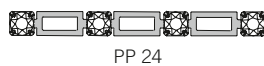
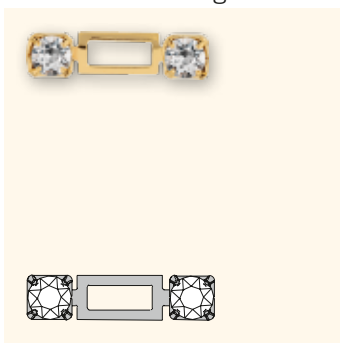
### 27 004 Round



### 27 104 Round Extended



### 27 2R4 Round String

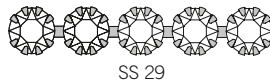
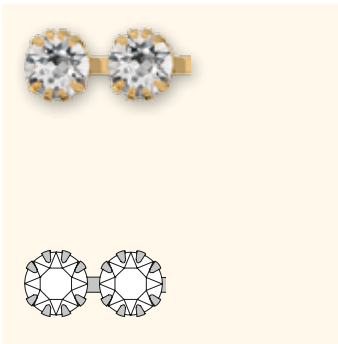


# Upgrade 1088 XIRIUS Chaton

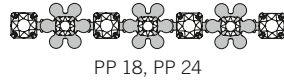
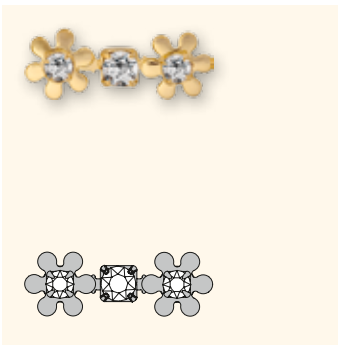
## 27 204 Round Skip



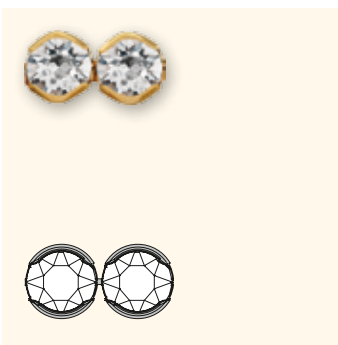
## 27 308 Round Tiffany



## 27 404 Round Flower



## 37 E00 Bezel Stretch Chain

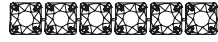


# Upgrade 1088 XIRIUS Chaton

## 37 E04 Stretch Chain

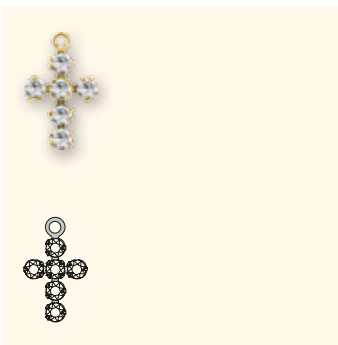


PP 24



PP 32

## 47 206 Cross Round

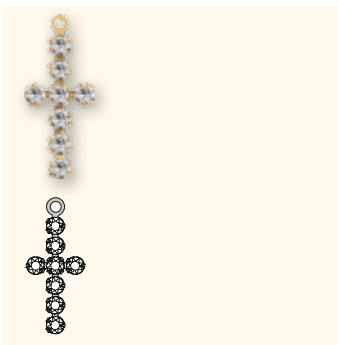


PP 18  
12x9 mm



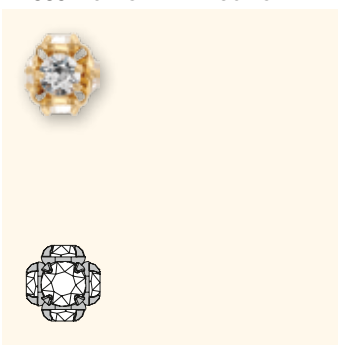
PP 24  
15.1x11.1 mm

## 47 208 Cross Round



PP 24  
22.6x11.2 mm

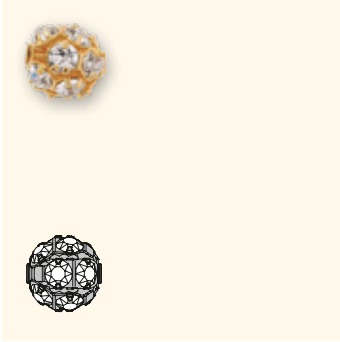
## 47 505 Ball 5 mm Round



PP 18  
5 mm

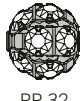
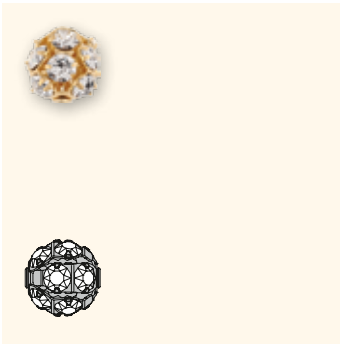
# Upgrade 1088 XIRIUS Chaton

**47 508** Ball 8 mm Round



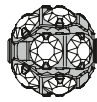
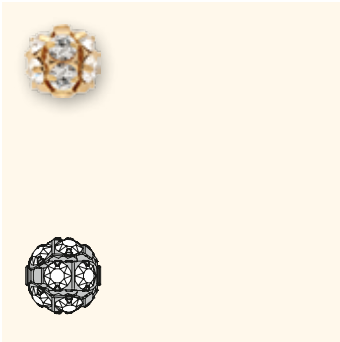
PP 24  
8 mm

**47 510** Ball 10 mm Round



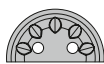
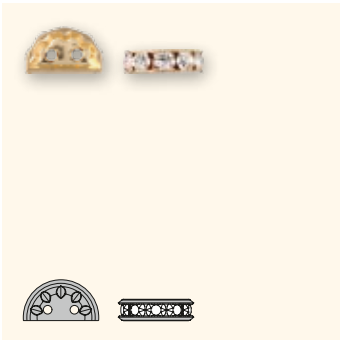
PP 32  
10 mm

**47 512** Ball 12 mm Round

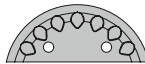


SS 19  
12 mm

**77 313, 77 319** Rondelle Half Moon



PP 25  
13x6 mm

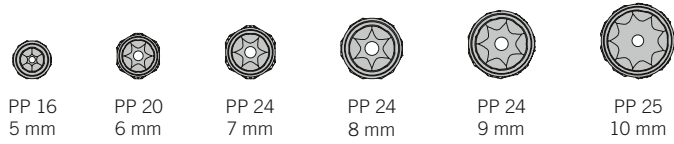
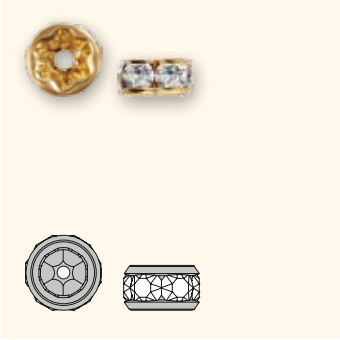


PP 25  
19x7 mm

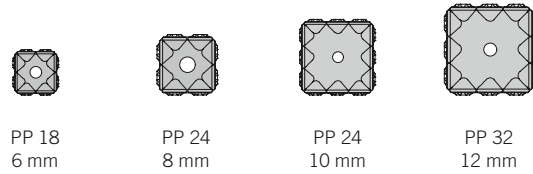


# Upgrade 1088 XIRIUS Chaton

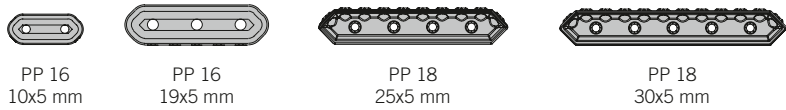
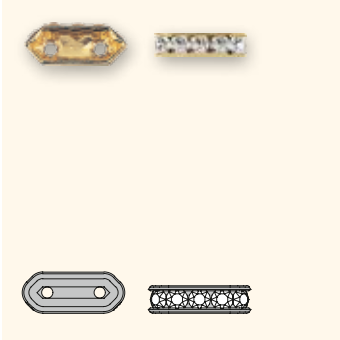
## 77 505 – 77 510 Rondelle Spacer



## 77 606 – 77 612 Rondelle Square



## 77 710 – 77 730 Rondelle Bar



**New Exclusive Colors for art. 2038 XILION Rose**

Crystal Blue Shade A HF (001 BLSH)  
Light Turquoise A HF (263)

**Available in the following sizes:**

SS 6, SS 8, SS 10, SS 12, SS 16, SS 20, SS 34

**New Exclusive Colors for Diamonds**

Crystal Blue Shade A HF (001 BLSH)  
Light Turquoise A HF (263)

**New Exclusive Ceramics art. 2038/B Colors for Transfers**

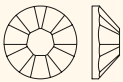
Marbled Black HFT (653)  
Marbled Blue HFT (654)  
Marbled Light Grey HFT (657)  
Marbled Terracotta HFT (655)  
Marbled Yellow HFT (652)

## Upgrade 1088 XIRIUS Chaton

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For details on which products of the Transfer assortment the upgrade on art. 1088 XIRIUS Chaton is available please refer to page 73.

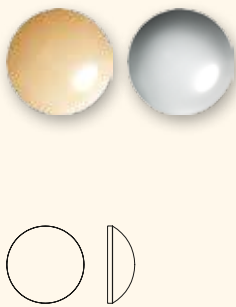
**2038/B** New!



Color	SS 8	SS 10	SS 12	SS 16	SS 20
Marbled Black HFT (653)	■	■	■	■	■
Marbled Blue HFT (654)	■	■	■	■	■
Marbled Light Grey HFT (657)	■	■	■	■	■
Marbled Terracotta HFT (655)	■	■	■	■	■
Marbled Yellow HFT (652)	■	■	■	■	■

**New exclusive Crystal Pearls for Transfers:**

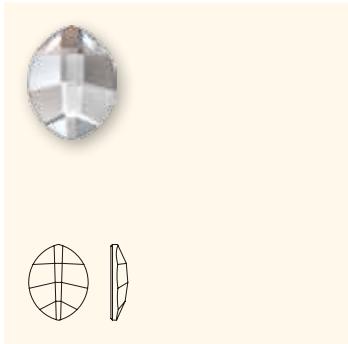
**2080/4 Cabochon**



Color	SS 10	SS 16	SS 34
Crystal Golden Shadow HF (001 GSHA) <small>New!</small>	■	■	■
Crystal Chrom V HF (001 CHRMV) <small>New!</small>	■	■	■

# Transfers

## 2204 Pure Leaf Flat Back Hotfix New!

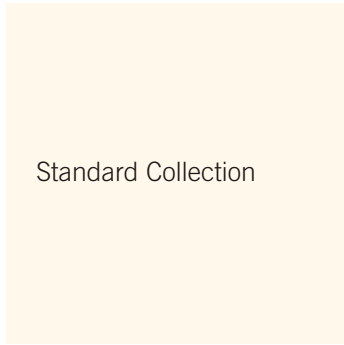


Size
6x4.8 mm
10x8 mm
14x11 mm

### Color

	Crystal M HF (001)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Crystal AB M HF (001 AB)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Crystal Blue Shade M HF (001 BLSH)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Crystal Golden Shadow M HF (001 GSHA)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Crystal Luminous Green M HF (001 LUMG)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Crystal Silver Night M HF (001 SINI)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Jet M HF (280)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Amethyst M HF (204)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Emerald M HF (205)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Light Rose M HF (223)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Light Siam M HF (227)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Peridot M HF (214)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

# Transfers



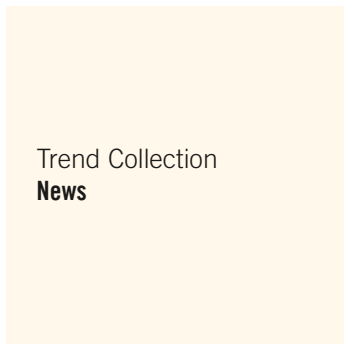
12 929

Innovation Box



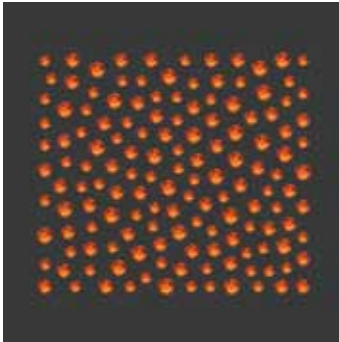
C	653/215/001SINI/657/001	
E	S10/S10/S10/S10/S10	
S	~41x23	
M	116 PCS	90%

# Transfers



12 926

03



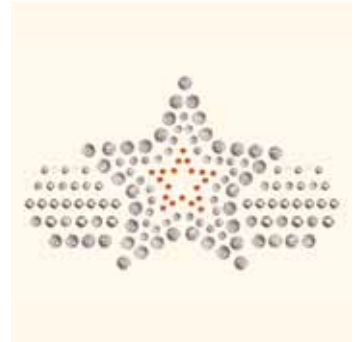
C	248/248/248	
E	S6/S8/S10	
S	~46x41	
M	68 PCS	78%

# Standard Collection

# Trend Collections

12 927

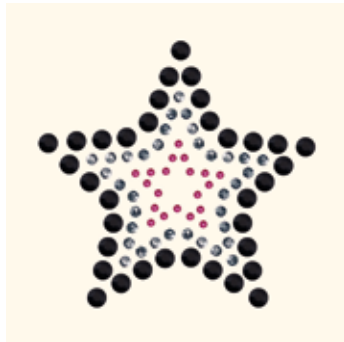
03



C	248/001SSHA/001MOL/657/001SSHA/001SSHA/657/001SSHA/657	
E	S6/S8/S8/S10/S10/S12/S16/S16/S20	
S	~103x64	
M	24 PCS	40%

12 928

03



C	502/653/280	
E	S6/S10/S20	
S	~66x64	
M	24 PCS	55%



**12 887** 04

C	001/001/001/001/001/292
E	CS8x4/S3/S5/S6/S8/S16
S	~82x45
M	20 PCS
	50%

**12 888** 04

C	327/246/215
E	S3/S3/S3
S	~57x57
M	24 PCS
	65%

**12 889** 04

C	070-211/001/202/228/227/550/220/226
E	M2-S6/S6/S6/S6/S6/S6/S6
S	~58x46
M	56 PCS
	65%

**12 890** 04

C	246/215/215/001SSHA/001COS/001SSHA
E	S3/S3/S3/S6/S6/S8
S	~50x88
M	20 PCS
	45%

**12 891** 04

C	202/214/550
E	S3/S3/S6
S	~79x43
M	24 PCS
	50%

**12 892** 04

C	001718L/227/550
E	P4/S8/S8
S	~225x176
M	4 PCS
	18%

**12 893** 04

C	001/215/220
E	S3/S5/S6
S	~54x68
M	24 PCS
	60%

**12 894** 04

C	001HFT
E	S16
S	~179x43
M	20 PCS
	23%

**12 895** 04

C	094/070-001MLGLD
E	M2/M2,5-S10
S	~117x48
M	21 PCS
	35%

**12 896** 04

C	001718L/001718L/001DOR/227SAT/ 327/001MLGLD/550/001TAB
E	P3/P4/S6/S6/S8/S8/S10/S12
S	~138x90
M	12 PCS
	30%



Trend Collection  
Reflections on Darkness

12 897 06



C	070-280HEM/280HEM/215/501
E	M2-CS8x5/CS5x2,5/S5/S8
S	~62x69
M	42 PCS 50%

12 898 06



C	096-280HEM
E	M2-S6
S	~53x74
M	56 PCS 50%

12 899 06



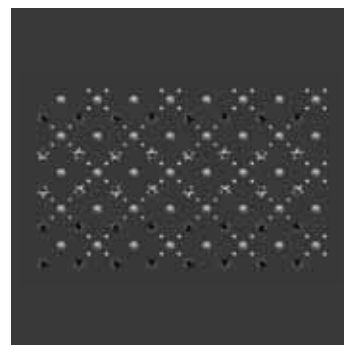
C	280HEM SR
E	RR16
S	~85x32
M	42 PCS 45%

12 900 06



C	280HEM SR/001MOL/215/001SSHA
E	RR16/S10/S12/S16
S	~82x101
M	24 PCS 40%

12 901 06



C	280HEM SR/070/096-001SSHA/280HEM
E	RR20/MST/MST-S10/S10
S	~191x120
M	7 PCS 20%

12 902 06



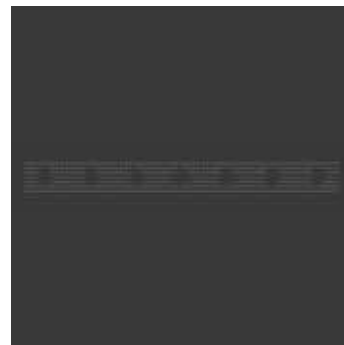
C	096-280/215/280HEM/001SSHA/001SSHA
E	M2-S3/S6/S8/S10/S12
S	~162x22
M	21 PCS 25%

12 903 06



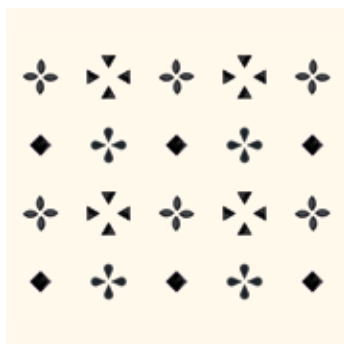
C	280HEM SR/001SSHA/280HEM/266
E	RR16/CS4x4/CS7x6/S12
S	~946x6 (20 SEG/ROW)
M	10 ROWS 30%

12 904 06



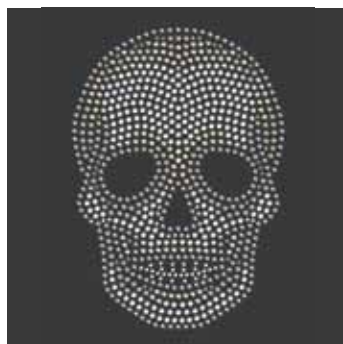
C	070-001COS
E	M2-S6
S	~165x16
M	40 PCS 25%

12 905 06



C	280HEM/280/280/280
E	CS8x5/CS8x4/2493MM8/2720MM7,5
S	~162x128
M	6 PCS 25%

12 906 06

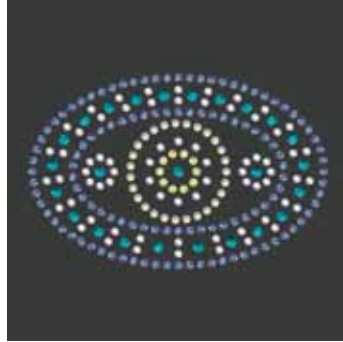


C	001/215/001/280HEM/001SSHA/215
E	S3/S3/S6/S6/S6/S6
S	~71x100
M	12 PCS 40%



Trend Collection  
Reflections on Beauty

12 907 10



C	001AB/001BLSH/234/001LUMG/263
E	S5/S6/S6/S6/S8
S	~66x43
M	54 PCS 60%

12 908 10



C	001715/001/390/001LUMG
E	P4/CS8x5/S6/S8
S	~64x109
M	27 PCS 35%

12 909 10



C	001621/001650/202/001AB/001LUMG/266/234
E	P3/P4/S3/S5/S6/S6/S8
S	~87x56
M	16 PCS 50%

12 910 10



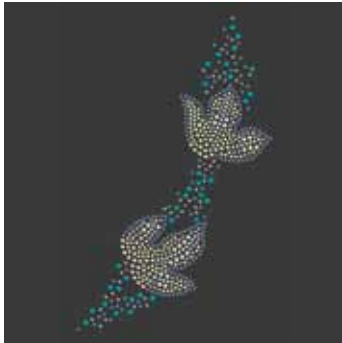
C	001 SR/001715/001SSHA/001AB/001SSHA/001LUMG/001LUMG/263
E	RR16/P3/CS8x4/CS5x2/CS7x6/2585MM8/S8/S8
S	~81x72
M	24 PCS 50%

12 911 10



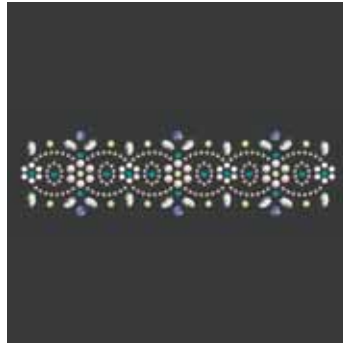
C	001715/001715/001AB/001AB/001LUMG/001AB/390/294
E	P3/P4/CS8x5/CS8x4/S6/S8/S8/S8
S	~97x95
M	18 PCS 40%

12 912 10



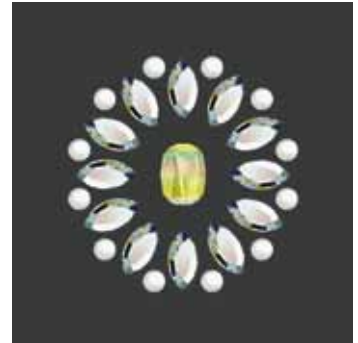
C	082/092-001715/001BLSH/001LUMG/001SSHA/001SSHA/234
E	M2/M2-P3/S6/S6/S6/S10/S10
S	~112x181
M	14 PCS 23%

12 913 10



C	001650/001621/001AB/284/263/001LUMG/001BLSH
E	P3/P4/CS8x4/S6/S10/S12/S20
S	~148x40
M	24 PCS 28%

12 914 10



C	001650/001AB/001LUMG
E	P3/CS8x4/2585MM8
S	~30x31
M	110 PCS 100%

12 915 10



C	001 SR/001621/001SSHA/001AB/234
E	RR20/P3/CS3x3/2788MM8/S8
S	~24x24
M	168 PCS 100%

12 916 10



C	001650/234/390/001BLSH
E	P3/S6/S6/S6
S	~82x127
M	16 PCS 30%

12 917 10

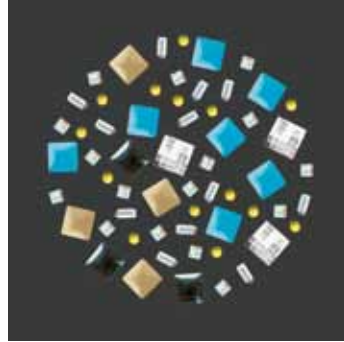


C	082-001650/001LUMG/001TRAHFT
E	M2-P3/S6/S8
S	~147x36
M	24 PCS 29%



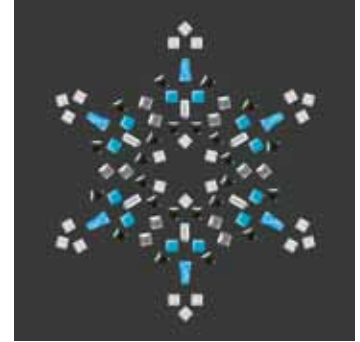
Trend Collection  
Reflections on Progress

12 918 08



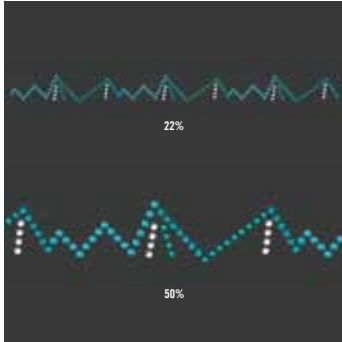
C	071/094/096-001/001AB/001/249	
E	M7x7/M7x7/M7x7-CS5x2,5/CS3x3/2493MM8/S10	
S	~64x64	
M	39 PCS	55%

12 919 08



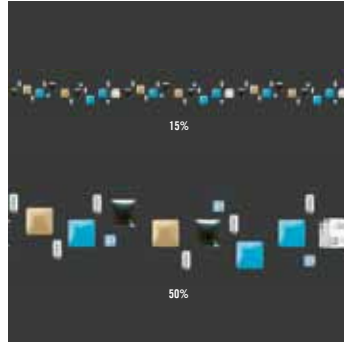
C	096/071/092-001/001/202	
E	M3x3/M3x3/M3x3-CS5x2,5/CS3x3/2770MM60x35	
S	~69x79	
M	24 PCS	50%

12 920 08



C	071-229/263/001	
E	M2-S6/S6/S6	
S	~981x16 (15 SEG/ROW)	
M	8 ROWS	

12 921 08



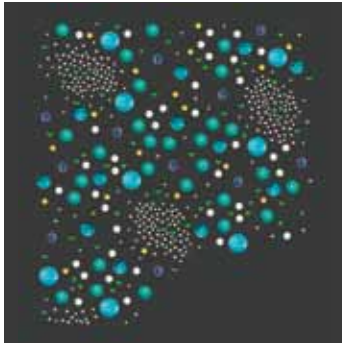
C	096/071/094-001/202/001	
E	M7x7/M7x7/M7x7-CS5x2,5/CS3x3/2493MM8	
S	~896x20 (9 SEG/ROW)	
M	6 ROWS	

12 922 08



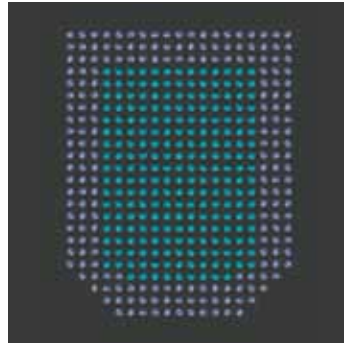
C	071/092-001709/001BLSH/001SSHA	
E	M3x3/M3x3-P4/S12/S12	
S	~971x4 (43 SEG/ROW)	
M	12 ROWS	60%

12 923 08



C	071-279NAC/001709/001BLSH/001AB/001SSHA/291/249/263	
E	M10-P4/P7/2204MM6/S3/S6/S10/S12/S34	
S	~145x160	
M	3 PCS	25%

12 924 08



C	263/001BLSH	
E	S10/S10	
S	~85x108	
M	16 PCS	35%

12 925 08



C	071/094-001	
E	M7x7/M7x7-2483MM10	
S	~107x157	
M	10 PCS	25%



**Crystal Fabric**

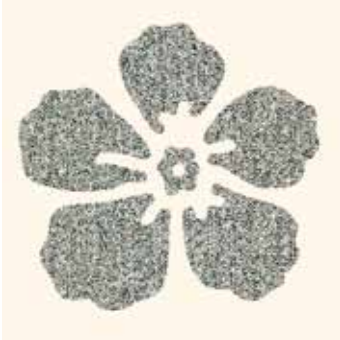
<<<

The line of Crystal Fabric has been extended to include the sophisticated effect Crystal Comet Argent Light (CAL). New available film colors offer a wide range of combination possibilities and a multitude of creative design possibilities for bandings as well as for motifs.

**Article Explanation**

**57 306**

**06**



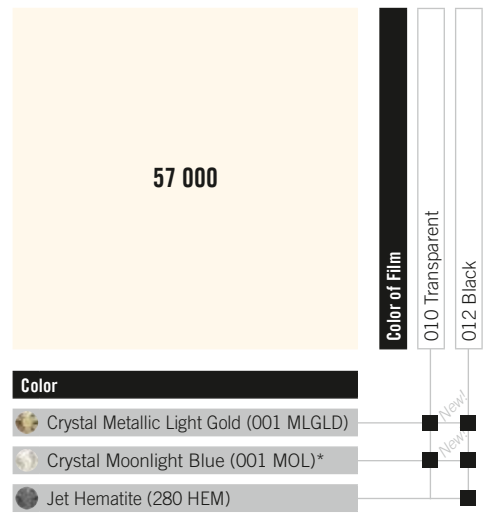
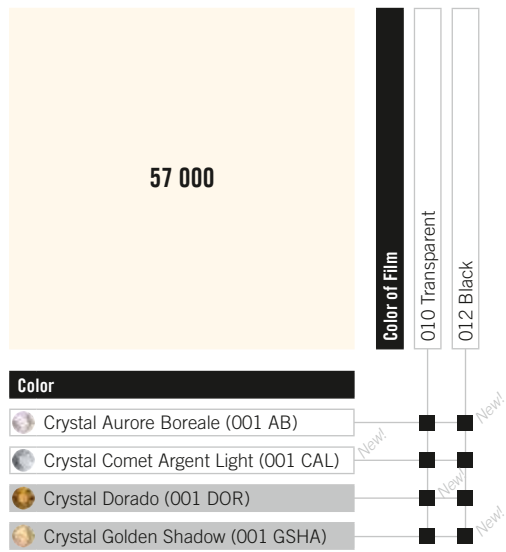
<b>S</b>	~79x76	
<b>M</b>	44 PCS	<b>50%</b>

<b>57 306</b>	<b>S</b>	<b>M</b>	<b>100 %</b>
Article number	Motif size in mm	Minimum order quantity in pieces (PCS)	Documentation size in %

**Ordering Example & Product Variety Explanation**

<b>57 000</b>	<b>010</b>	<b>001 CAL</b>
Article number	Color of film	Color of crystals
	010 Transparent	001 AB Crystal Aurore Boreale
	012 Black	001 CAL Crystal Comet Argent Light
		001 DOR Crystal Dorado
		001 GSHA Crystal Golden Shadow
		001 MLGLD Crystal Metallic Light Gold
		001 MOL Crystal Moonlight Blue
		280 HEM Jet HEM

Available Base Materials and Crystal Colors & Effects



\* The crystals used for the effet Crystal Moonlight Blue (001 MOL) shimmer bright blue only on black carrier material.

**Comparison of colors/effects appearance on different base materials**

Crystal Aurore Boreale (001 AB)



010 Transparent

012 Black

Crystal Comet Argent Light (001 CAL)



010 Transparent

012 Black

Crystal Dorado (001 DOR)



010 Transparent

012 Black

Crystal Golden Shadow (001 GSHA)



010 Transparent

012 Black

Crystal Metallic Light Gold (001 MLGLD)



010 Transparent

012 Black

Crystal Moonlight Blue (001 MOL)



010 Transparent

012 Black

Jet HEM (280 HEM)



012 Black

**Advice on Application**

Crystal Fabric can be easily applied by using a standard heat press.

The following parameters should give you an overview of the possibilities for applying this product onto different fabrics. In order to ensure the right conditions and to establish the best choice of application aids, we strongly recommend carrying out tests with the original fabrics.

The line extension Crystal Fabric Comet Argent Light (CAL) is not suitable for swimwear because the effect CAL has a high level of sensitivity to seawater, sweat or chlorine water.

**RECOMMENDED APPLICATION SIDE**



**ALTERNATIVE APPLICATION SIDE**



**CRYSTAL FABRIC, CRYSTALTEX TRANSPARENT, CRYSTALTEX CHATON BANDINGS & MOTIFS AND CRYSTAL TRANSFABRIC**

	Temperature/time required (in seconds)					
	120°C 250°F	130°C 265°F	140°C 285°F	150°C 300°F	160°C 320°F	170°C 340°F
Reference fabric	-	-	50	45	40	35
Silk, batiste, cotton jersey, thin linen fabrics, etc.	-	-	45	40	35	30
Jeans, cord, loden, cloth, knitted fabrics, etc.	-	-	55	50	45	40
Viscose, satin, chiffon, organza, taffeta, etc.	-	-	35	30	25	20
Lycra, neoprene, etc.	-	-	40	35	30	25
Artificial fur, artificial leather, fleece, suede, etc.	-	-	38	32	27	22

Pressure: medium  
Aids: Teflon®, pressing cloth

	Temperature/time required (in seconds)					
	120°C 250°F	130°C 265°F	140°C 285°F	150°C 300°F	160°C 320°F	170°C 340°F
Reference fabric	-	-	50	45	40	35
Silk, batiste, cotton jersey, thin linen fabrics, etc.	-	-	45	40	35	30
Jeans, cord, loden, cloth, knitted fabrics, etc.	-	-	60	55	50	45
Viscose, satin, chiffon, organza, taffeta, etc.	-	-	35	30	25	20
Lycra, neoprene, etc.	-	-	45	40	35	30
Artificial fur, artificial leather, fleece, suede, etc.	-	-	42	38	32	26

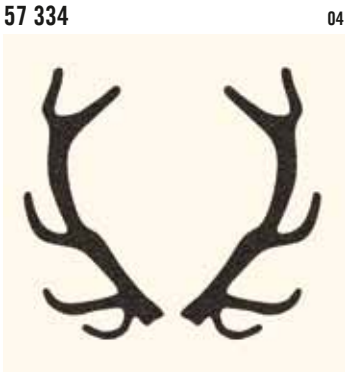
Pressure: medium  
Aids: Teflon®, pressing cloth

Please refer to the Application Manual or our Business Website [WWW.SWAROVSKI-ELEMENTS.COM](http://WWW.SWAROVSKI-ELEMENTS.COM) for detailed information on the application.

**Care Instructions**

<b>GENERAL RECOMMENDATIONS</b>	Turn inside out, choose a gentle wash cycle and use a mild laundry detergent.	Do not use chlorine bleach!	Do not tumble dry!	Iron inside out using a silk/polyester/viscose setting	The textile can be gently dry-cleaned using hydrocarbon. Turn inside out.	The textile will withstand gentle professional wet-cleaning. Turn inside out.
	To protect the crystals as much as possible, the use of a soft wash bag is recommended.			Ironing the textile inside out and using a pressing cloth is recommended.		
<b>CRYSTAL FABRIC</b>	✓	✓	✓	✓	✓	✓

Trend Collection  
**Fall/Winter 2013/14**



S	~157x144	
M	12 PCS	25%

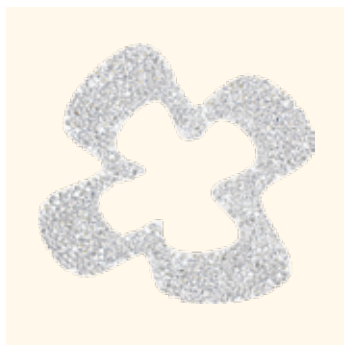
**Crystal Rocks (washable)**

<<<

An updated version of this innovative and luxurious product now follows after the initial launch of Crystal Rocks in February 2010 (Spring/Summer 2011). The surface and the edges of the new Crystal Rocks (washable) are smoother, which offers a whole new range of application possibilities. Now Crystal Rocks not only conjures up unique effects on accessories and jewelry, but also enhances textiles in an innovative way. The line has also been extended to include the luxurious, eye-catching effect Crystal Comet Argent Light.

**Article Explanation**

**72 000**



<b>C</b>	001 CAL
<b>S</b>	~104x98
<b>M</b>	12 PCS <span style="float: right;">35%</span>

<b>72 000</b>	<b>C</b>	<b>S</b>	<b>M</b>	<b>35 %</b>
Article number	Color of crystal	Motif size in mm	Minimum order quantity in pieces (PCS)	Documentation size in %

**Ordering Example & Product Variety Explanation**

<b>72 000</b>	<b>010</b>	<b>001 CAL</b>
Article number	Color of film	Color of crystals
	010 Transparent 012 Black	001 AB Crystal Aurore Boreale 001 BBL Crystal Bermuda Blue 001 CAL Crystal Comet Argent Light 001 GSHA Crystal Golden Shadow 001 MLGLD Crystal Metallic Light Gold 001 REDM Crystal Red Magma 001 SSHA Crystal Silver Shade 280 Jet

The line extension Crystal Rocks (washable) Comet Argent Light (CAL) is not suitable for swimwear because the effect CAL has a high level of sensitivity to seawater, sweat or chlorine water.

Available Base Materials and Crystal Colors & Effects

72 000 onwards

Color	Color of Film	
	010 Transparent	012 Black
Crystal Aurore Boreale (001 AB)	■	■
Crystal Bermuda Blue (001 BBL)	■	■
Crystal Comet Argent Light (001 CAL) <i>New!</i>	■	■
Crystal Golden Shadow (001 GSHA)	■	■
Crystal Metallic Light Gold (001 MLGLD)	■	■
Crystal Red Magma (001 REDM)	■	■
Crystal Silver Shade (001 SSHA)	■	■
Jet (280)	■	■

New Effect

Crystal Comet Argent Light (001 CAL)



010 Transparent

**Advice on Application**

Crystal Rocks (washable) can be easily applied by using a standard heat press. The following parameters should give you an overview about the possibilities for applying this product onto different fabrics. We strongly recommend carrying out tests with the original fabrics to ensure the right conditions and to establish the best choice of application aids. The line extension Crystal Rocks (washable) Comet Argent Light (CAL) is not suitable for swimwear because the effect CAL has a high level of sensitivity to seawater, sweat or chlorine water.

**RECOMMENDED APPLICATION SIDE**



**ALTERNATIVE APPLICATION SIDE**



**CRYSTAL ROCKS**

	Temperature/time required (in seconds)					
	120°C	130°C	140°C	150°C	160°C	170°C
	250°F	265°F	285°F	300°F	320°F	340°F
Reference fabric	-	-	80	65	50	45
Silk, batiste, cotton jersey, thin linen fabrics, etc.	-	-	75	60	45	40
Jeans, cord, loden, cloth, knitted fabrics, etc.	-	-	100	80	60	50
Viscose, satin, chiffon, organza, taffeta, etc.	-	-	70	55	40	35
Lycra, neoprene, etc.	-	-	75	60	45	40
Artificial fur, artificial leather, fleece, suede, etc.	-	-	70	60	45	35

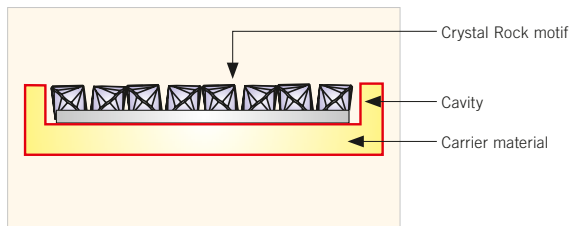
Pressure: medium  
Aids: Teflon®, pressing cloth

	Temperature/time required (in seconds)					
	120°C	130°C	140°C	150°C	160°C	170°C
	250°F	265°F	285°F	300°F	320°F	340°F
Reference fabric	-	-	80	65	50	40
Silk, batiste, cotton jersey, thin linen fabrics, etc.	-	-	70	55	45	35
Jeans, cord, loden, cloth, knitted fabrics, etc.	-	-	100	80	60	50
Viscose, satin, chiffon, organza, taffeta, etc.	-	-	70	55	40	35
Lycra, neoprene, etc.	-	-	80	65	50	40
Artificial fur, artificial leather, fleece, suede, etc.	-	-	75	60	45	35

Pressure: medium  
Aids: Teflon®, pressing cloth

**Applying Crystal Rocks (washable) on solid materials**

Crystal Rocks (washable) can be also applied onto a range of solid materials by creating a blind hole as cavity and using a standard heat press. The cavity enables the motif to be easily positioned and ensures a higher protection of the crystal against mechanical and chemical stress. These cavities can be produced by milling (e.g. with CNC machines).








We suggest using a depth of **2.6 mm** for the cavity.

Please be advised that Crystal Rocks (washable) is not suitable for an application on sharp angles and edges.

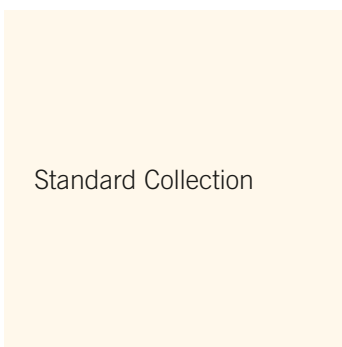
Please refer to the Application Manual or our Business Website [WWW.SWAROVSKI-ELEMENTS.COM](http://WWW.SWAROVSKI-ELEMENTS.COM) for detailed information on the application.



Care Instructions

					
<b>GENERAL RECOMMENDATIONS</b>	Turn inside out, choose a gentle wash cycle and use a mild laundry detergent.	Do not use chlorine bleach!	Do not tumble dry!	Iron inside out using a silk/polyester/viscose setting	The textile will withstand gentle professional wet cleaning. Turn inside out.
	To protect the crystals as much as possible, the use of a soft wash bag is recommended.			Please be advised that ironing too long may reactivate the adhesive. Ironing the textile inside out and using a pressing cloth is recommended.	To protect the crystals as much as possible, the use of a soft wash bag is recommended.
<b>CRYSTAL ROCKS WASHABLE</b>	✓	✓	✓	✓	✓

Please note that with all standard washing processes (whether carried out by a household washing machine or via dry cleaning) the rotation of the drum places significant mechanical forces on the textiles. The most important factor in ensuring a secure wash is correctly applying the product, without compromising its adhesion. The larger the product employed, and the more products are applied next to each other, the greater the risk of damage. SWAROVSKI ELEMENTS are made out of crystal or contain crystal and must thus be handled with suitable care.



**72 032** Innovation Box



<b>SS</b>	010-001AB	
<b>S</b>	~30x30	
<b>M</b>	80 PCS	<b>100%</b>

3024 Dufflecoat Crystal Button

**Color**

- Crystal Blue Shade (001 BLSH) *New!*
- Light Turquoise (263) *New!*

3035

**Color**

- Crystal Blue Shade M (001 BLSH) *New!*

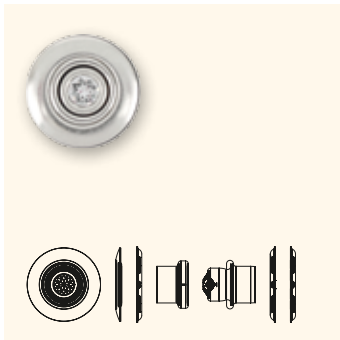
1782/190 Inset Snap Fastener

<<<

Article Explanation

The new Inset Snap Fastener has a refined new look and is the latest novelty within the Snap Fasteners assortment, addresses many different segments (apparel & accessories, interior etc.) and is especially suitable for sports and casual wear. It is a completely new function where many different designs are possible. It is available in two different casing colors (Silver and Gun Metal).

1782/190 Inset Snap Fastener



SS	SS 19 (1088)	
M	72 PCS	100%

1782/190	SS	M	35 %
Article number	Stone Size	Minimum order quantity in pieces (PCS)	Documentation size in %

Ordering Example & Product Variety Explanation

1782/190	082	001
Article number	Color of casing	Color of crystals
	082 Silver 086 Gun Metal	Please see the respective product matrix for all available colors.

Available Base Materials and Crystal Colors & Effects

1782/190

Size 16 mm (SS 19)

**Color of Casing**

- 082 Silver
- 086 Gun Metal

**Color of Crystal**

- Crystal F (001)
- Crystal AB F (001 AB)
- Crystal Antique Pink F (001 ANTP)
- Crystal Blue Shade M (001 BLSH)
- Crystal Bronze Shade F (001 BRSH)
- Crystal Golden Shadow F (001 GSHA)
- Crystal Luminous Green F (001 LUMG)
- Crystal Metallic Blue F (001 METBL)
- Crystal Metallic Light Gold F (001 MLGLD)
- Crystal Silver Night F (001 SINI)
- Crystal Silver Shade F (001 SSHA)
- Jet (280)
- Air Blue Opal F (285)
- Amethyst F (204)
- Black Diamond F (215)
- Chrysolite Opal F (294)
- Dark Indigo F (288)
- Denim Blue F (266)
- Fern Green F (291)
- Fuchsia F (502)

1782/190

Size 16 mm (SS 19)

**Color of Casing**

- 082 Silver
- 086 Gun Metal

**Color of Crystal**

- Greige F (284)
- Indian Pink F (289)
- Light Colorado Topaz F (246)
- Light Grey Opal F (383)
- Light Siam F (227)
- Light Turquoise (263)
- Pacific Opal F (390)
- Padparadscha F (542)
- Palace Green Opal F (393)
- Peridot F (214)
- Provence Lavender F (283)
- Purple Velvet F (277)
- Rose F (209)
- Rose Peach F (262)
- Sapphire F (206)
- Siam F (208)
- Smoked Topaz F (220)
- Sunflower F (292)
- Topaz F (203)
- Vintage Rose F (319)

**Advice on Application**

Inset Snap Fasteners can be easily applied by using a fly press or a pneumatic attaching machine. They can be applied to various materials. Before the application the carrier material has to be pre punched (material with a thickness up to 5.0 mm can be pre punched at once), using the recommended pre punch upper and lower die.

Please note the thickness of the material Inset Snap Fasteners can be applied to.

INSET SNAP FASTENER	SIZE	MATERIAL THICKNESS*
1782/190	16 mm	1.5 till 2.7 mm

\*Could vary due to character and production of carrier materials.

It is very important to carefully check the thickness of the fabric before beginning the application process. To avoid contraction or crinkling of the material after the application, tests are highly recommended on fabric samples before going ahead with the actual application process. In order to prevent possible injury, the wearing of protective eyewear is recommended when mechanically applying crystal products.

**Tools for the fly press**

	PRE PUNCH	FRONT PART	BACK PART
<b>UPPER DIE</b>	Art. 9060/022 (M6) 	Art. 9060/024 (M6) 	
<b>LOWER DIE</b>	Art. 9060/023 	Art. 9060/025 	Art. 9060/026 

All tools can also be ordered as set: Art. 9060/021

It is important to assure that the die sits straight and firmly in the fly press, as this can often cause application problems. It is recommended that you carry out a few test runs to identify the ideal pressure. The offset/pressure can be regulated using a adjustable stop that is fastened to the handle of the fly press.

Please refer to the Application Manual and our Business Website (closed area) [WWW.SWAROVSKI-ELEMENTS.COM](http://WWW.SWAROVSKI-ELEMENTS.COM) for detailed information on the application.

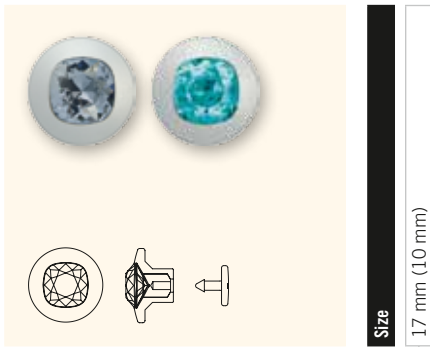
**Care Instructions**

<b>GENERAL RECOMMENDATIONS</b>	Turn inside out, choose a gentle wash cycle and use a mild laundry detergent.	Do not use chlorine bleach!	Do not tumble dry!	Do not iron!	The textile can be gently dry-cleaned using perchlorethylene. Turn inside out.	The textile can be gently dry-cleaned using hydrocarbon. Turn inside out.	The textile will withstand gentle professional wet-cleaning. Turn inside out.
	To protect the crystals as much as possible, the use of a soft wash bag is recommended.			Do not iron directly over the crystals.			
<b>INSET SNAP FASTENER</b>	✓	✓	✓	✓	✓	✓	✓

# Buttons, Fasteners & Zippers

# Jeans Buttons

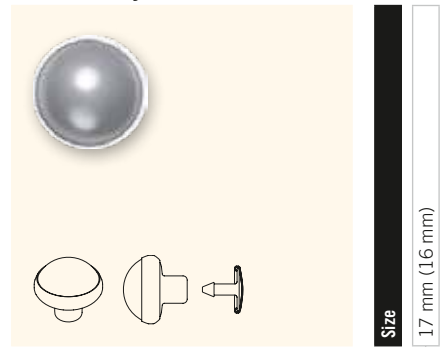
1792/100



Size  
17 mm (10 mm)

Color of Casing	
081 Gold	■
082 Silver	■
086 Gun Metal	■
Color of Crystal	
Crystal Blue Shade (001 BLSH)	■ <i>New!</i>
Light Turquoise (263)	■ <i>New!</i>

1793/160 Crystal Pearl Button



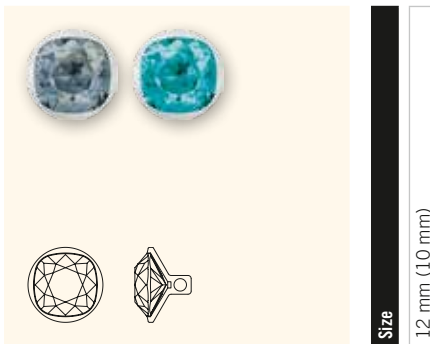
Size  
17 mm (16 mm)

Color of Casing	
081 Gold	■
082 Silver	■
086 Gun Metal	■
Color of Crystal	
Crystal Grey Pearl (001 731)	■ <i>New!</i>

# Buttons, Fasteners & Zippers

# Buttons with Metal Shank

1811/100



Size  
12 mm (10 mm)

1811/120



Size  
15 mm (12 mm)

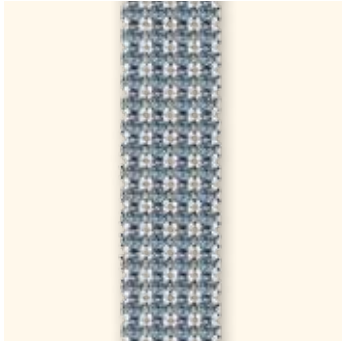
1811/100 1811/120		Color of Casing	081 Gold	082 Silver	086 Gun Metal
Color		Crystal Blue Shade (001 BLSH)	■ <i>New!</i>	■	■
Light Turquoise (263)		■ <i>New!</i>	■	■	■

Upgrade 1088 XIRIUS Chaton

<<<

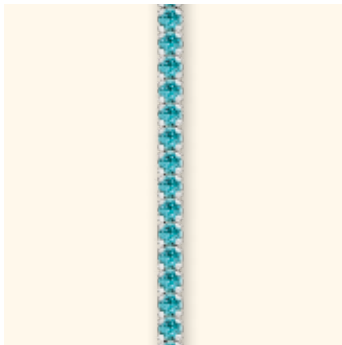
For details on which products of the Metal Trimmings assortment the upgrade on art. 1088 XIRIUS Chaton is available please refer to page 73.

52 500



R	001-024	
SS	PP 24	
M	10 M	100%

52 501\*



R	001	
SS	PP 24	
M	10 M	100%



Color

Crystal Blue Shade (001 BLSH)

Light Turquoise (263)

<b>Color of Thread / Net-edge</b>	012 / 112 / 212 Black	022 / 122 / 222 White	<b>Color of Casing</b>	081 Gold	082 Silver	086 Gun Metal
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New!

New!

\* Article 52501 is not available with net-edge. When ordering one row with net-edge, article number 52500 is to be used.

# Metal Trimmings

# Flat Back Bandings

**55 000**



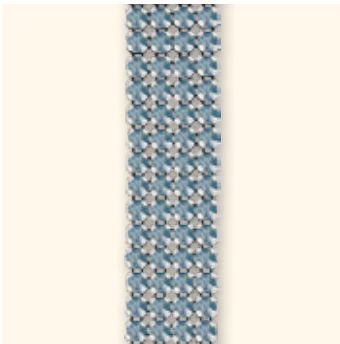
R	001-024	
SS	SS 20	
M	10 M	100%

**55 001\***



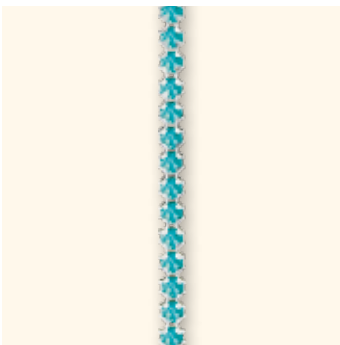
R	001	
SS	SS 20	
M	10 M	100%

**55 500**



R	001-024	
SS	SS 12	
M	10 M	100%

**55 501\*\***



R	001	
SS	SS 12	
M	10 M	100%

**55 000**  
**55 001\***

Color of Thread / Net-edge	012 / 112 / 212 Black	022 / 122 / 222 White	Color of Casing	081 Gold	082 Silver	086 Gun Metal
Color						
Crystal Blue Shade (001 BLSH)	New!	New!				
Light Turquoise (263)						

**55 500**  
**55 501\*\***

Color of Thread / Net-edge	012 / 112 / 212 Black	022 / 122 / 222 White	Color of Casing	081 Gold	082 Silver	086 Gun Metal
Color						
Crystal Blue Shade (001 BLSH)	New!	New!				
Light Turquoise (263)						

\* Art. 55001 is not available with net-edge. When ordering one row with net-edge, art. 55000 is to be used.

\*\* Art. 55501 is not available with net-edge. When ordering one row with net-edge, art. 55500 is to be used.

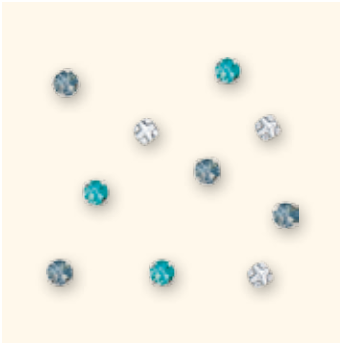
# Metal Trimmings

## 53 006 Rivets\*



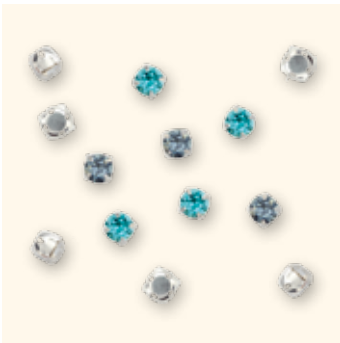
SS	SS 39	
M	300 PCS	100%

## 53 100 Roses Montées



SS	SS 12	
M	1,440 PCS	100%

## 53 200 Chaton Montées



SS	PP 31	
M	1,440 PCS	100%

# Metal Components

53 001\*  
53 005\*  
53 006\*  
53 008\*

Color of Casing	081 Gold	082 Silver	086 Gun Metal	088 Stainless Steel
Color	Crystal Blue Shade (001 BLSH) <i>New!</i>			
	Light Turquoise (263) <i>New!</i>			

53 100  
53 102  
53 103

Color of Casing	082 Silver	086 Gun Metal
Color	Crystal Blue Shade (001 BLSH) <i>New!</i>	
	Light Turquoise (263) <i>New!</i>	

53 200  
53 203

Color of Casing	082 Silver	086 Gun Metal
Color	Crystal Blue Shade (001 BLSH) <i>New!</i>	
	Light Turquoise (263) <i>New!</i>	

\* For respective Back Parts please refer to the chapter „Metal Trimmings“ in the Collection 2012.



# Metal Trimmings

# Metal Components

## 53 301 Rose Pins



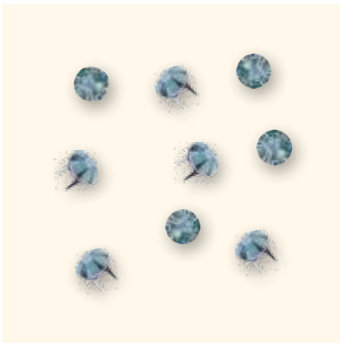
SS SS 10	
M 1,440 PCS	100%

## 53 302 Rose Pins



SS SS 16	
M 1,440 PCS	100%

## 53 303 Rose Pins



SS SS 20	
M 720 PCS	100%

## 53 304 Rose Pins



SS SS 34	
M 288 PCS	100%

53 301  
53 302  
53 303  
53 304

Color

Crystal Blue Shade (001 BLSH)

New

Color of Casing

088 Stainless Steel

# Metal Trimmings

## 53 400 Crystal Pearl Rivets\*



SS	6 mm	
M	500 PCS	100%

# Metal Components

**53 400**  
**53 401**  
**53 402**

**Color of Casing**

081 Gold

082 Silver

086 Gun Metal

**Color**

● Crystal Grey Pearl (001 731)

New!

\* For respective Back Parts please refer to the chapter „Metal Trimmings“ in the Collection 2012.

# Metal Trimmings

# Metal Components

## 53 500 Square Rivets\*



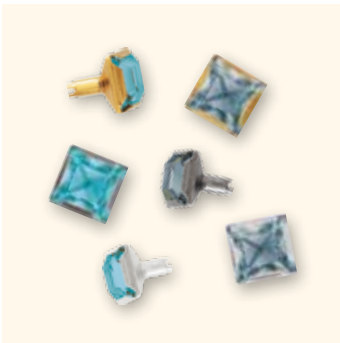
SS 4 mm	
M 500 PCS	100%

## 53 501 Square Rivets\*



SS 6 mm	
M 300 PCS	100%

## 53 502 Square Rivets\*



SS 8 mm	
M 300 PCS	100%

**53 500**  
**53 501**  
**53 502**

Color of Casing			
081 Gold	■	■	■
082 Silver	■	■	■
086 Gun Metal	■	■	■

**Color**

- Crystal Blue Shade (001 BLSH)
New!
- Light Turquoise (263)
New!

\* For respective Back Parts please refer to the chapter „Metal Trimmings“ in the Collection 2012.

53 700 Star Rivets

<<<

53 700 Star Rivets <sup>New!</sup>



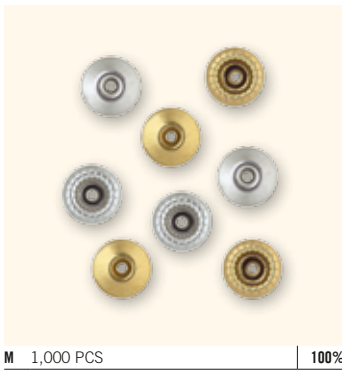
SS	10 mm	
M	300 PCS	100%

53 700	Color of Casing	081 Gold	082 Silver	086 Gun Metal
	Color			
	Crystal (001)	■	■	■
	Crystal AB (001 AB)	■	■	■
	Crystal Bermuda Blue (001 BBL)	■	■	■
	Crystal Golden Shadow (001 GSHA)	■	■	■
	Crystal Silver Shade (001 SSHA)	■	■	■
	Crystal Vitrail Light (001 VL)	■	■	■
	Crystal Vitrail Medium (001 VM)	■	■	■
	Jet (280)	■	■	■
Jet Hematite (280 HEM)	■	■	■	

Ordering Example & Product Variety Explanation

53 700	081	001
Article number	Color of casing	Color of crystals
	081 Gold 082 Silver 086 Gun Metal	Please see the respective product matrix for all available code references.

**53 007**



M 1,000 PCS | 100%

**53 007**  
**53 009**

Color of Back Part

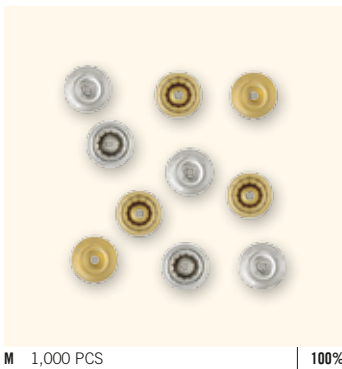
081 Gold

088 Stainless Steel

Rivets (Color of Casing)

53 700 (081/082/086)

**53 009**



M 1,000 PCS | 100%

**Advice on Application**

The Star Rivet can be easily applied by using a fly press or a semi-automatic attaching machine. They can be applied to various materials with or without Back Parts.

Please consider the material thickness and Back Part possibilities and choose the suitable tool combination accordingly.

RIVETS	SIZE	MATERIAL THICKNESS*	POSSIBLE BACK PARTS
53 700	10 mm	1.5 till 3.0 mm	53 007 and 53 009

\*Could vary due to character and production of carrier materials.

For applications on thinner fabrics, it is better to use the larger Back Part (art. 53 007) to completely enclose the longer split shaft. The smaller Back Part (art. 53 009) can be used for multi-layered or thicker materials. This is more suitable to achieve a satisfying bonding because there is less split shaft.

If the carrier material is either too thick or is made up of several layers, it is recommended to punch a hole before application.

It is very important to carefully check the thickness of the fabric before beginning the application process. Tests are highly recommended on fabric samples before going ahead with the actual application process. This will help avoid contraction or crinkling of the material after the application.

In order to prevent possible injury, the wearing of protective eyewear is recommended when mechanically applying crystal products.








## Tools for fly press

A vacuum pump and a specially developed vacuum adapter (art. 9040/105) that is also suitable for the upper die for the Square Rivet tool allows the easy intake and application of the Star Rivet.



**Vacuum adapter** with external screw instead of thread to fix the upper die. Art. 9040/105

The upper die can be fixed to the vacuum adapter with an external screw instead of a thread to allow the upper die to be rotated (360°). This assures an easy and flexible positioning of the Star Rivet. Upper dies with M6 or M8 threads are therefore not available. Additional marks on the upper die indicate the position of the star points. This supports the correct positioning of the Rivet during the application process.








		BACK PART	WITH BACK PART		WITHOUT BACK PART
			53007 	53009 	RIVET CASING 081; 082; 086
		LOWER DIE	Art. 9070/010 	Art. 9070/012 	Art. 9040/015 
RIVETS	UPPER DIE 	Spare part for upper die* 			
<b>53700 10 MM</b>	Art. 9040/112	Art. 9040/113	✓	✓	✓

\* The spare part is integrated into the upper die as standard. This should be changed when it becomes worn.

It is important to make sure that the tool is sitting straight and firmly in the fly press. Stop position: the offset can be regulated using an adjustable stop that is fastened to the handle.

Please refer to the Application Manual and our Business Website (closed area) [WWW.SWAROVSKI-ELEMENTS.COM/BUSINESS](http://WWW.SWAROVSKI-ELEMENTS.COM/BUSINESS) for detailed information on the application.

Care Instructions

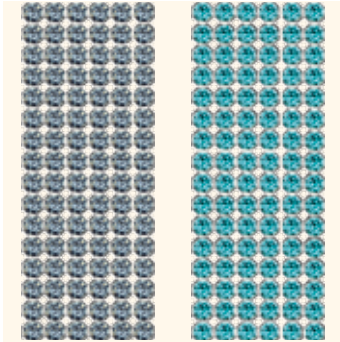
							
<b>GENERAL RECOMMENDATIONS</b>	Turn inside out, choose a gentle wash cycle and use a mild laundry detergent.	Do not use chlorine bleach!	Do not tumble dry!	Do not iron!	The textile can be gently dry-cleaned using perchlorethylene. Turn inside out.	The textile can be gently dry-cleaned using hydrocarbon. Turn inside out.	The textile will withstand gentle professional wet-cleaning. Turn inside out.
	To protect the crystals as much as possible, the use of a soft wash bag is recommended.			Do not iron directly over the crystals.			
<b>STAR RIVET</b>	✓	✓	✓	✓	✓	✓	✓

Upgrade 1088 XIRIUS Chaton

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For details on which products of the Crystal Mesh assortment the upgrade on art. 1088 XIRIUS Chaton is available please refer to page 73.

40 000, 40 001



<b>SH</b>	100 / 002-033 rows	
<b>S</b>	Sheet ~500x200	
<b>SS</b>	PP 21	
<b>M</b>	1 SH (art. 40000) 10 M (art. 40001)	100%

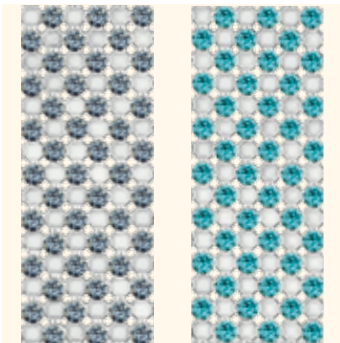
**40 000**  
**40 001**

Color	Color of Casing	012 Black	081 Gold	082 Silver
Crystal Blue Shade F (001 BLSH)	New!	■	■	■
Light Turquoise F (263)	New!	■	■	■

Crystal Mesh

Crystal Mesh Metallisé

40 200, 40 201



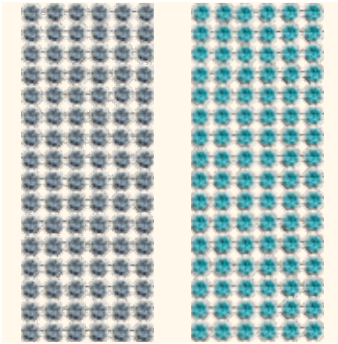
<b>SH</b>	100 / 002-033 rows	
<b>S</b>	Sheet ~500x200	
<b>SS</b>	PP 21	
<b>M</b>	1 SH (art. 40200) 10 M (art. 40201)	100%

**40 200**  
**40 201**

Color	Color of Casing	012 Black	081 Gold	082 Silver
Crystal Blue Shade F (001 BLSH)	New!	■	■	■
Light Turquoise F (263)	New!	■	■	■



40 400, 40 401



SH	100 / 002-033 rows	
S	Sheet ~500x200	
SS	PP 14	
M	1 SH (art. 40400)	100%
	10 M (art. 40401)	

40 400  
40 401

**Color of Casing**

012 Black

081 Gold

082 Silver

**Color**

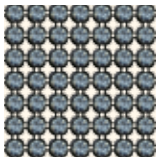
Crystal Blue Shade F (001 BLSH)

New!

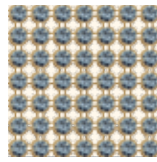
Light Turquoise F (263)

New!

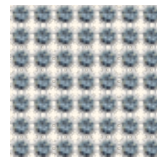
Available Casing Colors



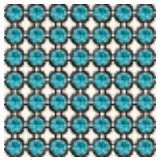
012 Black



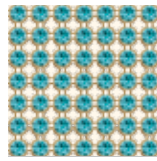
081 Gold



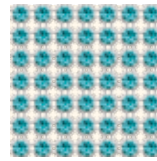
082 Silver



012 Black



081 Gold



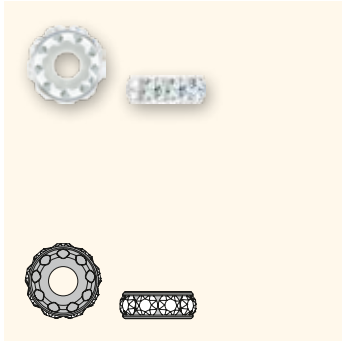
082 Silver

Upgrade 1088 XIRIUS Chaton

<<<

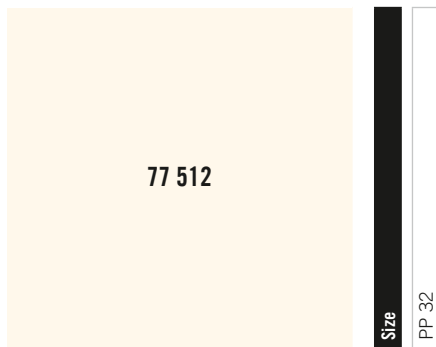
For details on which products of the Cupchains & Findings assortment the upgrade on art. 1088 XIRIUS Chaton is available please refer to page 76.

77 512 BeCharmed Rondelle <sup>New!</sup>

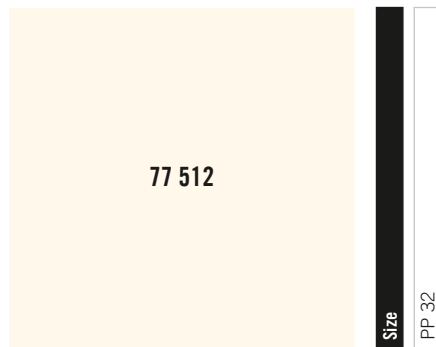


PP 32  
12 mm

Base Item No.	Stone Size		Ring Configuration		Back Configuration		Stone Art.No.
	Code	Description	Code	Description	Code	Description	
77 512	P32	PP 32	00	None	H	Hole	1088



Color	
Crystal F (001)	
Crystal Golden Shadow F (001 GSHA)	
Crystal Moonlight F (001 MOL)	
Crystal Silver Shade F (001 SSHA)	
Jet (280)	
Air Blue Opal F (285)	
Amethyst F (204)	
Aquamarine F (202)	
Black Diamond F (215)	
Blue Zircon F (229)	
Burgundy F (515)	
Capri Blue F (243)	
Caribbean Blue Opal F (394)	
Chrysolite F (238)	
Chrysolite Opal F (294)	
Cyclamen Opal F (398)	
Dark Indigo F (288)	
Denim Blue F (266)	
Emerald F (205)	
Erinite F (360)	
Fern Green F (291)	
Fuchsia F (502)	
Garnet F (241)	
Greige F (284)	
Hyacinth F (236)	
Indian Pink F (289)	
Indian Sapphire F (217)	
Indian Siam F (327)	
Indicolite F (379)	
Jonquil F (213)	
Khaki F (550)	
Light Amethyst F (212)	
Light Azore F (361)	
Light Colorado Topaz F (246)	



Color	
Light Grey Opal F (383)	
Light Peach F (362)	
Light Rose F (223)	
Light Sapphire F (211)	
Light Siam F (227)	
Light Smoked Topaz F (221)	
Light Topaz F (226)	
Light Turquoise F (263)	
Montana F (207)	
Pacific Opal F (390)	
Padparadscha F (542)	
Palace Green Opal F (393)	
Peridot F (214)	
Provence Lavender F (283)	
Purple Velvet F (277)	
Rose F (209)	
Rose Peach F (262)	
Rose Water Opal F (395)	
Ruby F (501)	
Sand Opal F (287)	
Sapphire F (206)	
Siam F (208)	
Silk F (391)	
Smoked Topaz F (220)	
Smoky Quartz F (225)	
Sunflower F (292)	
Tanzanite F (539)	
Topaz F (203)	
Turquoise (267)	
Vintage Rose F (319)	
Violet F (371)	
White Opal F (234)	







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### **General Warning**

Loose crystals may present a small parts hazard to young children, particularly children under three years old. Depending on the size of the crystal and any attached material (such as glue, fabric, etc.), children may choke on, inhale, swallow, or insert the crystal into their noses. Magnetic products with crystal applications pose a particular risk of serious intestinal injury if ingested. The application techniques as stated in the Application Manual do not guarantee that crystals will not come loose. For each application, the manufacturer must determine whether the product meets the relevant requirements related to small parts hazards and assess any risk it may pose to small children. Failure to follow Swarovski's care instructions may result in damage to the crystal, which could pose a risk of laceration or other harm.

### **Warning for Crystal Tattoos**

Crystal Tattoos may be applied on healthy skin only. Do not adhere to eyes or on mucous membranes. Crystal Tattoos are not recommended for young children. Loose crystals may present a small parts hazard to young children, particularly children under three years old. If a crystal comes loose, depending on the size of the crystal, children may choke on, inhale, swallow, or insert the crystal into their noses.

### **Warning for Tableware**

Application of loose crystals to tableware presents a potential risk of aspiration, choking, swallowing, or tooth damage should crystals become loose. To reduce this risk, crystals should never be applied to any surface of tableware likely to come in contact with food or the mouth, and crystals should never be placed on any tableware intended for use by children. Tableware with crystals intended for decorative use only should be marked as such. To avoid dishwasher damage, tableware decorated with crystals should be washed by hand. The application techniques or suggestions in this manual do not guarantee that crystals will not come loose. For each application, the manufacturer must determine whether the product meets relevant requirements related to small parts hazards or use in food contact items and assess any risk it may pose to users.

The use of crystals (which may contain restricted substances deemed hazardous under local laws) and adhesives on tableware is subject to legal restrictions in specific countries. The customer is fully responsible to comply with these country-specific provisions and shall defend, indemnify, and hold Swarovski harmless from any and all third-party claims based on product liability or otherwise relating to uses of Swarovski products and waives all its own claims against Swarovski.

### **Notice for Application on Packaging**

The use of crystal that may contain substances like lead, cadmium or hexavalent chromium, on packaging is subject to legal restrictions in specific countries, including but not limited in regard to the total content of substances based on the proportion between crystal mass to the remaining weight of packaging. The customer is fully responsible to comply with these country-specific provisions and to pass on this information to his customers.

### **Care Instructions**

Failure to follow Swarovski's care instruction may result in damage to the Swarovski product, which could pose a risk of laceration or other harm.

Please be informed that all conventional laundering processes (household washing machine as well as professional dry-cleaning) have a considerable mechanical influence onto the garment, which is based on the rotation of the washing drum. The essential requirement for a safety laundering process is that the Swarovski products are properly applied without restrictions regarding the adherence of the Swarovski products. The bigger the size of the used Swarovski product is and the more Swarovski products are applied next to each other, the more a risk of damage has to be taken into consideration. Swarovski products are made of or incorporate crystal and therefore must be handled with due care!

Generally, to best protect the Swarovski products from breaking we recommend the use of a soft washing bag and to fill up the washing drum. Turning inside out before washing and selection of a gentle washing program, plus the use of mild detergents are important prerequisites to safeguard the quality of our Swarovski products. Our care instructions based on DIN EN ISO 3758 list up all Swarovski product groups as overview so that each used Swarovski product still needs to be judged in terms of its cleaning suitability for the intended purpose and finished product by the customer. Swarovski's recommendations are given according to the current state of our knowledge and Swarovski's determination of the qualification as textile application product. The customer is therefore fully responsible to determine the cleaning process applicable to the finished product, taking the Swarovski care instructions as well as those of third party materials into account. The variety of shape, cut, surface effect, size and application weight respectively amount of used Swarovski products are decisive for the determination of the suitable cleaning process.

To be entirely safe customers respectively dry-cleaners usually take off Sew-on Stones, Buttons, etc. of bigger size before cleaning and re-apply them afterwards.

### **Unsuitable Applications**

SWAROVSKI ELEMENTS are intended for use in the fields of fashion, jewelry, accessories, textile products, and for interior décor. Due to their physical properties, SWAROVSKI ELEMENTS are unsuitable for other uses (e.g. gluing onto teeth, using crystals on or near mucous membranes, and other unsafe uses). The customer shall defend, indemnify and hold Swarovski harmless from any and all third-party claims based on product liability or otherwise relating to uses of Swarovski products purchased by the customer, and waives all its own claims.

### **Responsibility of User**

Any oral, written, or test-based advice that Swarovski provides regarding techniques for application of its products are recommendations based on Swarovski's current knowledge and the information provided by its suppliers. Such advice does not discharge the customer from carrying out its own tests of techniques it proposes to use and their suitability for the intended application. The application, use, and processing of these techniques and products are solely the user's responsibility.

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